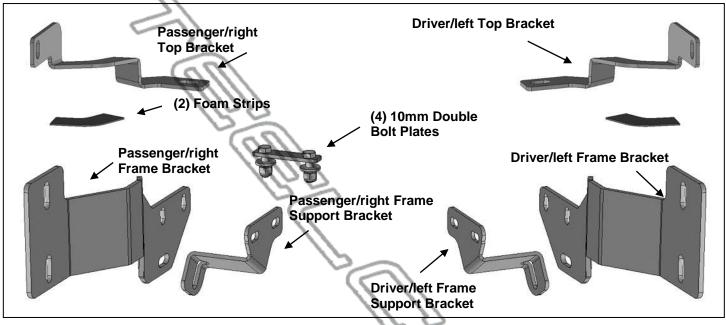
1HD Grille Guard212mm x 24mm OD x 2.5mm STD Flat Washers1Driver/left Frame Bracket612-1.75mm Nylon Lock Nuts1Passenger/Right Frame Bracket410mm x 35mm Double Bolt Plates1Driver/left Frame Support Bracket410-1.5mm x 130mm Hex Bolts1Passenger/right Frame Support Bracket210-1.5mm x 35mm Hex Bolts1Driver/left Top Mounting Bracket1210mm x 27mm OD x 3mm Flat Washers1Passenger/Right Top Mounting Bracket1010-1.5mm Nylon Locknuts612-1.75mm x 35mm Hex Bolts12.5mm Wrench1012mm x 37mm OD x 3mm Large Flat Washers2Adhesive Backed Foam Tape Strips	PARTS LIST:				
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6 12-1.75mm x 35mm Hex Bolts 1 2.5mm Wrench	1 🖣	Driver/left Top Mounting Bracket	12	10mm x 27mm OD x 3mm Flat Washers	
	1	Passenger/Right Top Mounting Bracket	10	10-1.5mm Nylon Locknuts	
10 12mm x 37mm OD x 3mm Large Flat Washers 2 Adhesive Backed Foam Tape Strips	6	12-1.75mm x 35mm Hex Bolts	1	2.5mm Wrench	
	10	12mm x 37mm OD x 3mm Large Flat Washers	2	Adhesive Backed Foam Tape Strips	



PROCEDURE:

ADTOLIOT

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. CUTTING MAY BE REQUIRED. INSTALLATION MAY INTERFERE WITH BUMPER MOUNTED PARKING SENSORS. ASSISTANCE IS RECOMMENDED.

- 1. Open the hood and remove the hood release handle, (Figures 1 & 2). Remove the plastic cover from the top of the grille and radiator. Temporarily reattach the handle.
- Remove the hardware attaching the top of the grille to the body.
- 3. Loosen but do not remove the (2) plastic body panels, (fascia panels), between the top of the bumper and the bottom of the headlight, (Figure 3), NOTE: Fascia panels do not need to be fully removed, only loosened to remove the grille.
- 4. On models with grille mounted camera, unplug harness leading to the camera.
- 5. Once all attaching screws and clips have been removed, pull grille straight out to release from clips, (Figure 4).
- 6. Select the driver/left Top Bracket. Apply Foam Tape to bottom of the Bracket, (Figure 5).
- Remove the hex bolt from the top of the driver/left side of the frame, (Figure 6). Use the factory hex bolt to attach the Top Bracket to the frame, (Figure 7). Repeat this Step to attach the passenger/right Top Bracket. Do not fully tighten hardware at this time.
- 8. Move to the bottom of the front bumper. Determine if the vehicle is equipped with tow hooks.

Models with tow hooks.

a. Remove the driver/left tow hook and seal from bumper, (Figures 8—10). Slide tow hook back into position.

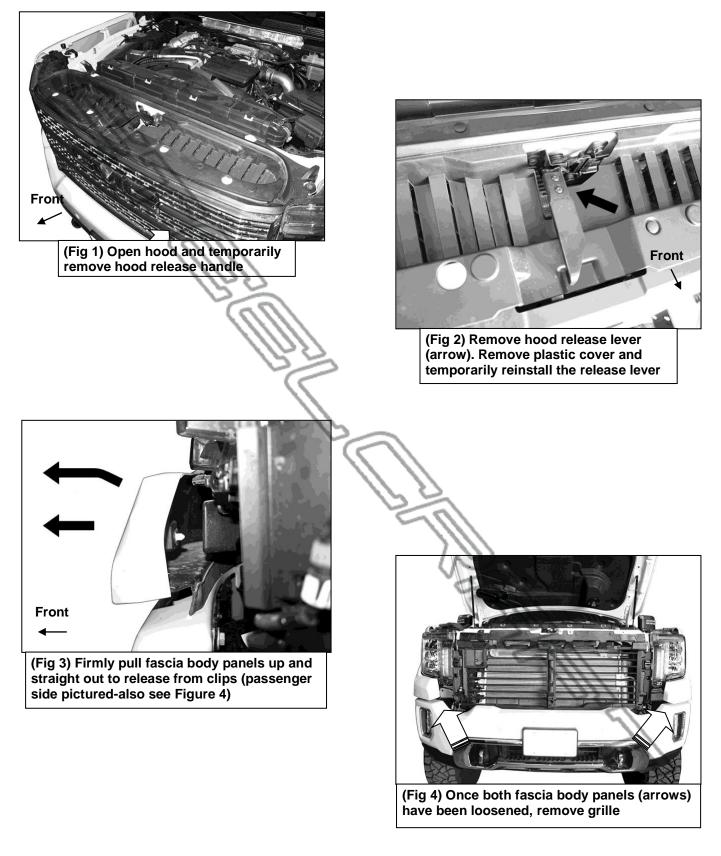
- b. Select the driver/left Frame Mounting Bracket and Support Bracket, (Figure 11). Slide the Frame Bracket through the tow hook opening and along the outside of the frame, (Figure 10). Insert (2) 10mm x 130mm Hex Bolts with (2) 10mm Flat Washers through the Bracket, frame and tow hook, (Figures 11 & 12).
- c. Slide the Support Bracket over the hex bolts. Attach the Support Bracket to the inner facing side of the frame with (2) 10mm Flat Washers and (2) 10mm Nylon Lock Nuts, (Figures 11, 9, 12). Do not fully tighten hardware at this time.
- (Figures 11 & 13). Do not fully tighten hardware at this time.
- d. Attach the bottom of the Support Bracket to the Frame Bracket with the included (1) 12mm x 35mm Hex Bolt, (1) 12mm x 37mm Large Flat Washer, (frame bracket side), (1) 12mm x 24mm Small Flat Washer, (support bracket side) and (1) 12mm Nylon Lock Nut, (Figures 11 & 13). Do not fully tighten hardware at this time.
- e. Repeat these Steps to attach the passenger/right Brackets.

Models without tow hooks or if tow hooks will not be reinstalled

- a. **IMPORTANT**: The pocket in the plastic bumper may need to be cut out to clear the Frame Brackets, (Figure 10). Use a sharp knife or hacksaw blade and carefully cut out the pocket to clear the Frame Brackets. Only cut out enough plastic to clear the Brackets.
- **b.** Insert (1) 10mm Double Bolt Plate into the open end of the frame and out through the outside of the frame.
- c. Slide the driver/left Frame Bracket through the opening in the bumper and over the threaded studs on the Bolt Plate, (Figure 14).
- **d.** Attach the Frame Bracket to the Bolt Plate with (2) 10mm Flat Washers and (2) 10mm Nylon Lock Nuts, (Figure 14).
- e. Repeat the previous Steps to attach the driver/left Support Bracket to the inner facing side of the frame, (Figure 15). Attach the bottom of the Support Bracket to the Frame Bracket with the included (1) 12mm x 35mm Hex Bolt, (1) 12mm x 37mm Large Flat Washer, (frame bracket side), (1) 12mm x 24mm Small Flat Washer, (support bracket side) and (1) 12mm Nylon Lock Nut. Do not fully tighten hardware at this time.
- f. Repeat these **Steps** to attach the passenger/right Brackets.
- With assistance, position the Heavy Duty Grille Guard up to the outside of the Mounting Brackets, (Figure 16). Attach the Grille Guard to the Frame Brackets with the included (4) 12mm x 35mm Hex Bolts, (8) 12mm x 37mm Large Flat Washers and (4) 12mm Nylon Lock Nuts, (Figures 17 & 18). Attach the Top Brackets to the inside of the Grille Guard with (2) 10mm x 35mm Hex Bolts, (4) 10mm Flat Washers and (2) 10mm Nylon Lock Nuts, (Figures 17 & 18). Do not fully tighten hardware.
- **10.** Level and adjust the Grille Guard and fully tighten all hardware attaching Brackets to vehicle only. Temporarily remove Grille Guard.
- **11.**Reinstall grille, fascia body panels and top cover. On models with camera, plug in wiring harness.
- **12.** Reinstall Grill Guard and fully tighten all hardware.
- 13. On models with camera, remove screen from center of Grille Guard, (Figure 19).
- **14.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Grille Guard.

Driver/left Side Installation Pictured



20-23 GMC SIERRA 25-3500 **Driver/left Side Installation Pictured** Front (Fig 5) Apply Foam Tape to bottom of the Top Brackets (driver/left Bracket illustrated) Front (Fig 6) From above, remove factory bumper bracket bolt (arrow) Front Front (Fig 7) Reuse bumper bracket bolt to attach driver/left Top Bracket to top of frame (Fig 8) Remove tow hook and foam seal (driver/left pictured from below)

EXTREME HEAVY DUTY GRILLE GUARD

Driver/left Side Installation Pictured Front (Fig 9) Remove tow hook and foam seal (driver/left pictured) (2) 10mm x 130mm Hex Bolts (Fig 10) Reinsert tow hook. Insert driver/left (4) 10mm Flat Washers outer Frame Bracket through opening and (2) 10mm Nylon Lock Nuts along outside of frame 12mm x 35mm Hex Bolt 12mm x 37mm Large Flat Washer 12mm x 24mm STD Flat Washer **12mm Nylon Lock Nut** Front (Fig 11) Driver/left Frame Bracket and inner Support Bracket illustrated

(Fig 12) Attach driver/left Frame Bracket to outside of frame (pictured from below bumper)

Driver/left Side Installation Pictured

