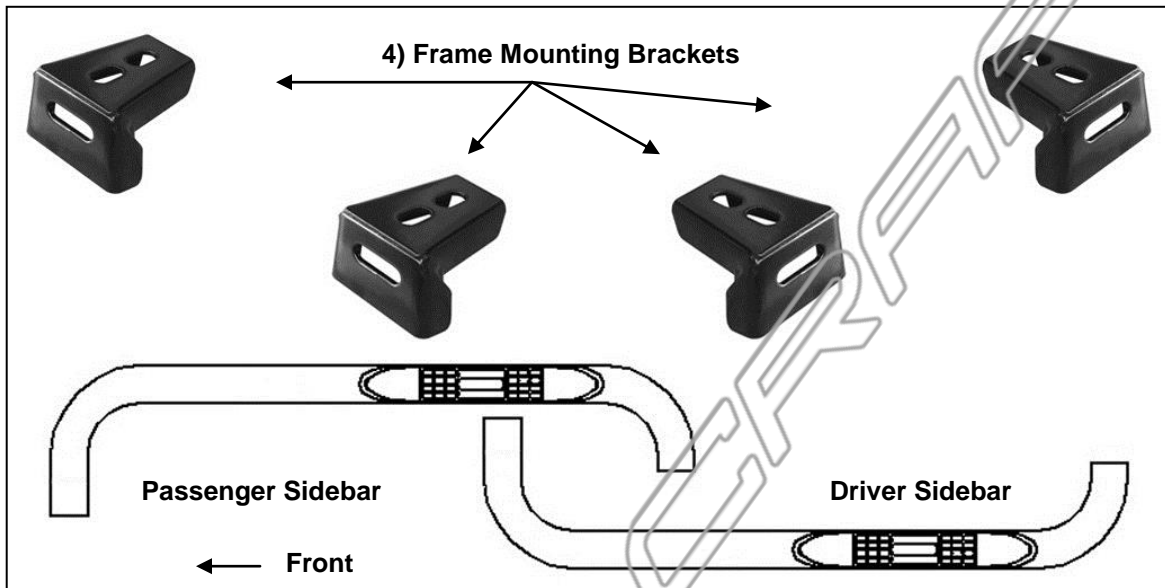


SIDE BARS
1987-2006 JEEP WRANGLER YJ, TJ
2004-2006 WRANGLER TJ UNLIMITED

PARTS LIST:

1	Driver/Left Side Bar	4	1/2" x 2" Hex Bolts
1	Passenger/Right Side Bar	4	1/2" Lock Washers
4	Mounting Brackets	4	1/2" x 1-1/4" OD x 3/32" Flat Washers



PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. FACTORY INSTALLED OR AFTERMARKET "ROCK RAILS," SIDE STEPS OR RUNNING BOARDS MUST BE REMOVED.
2. Start installation toward the front of the driver side of the vehicle. Remove the factory body mount bolt. Select (1) Frame Mounting Bracket. Insert the factory body mount bolt through the appropriate slot, the rubber bushing and back into the vehicle. **NOTE:** Do not remove the rubber bushing. The Mounting Bracket will install over the rubber bushing. **IMPORTANT:** The Brackets are equipped with (2) mounting slots. Determine correct model year for proper installation:
 - a. **1987 - 1995 Vehicles:** Use the inner slot. Do not tighten hardware at this time.
 - b. **1997 - 2006 Vehicles:** Use the outer slot closer to the bend in the Bracket. Do not tighten hardware at this time.
3. Repeat **Step 2** for rear Mounting Bracket installation.
4. Carefully unwrap and position the driver Sidebar onto the Brackets. **NOTE:** Longer leg on Sidebar will bolt to the front Mounting Bracket. Attach the Sidebar to the Mounting Brackets using the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers (**Figure 4**). Do not tighten at this time.
5. Level and adjust the Side Bar and Brackets and tighten all hardware.
6. Repeat **Steps 2 - 5** for Passenger Sidebar installation.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

SIDE BARS
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Driver Side Installation Pictured



(Fig 1) Remove factory body mount bolt

Re-use the factory hex bolt to attach the Bracket to rubber bushing and body mount

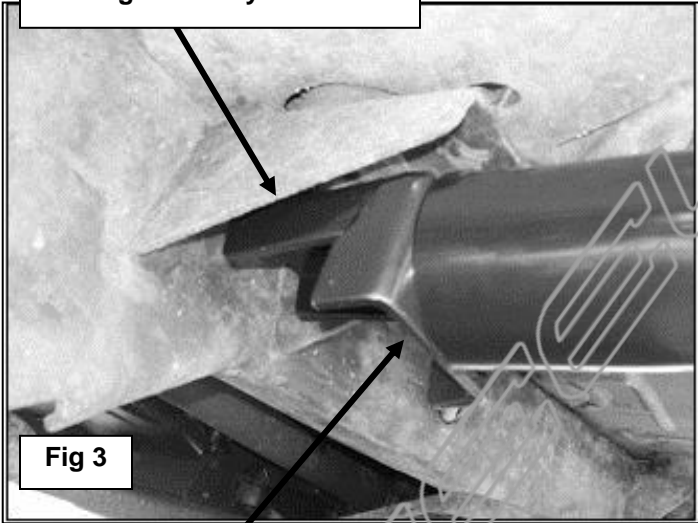


Fig 3

Bolt the Sidebar tube to the Bracket with:
(1) 1/2" x 2" Hex Bolt
(1) 1/2" Flat Washer
(1) 1/2" Lock Washer

1987 - 1995 Vehicles:
Use the inner slot

1997 - 2006 Vehicles:
Use the outer slot
closer to the bend in the Bracket

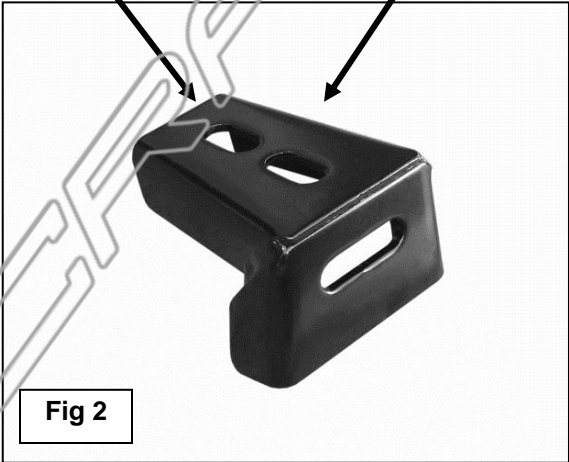


Fig 2



Complete Installation