

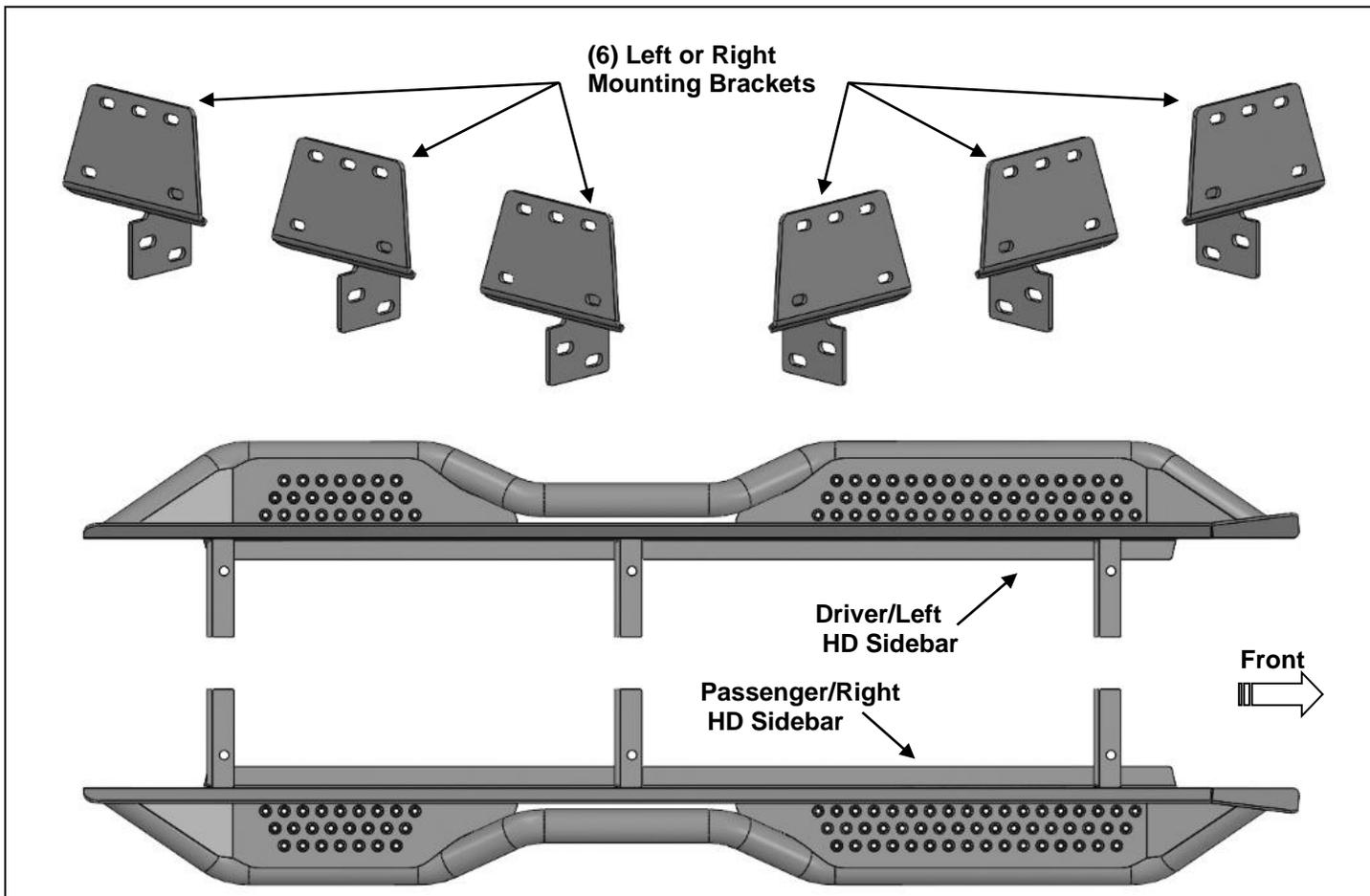
INSTALLATION INSTRUCTIONS

**STEELCRAFT HD SIDE STEP
2019 DODGE RAM 1500 QUAD CAB**

**STEELCRAFT HD SIDE STEP
2019 DODGE RAM 1500 QUAD CAB**

PARTS LIST:

1	Driver/Left HD Side Step	12	10mm Nylon Lock Nuts
1	Passenger/Right HD Side Step	18	8-1.25mm Hex Nuts
6	Mounting Brackets	18	8mm Lock Washers
12	10-1.50mm x 35mm Hex Bolts	18	8mm x 24mm x 2mm Flat Washers
24	10mm x 27mm x 3mm Flat Washers		



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

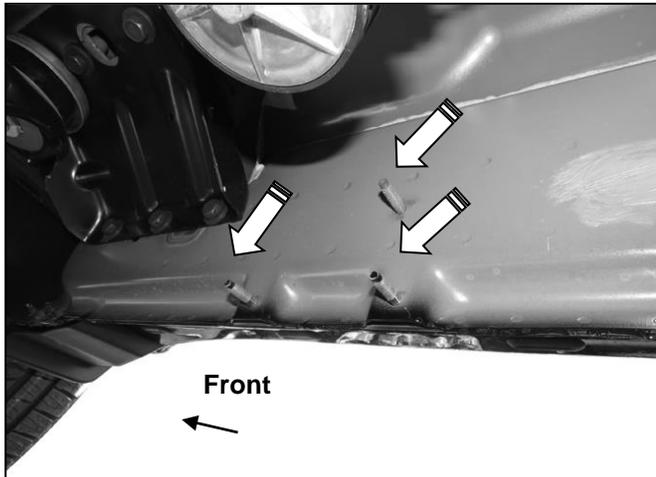
1. Start the installation under the Passenger/Right side of the vehicle. Locate the (3) factory mounting studs along the inner side of the rocker panel, **(Figure 1)**. Use a wire brush to clean off paint and debris from the mounting studs.
2. Select (1) Mounting Bracket. **NOTE:** All (6) Brackets are universal and will fit Driver/Left or Passenger/Right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers, 8mm Lock Washers and (3) 8mm Hex Nuts, **(Figure 2)**. Leave hardware loose.
3. Repeat **Steps 1 & 2** to install Mounting Brackets on the Center and Rear mounting locations along the body panel, **(Figures 3 & 4)**.
4. Carefully unwrap and select the Passenger/Right Side Step. Use the illustration above to help identify the correct Sidestep. Attach the Passenger/Right Sidestep to the front facing sides of the Mounting Brackets with (6) 10mm Hex Bolts, (12) 10mm Flat Washers and (6) 10mm Nylon Lock Nuts, **(Figures 5—8)**. Do not tighten hardware at this time.
5. Level and adjust the Sidestep as necessary and fully tighten all hardware.
6. Repeat **Steps 1—5** for Driver/Left Sidestep installation.

**STEELCRAFT HD SIDE STEP
2019 DODGE RAM 1500 QUAD CAB**

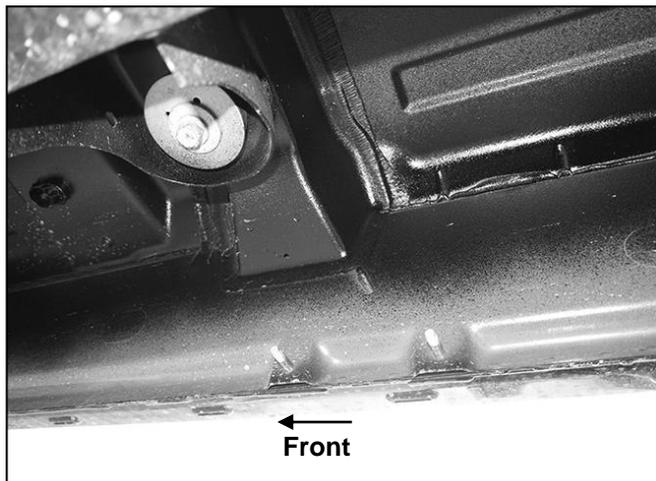
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Sidestep.

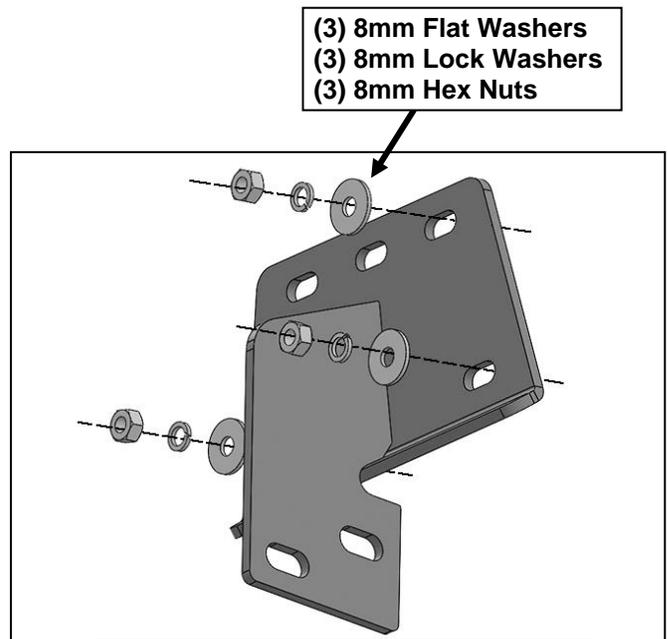
Passenger/Right Side Installation Pictured



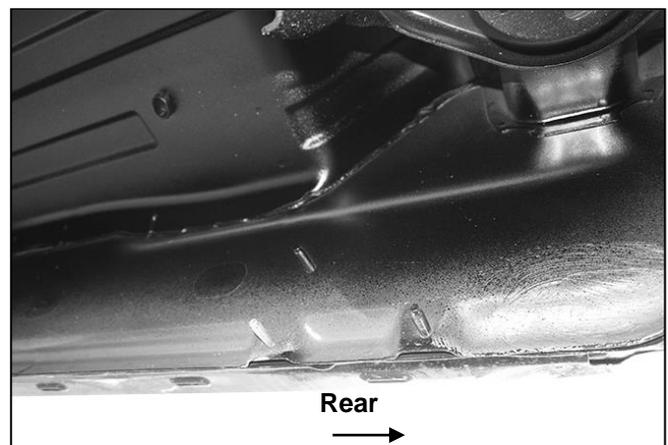
(Fig 1) Passenger/Right front mounting location



(Fig 3) Passenger/Right center mounting location

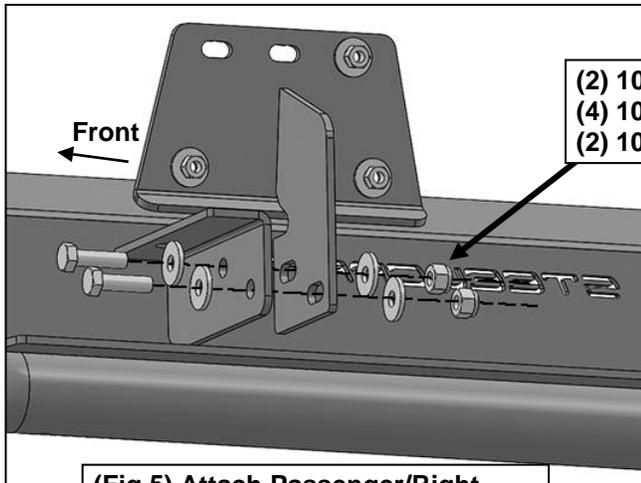


(Fig 2) Attach Bracket to the (3) studs

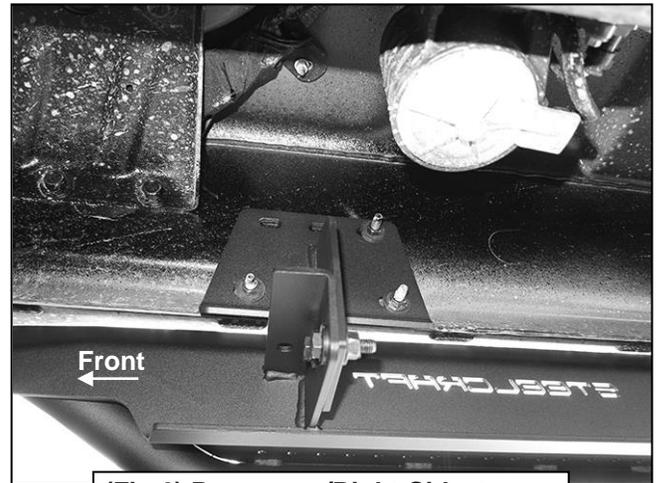


(Fig 4) Passenger/Right rear mounting location

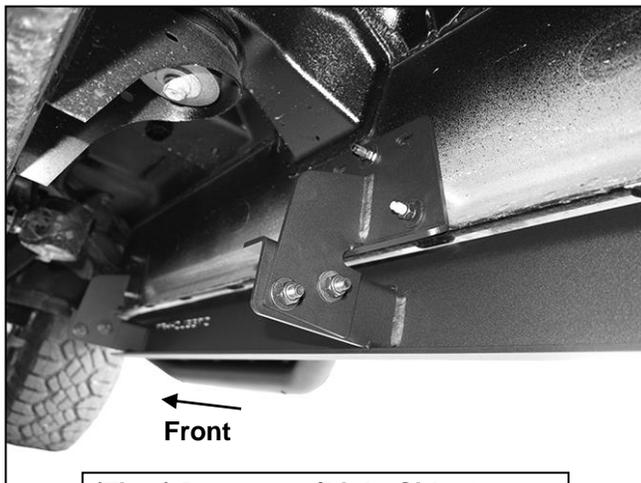
Passenger/Right Side Installation Pictured



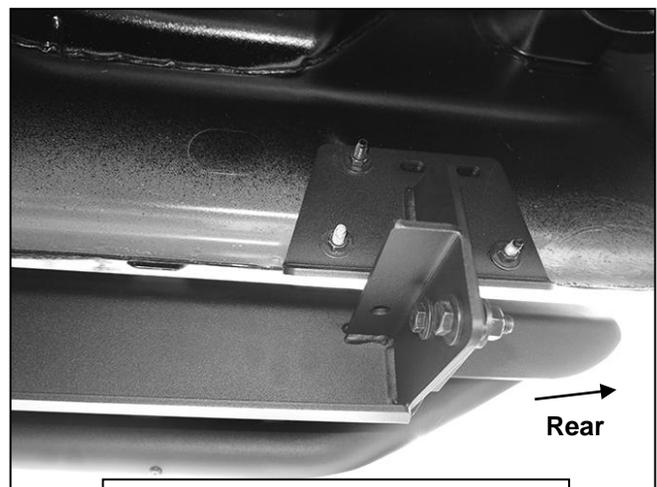
(Fig 5) Attach Passenger/Right Sidestep to the Mounting Brackets



(Fig 6) Passenger/Right Sidestep attached to Front Mounting Bracket



(Fig 7) Passenger/Right Sidestep attached to Center Mounting Bracket



(Fig 8) Passenger/Right Sidestep attached to Rear Mounting Bracket