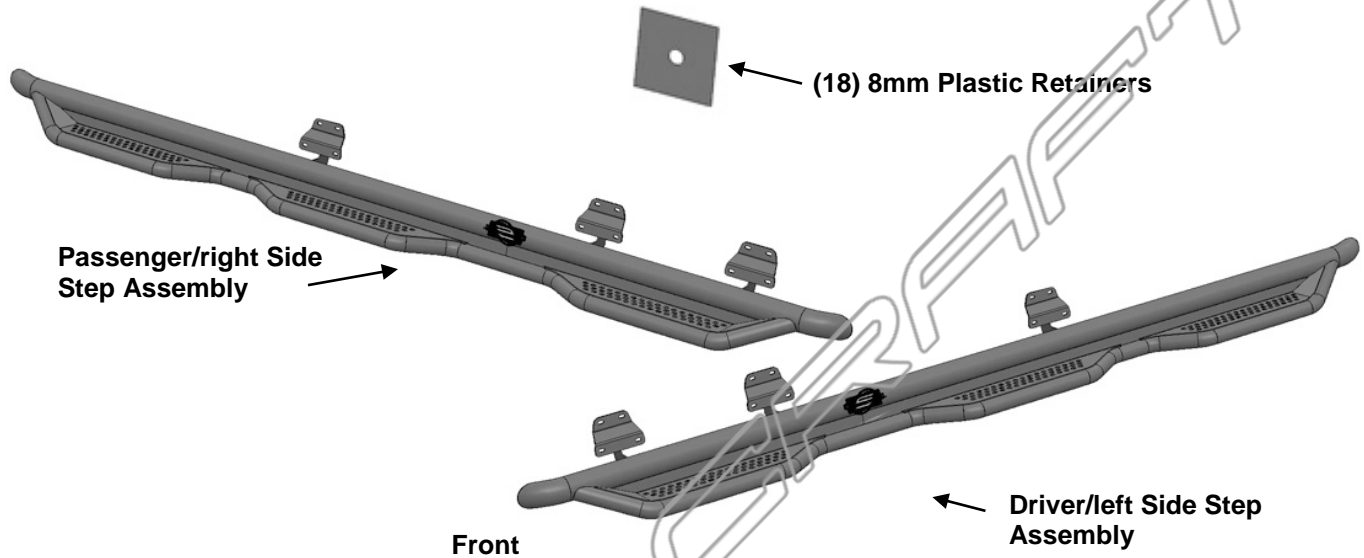


INSTALLATION INSTRUCTIONS
HD WHEEL TO WHEEL SIDE STEP
2017-18 FORD SUPER DUTY SUPERCREW CAB 6.5 FT BED

STEELCRAFT

PARTS LIST:

1	Driver/left HD Wheel to Wheel Side Step	18	8mm x 24mm OD x 2mm Flat Washers
1	Passenger/right Wheel to Wheel Side Step	18	8mm Nylon Hex Nuts
18	8mm Plastic Retainer		



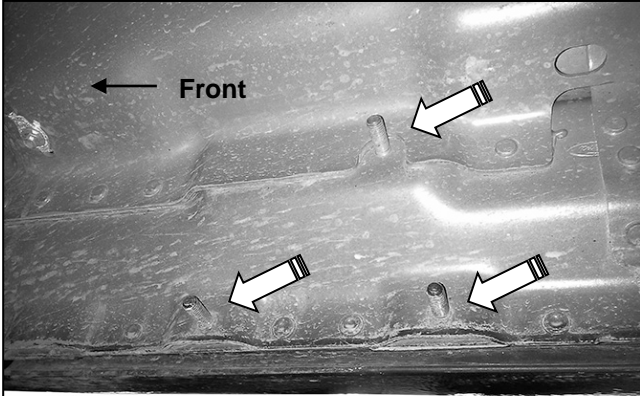
PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

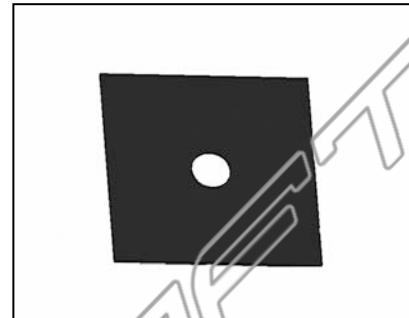
1. Start the installation under the passenger side of the vehicle. Locate the front factory running board mounting location along the inner side of the body, **(Figure 1)**.
2. Slide (1) Plastic Retainer over each factory mounting stud in the body panel, **(Figures 2 & 3)**.
IMPORTANT: The Plastic Retainers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the HD Side Step without first installing the Plastic Retainers on all mounting studs.**
3. Select the passenger/right HD Side Step Assembly. With assistance, attach the HD Side Step to the (9) factory studs with (9) 8mm Flat Washers and (9) 8mm Nylon Hex Nuts, **(Figures 4 & 5)**. Snug but do not fully tighten the hardware.
4. Level and adjust the Side Step and fully tighten all hardware.
5. Repeat **Steps 1—4** to install the driver/left Side Step Assembly.
6. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Side Steps.

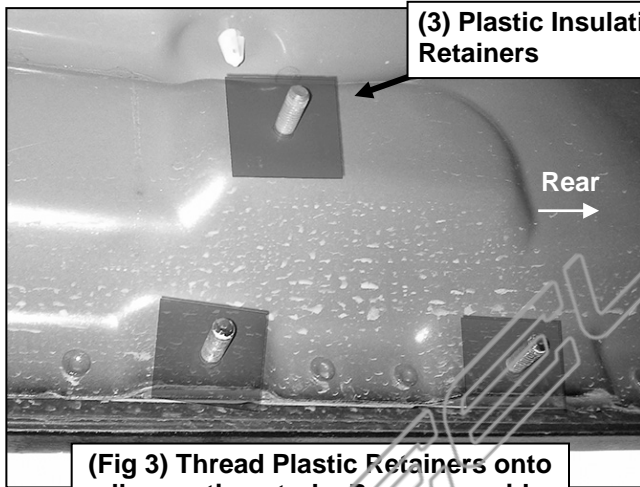
Passenger/right Side Installation Pictured



(Fig 1) Passenger side front mounting location



(Fig 2) Plastic Insulation Retainer



(Fig 3) Thread Plastic Retainers onto all mounting studs. Passenger side rear mounting location pictured

- (3) 8mm Plastic Retainers
- (3) 8mm Flat Washers
- (3) 8mm Nylon Hex Nuts

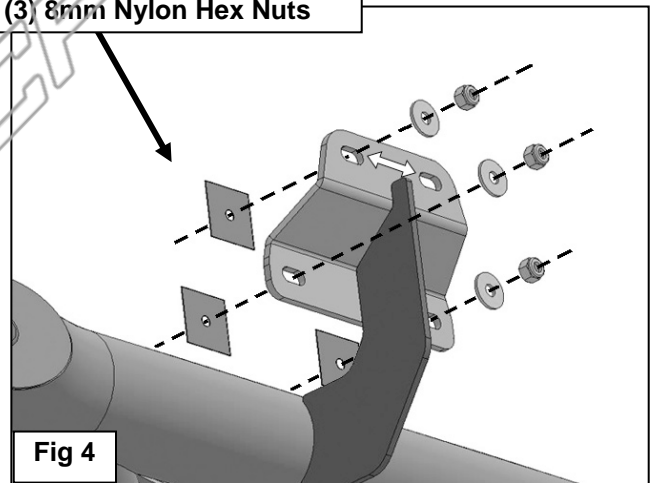


Fig 4

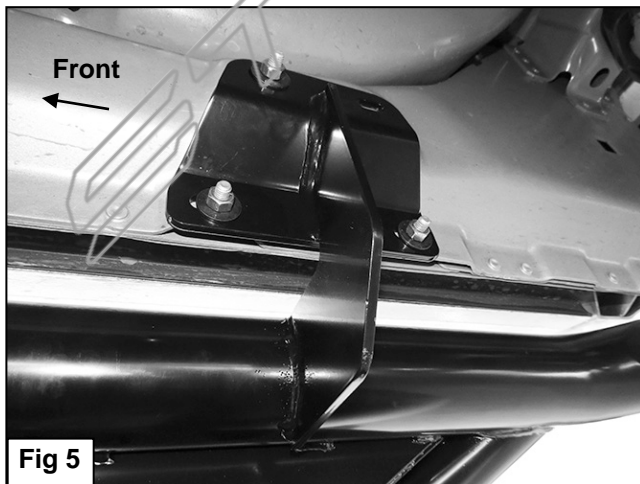


Fig 5



Complete Installation