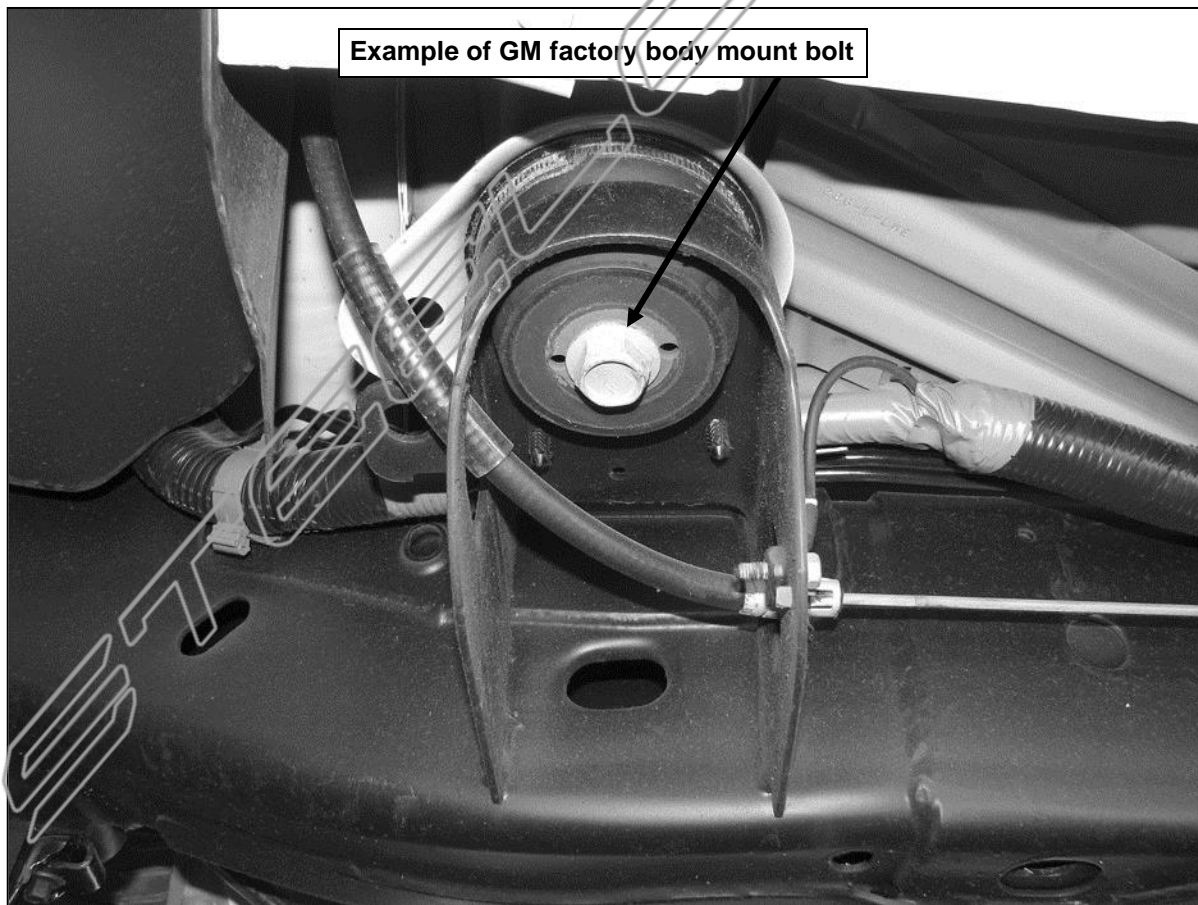


IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.

We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

PROCEDURE:

CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.



QTY	DESCRIPTION
1	Side Bar, left side
1	Side Bar, right side
1	hardware kit

NOTE: Please read this information before installing. Check components received with components listed above. **NO DRILLING REQUIRED** for installation of these side bars. To obtain correct installation, we recommend you to follow these step by step installation instructions carefully. Please take care when installing this product to protect the finish and your investment.

Step One: Check contents of the hardware.

QTY	DESCRIPTION
2	12mm x 1.75mm x 120mm hex bolts
6	1/2 flat washers
6	1/2 split lock washers
4	12mmx50mm hex bolts, GR.5
2	9/16 x 2 1/2 x 3/16 spacers, zinc plated
4	3" plastic rings
1	front support bracket, left side
1	front support bracket, right side
1	rear support bracket, left side
1	rear support bracket, right side

Step Two: Locate the side bar, one support bracket, one 3" plastic ring, two 1/2 x 2" hex bolts, two 1/2" flat washers and two 1/2" split lock washers. Secure the bracket and ring to the side bar using the hardware listed in this step. (Fig #1) Do not fully tighten hardware at this time. Repeat this procedure on the other end of the side bar using the support bracket.

Step Three: Locate one spacer, one 12mm hex bolt, two 1/2" flat washers and one 1/2" split lock washer. Remove the front cab mount bolt located under the cab. Remove the rear spring hanger nut. **"CAUTION" does not remove the rear spring hanger bolt; doing so could result in injury or damage to the vehicle.** Place the spacer over the spring hanger bolt and position the rear support bracket over the rear spring hanger bolt. Secure the support bracket and spacer to the spring hanger with the factory nut as shown in fig #2. Do not fully tighten the nut at this time. Position the front support bracket under the front cab mount. Secure the support bracket to the bottom of the cab mount as shown in fig #3 using the remaining hardware listed in this step. Fully tighten all hardware at this time.

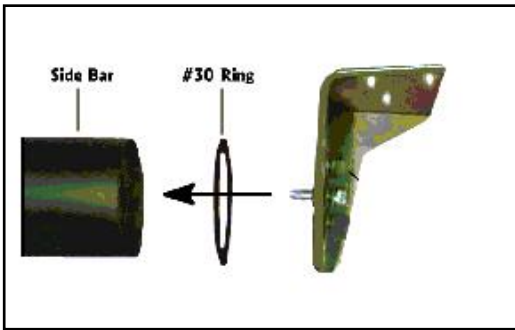


Fig #1



Fig #2

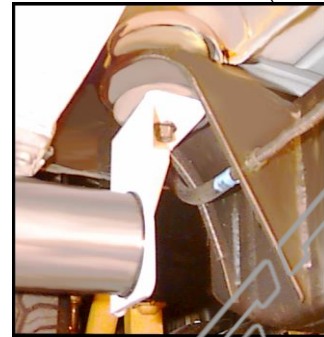


Fig #3

(Photos are for reference only, actual brackets may be different)

Step Four: Repeat steps two and three on opposite side of vehicle.

Be sure to use all hardware supplied and tighten all bolts.

IMPORTANT: Side bars have a 300 lb. weight capacity. To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish.

STEELE CRAFT