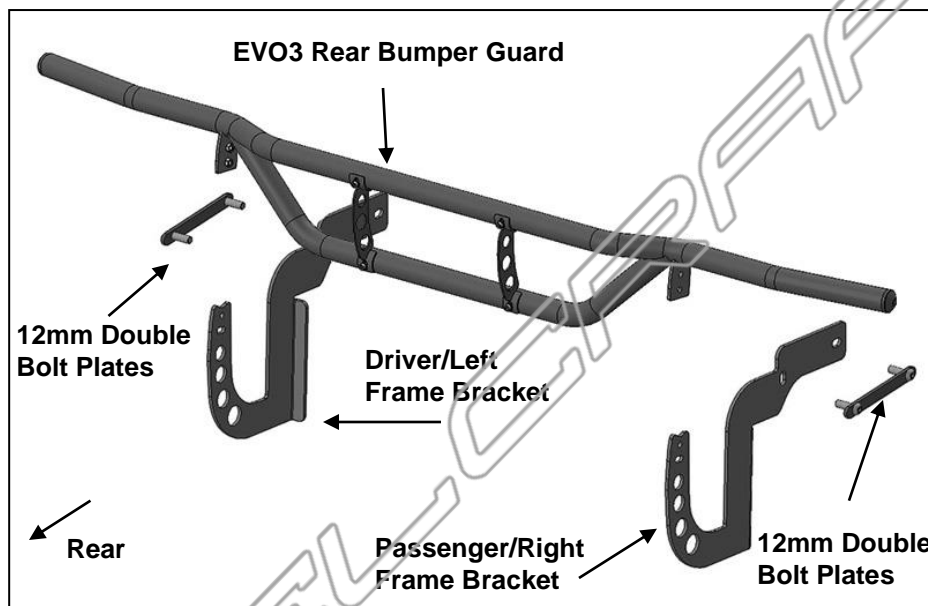


**EVO3 REAR BUMPER GUARD  
2009-14 RAM 1500**

**PARTS LIST:**

Qty	Description	Qty	Description
1	EVO3 Rear Bumper Guard	4	12mm x 32mm x 3mm Flat Washer
1	Driver/Left Frame Mounting Bracket	4	12mm Lock Washer
1	Passenger/Right Frame Mounting Bracket	4	12mm Hex Nut
2	12mm Double Bolt Plates	4	8-1.25 x 30mm Hex Bolts
4	12mm Plastic Retainers	4	8mm Lock Washers
		4	8mm x 24mm OD x 2mm Flat Washers



**PROCEDURE:**

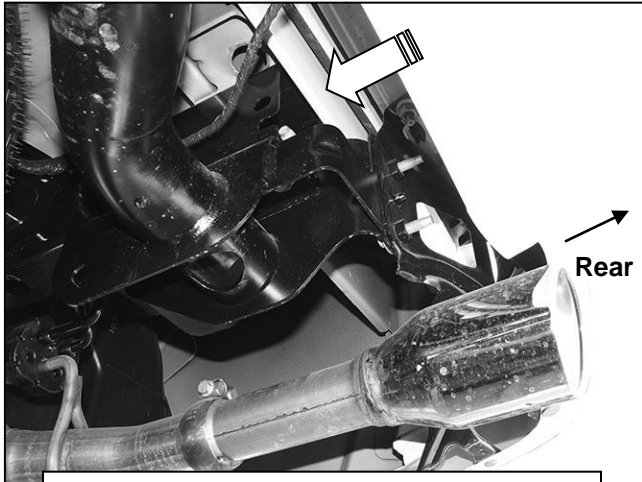
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.
2. DO NOT USE EVO3 BUMPER GUARD FOR TOWING/PULLING. DO NOT ATTACH SAFETY CHAINS TO BUMPER GUARD AND/OR BRACKETS.

**IMPORTANT!** Due to the close proximity of the Frame Bracket to the muffler, allow mufflers to cool completely before starting the installation.

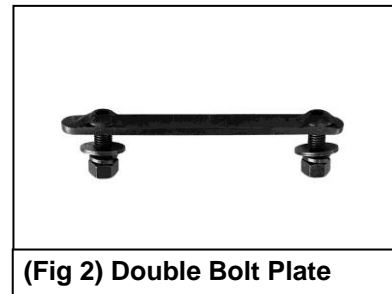
3. Start installation at the passenger side-rear of the vehicle. Locate the factory holes through the end of the open frame channel, (**Figures 1 & 3**). Select (1) 12mm Double Bolt Plate, (**Figure 2**). Insert the Bolt Plate into the open end of the frame, (**Figure 3**). Line up the Bolt Plate with the factory holes in the inner side of the frame channel. Thread (2) 12mm Plastic Retainers onto the threaded ends of the Bolt Plate to hold the Bolt Plate in place during Bracket installation, (**Figure 4**).
4. Select the passenger side Mounting Bracket. Attach the Bracket to the Double Bolt Plate with (2) 12mm Flat Washers, (2) 12mm Lock washers and (2) 12mm Hex Nuts, (**Figures 5 & 6**). Do not tighten hardware at this time. **NOTE:** It may be necessary to move a wiring harness attached to the inside of the frame channel to clear the Bracket and hardware. Be very careful to avoid damaging the harness.
5. Repeat **Steps 3 & 4** to install the driver side Mounting Bracket.
6. With assistance, carefully position the EVO3 Rear Bumper Guard up to the inside of the Brackets, (**Figure 7**). Use the included (4) 8mm x 30mm Hex Bolts, (4) 8mm Lock Washers and (4) 8mm Flat Washers to bolt the Rear Bumper Guard to the Brackets, (**Figure 8**).
7. Align and adjust the Rear Bumper Guard and tighten all hardware including the Bracket to Bolt Plate hardware. **NOTE:** Tighten the 8mm hardware to 18-20ft-lbs and the 12mm hardware to 35-40ft-lbs.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the EVO3 Rear Bumper Guard.

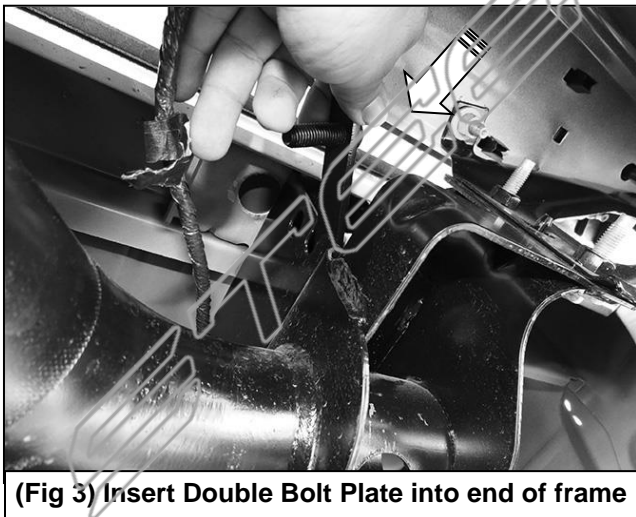
**Passenger Side Installation Pictured**



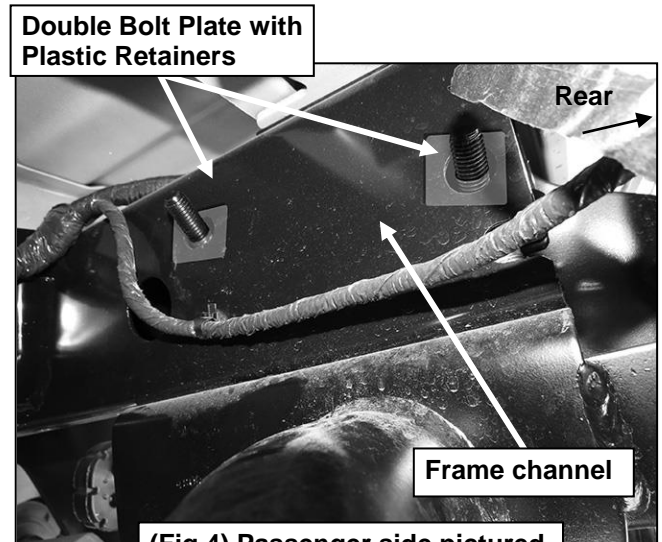
**(Fig 1) Locate open end of frame channel**



**(Fig 2) Double Bolt Plate**



**(Fig 3) Insert Double Bolt Plate into end of frame**



**(Fig 4) Passenger side pictured**

**EVO3 REAR BUMPER GUARD  
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- (2) 12mm Flat Washers
- (2) 12mm Lock Washers
- (2) 12mm Hex Nuts

