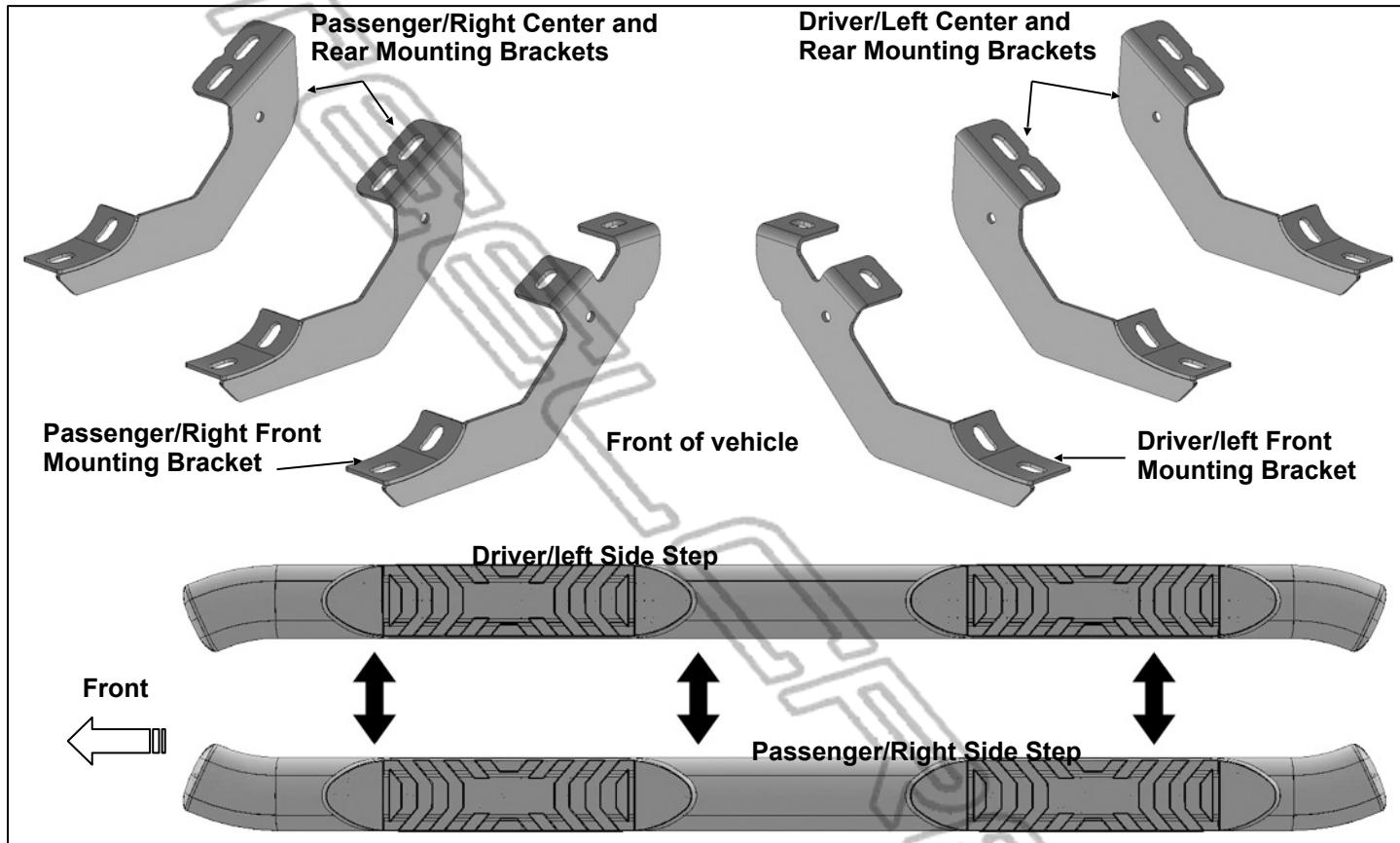


**PARTS LIST:**

1	Driver/left Side Bar	12	8-1.25mm x 25mm Combination Bolts
1	Passenger/right Side Bar	12	8-1.25mm x 30mm Hex Bolts
1	Driver/left Front Mounting Bracket	12	8mm x 24mm x 2mm Flat Washers
1	Passenger/right Front Mounting Bracket	12	8mm Lock Washers
2	Driver/left Center/rear Mounting Brackets		
2	Passenger/right Center/rear Mounting Brackets		



**PROCEDURE:**

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO PROPERLY IDENTIFY BRACKETS AND SIDEBARS.
2. Starting on the driver/left front of the vehicle, remove the plastic plugs or hex bolts filling the threaded holes in the body panel, (**Figure 1**). Select the driver/left Front Mounting Bracket, (**Figure 2**). Attach the Bracket to the vehicle with the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (**Figure 3**). Do not tighten hardware at this time.
3. Move along the side of the vehicle to the next or center mounting location, (**Figure 1**). Select (1) driver/left Center/rear Mounting Bracket, (**Figure 4**). Repeat **Step 2** for center Mounting Bracket installation, (**Figure 5**). **IMPORTANT:** The Center and Rear Brackets are the same. Properly identify all Brackets before installing.
4. Move to the last mounting location at the rear of the cab, (**Figure 1**). Select the remaining driver/left Center/rear Bracket, (**Figure 4**). Repeat the previous **Steps** for Rear Mounting Bracket installation, (**Figure 6**).
5. Carefully place the driver/left Side Bar onto the Brackets. **IMPORTANT:** Do not slide, (front to back or rotate), the Side Bar on the Brackets or damage to the finish may result. Align the inserts in the bottom of the Side Bar with the slots in the Mounting Brackets.

**5" BENT END SIDE BARS  
2024-ON TACOMA DOUBLE CAB**

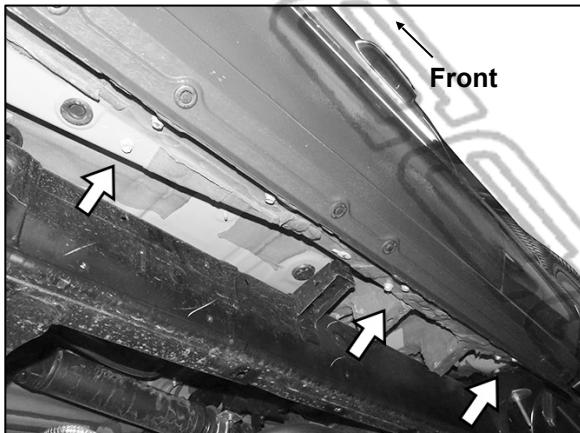
6. Attach the Side Bar to the front Mounting Bracket with the included (2) 8mm x 25mm Combination Hex Bolts, (Figures 7 & 8). Do not tighten hardware at this time.
7. Attach the Side Bar to the center and rear Mounting Brackets with the included (4) 8mm x 25mm Combination Hex Bolts, (Figures 9—11). Do not tighten hardware at this time.
8. Level and adjust the Side Bar properly and tighten all hardware.
9. Repeat Steps 2—8 for passenger/right Side Bar installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Side Bar.

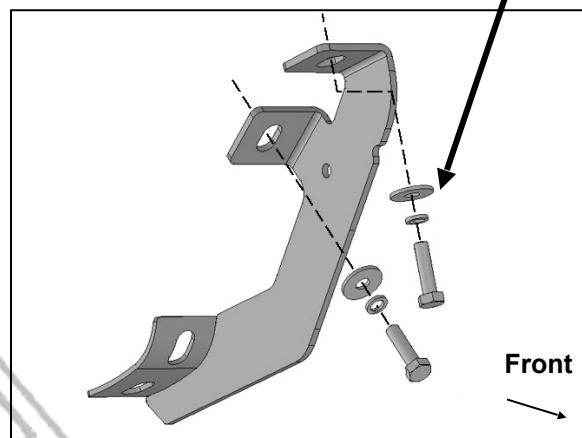
**For gloss black finishes**: Mild soap may be used to clean the Side Bar.

**Driver/left Side Installation Pictured**



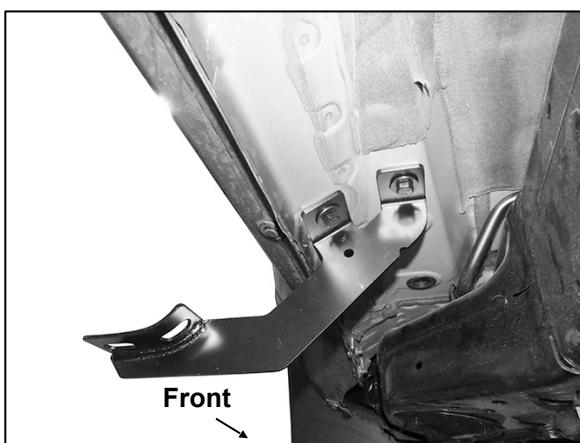
**(Fig 1)** Driver/left side mounting locations (arrows). Remove factory hex bolts from threaded holes as pictured

**(2) 8mm x 30mm Hex Bolts  
(2) 8mm Flat Washers  
(2) 8mm Lock Washers**

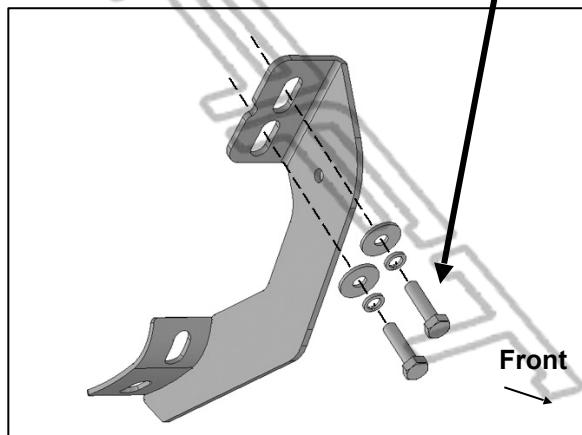


**(Fig 2)** Attach driver/left front Mounting Bracket to front location

**(2) 8mm x 30mm Hex Bolts  
(2) 8mm Flat Washers  
(2) 8mm Lock Washers**

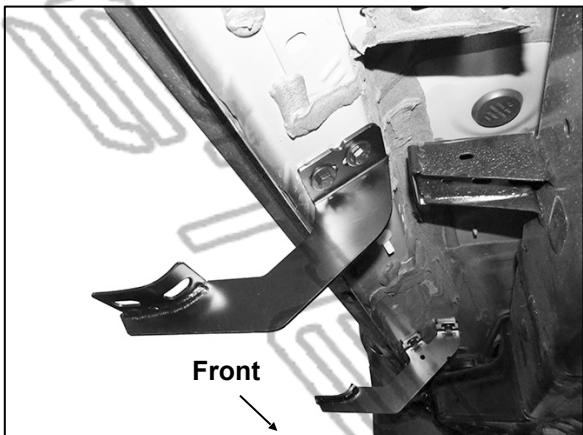


**(Fig 3)** Driver/left front Mounting Bracket installed



**(Fig 4)** Attach driver/left Center/rear Mounting Brackets

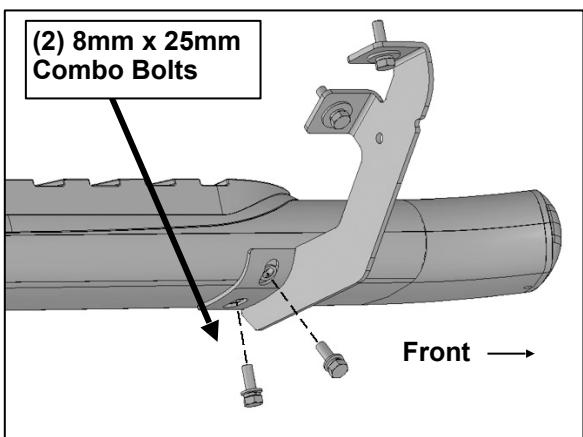
Driver/left Side Installation Pictured



(Fig 5) Driver/left center  
Mounting Bracket installed  
Complete Installation



(Fig 6) Driver/left rear  
Mounting Bracket installed



(Fig 7) Attach driver/left Side Bar  
to front Mounting Bracket



(Fig 8) Driver/left Side Bar front  
Bracket complete installation

Driver/left Side Installation Pictured

