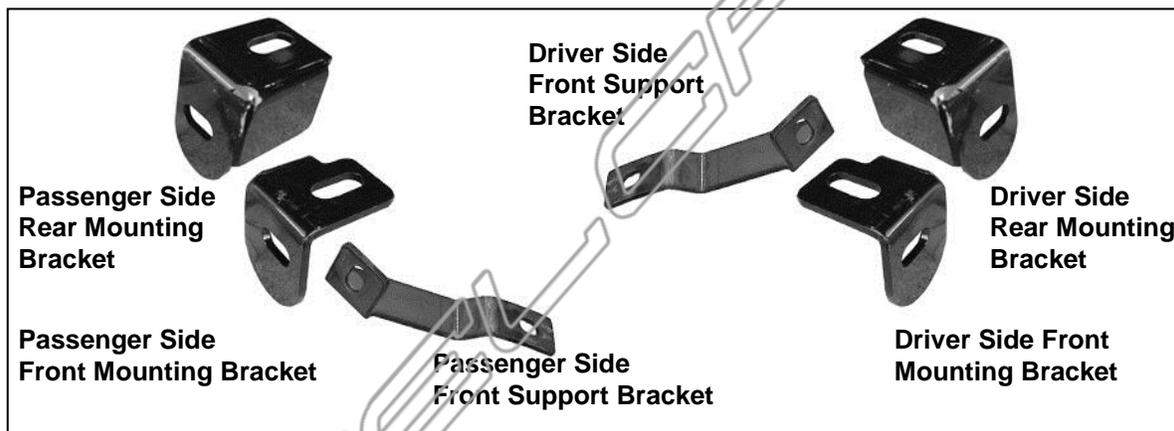


**INSTALLATION INSTRUCTIONS**  
**3" SIDEBAR WITH BENT END**  
**04-12 CHEVY COLORADO/ GMC CANYON REG/EXT CAB**

**PARTS LIST:**

1	Driver/Left Sidebar	4	14mm x 50mm OD x 4mm Flat Washers
1	Passenger/Right Sidebar	2	12-1.75mm x 120mm Hex Bolts
1	Driver/Left Front Mounting Bracket	2	12mm x 32mm OD x 3mm Flat Washers
1	Passenger/Right Front Mounting Bracket	2	12mm Lock Washers
1	Driver/Left Rear Mounting Bracket	2	12mm Hex Nuts
1	Passenger/Right Rear Mounting Bracket	4	1/2" x 2" Hex Head Bolts
1	Driver/Left Front Support Bracket	4	1/2" Lock Washers
1	Passenger/Right Front Support Bracket	4	1/2" x 1-1/2" x 1/8" Flat Washers



**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Starting on the driver side, remove the factory front body mount bolt from the underside of the cab. **NOTE:** Factory body mount bolts will need to be driven out avoid damage to the threads or the washer and bushing, **(Figure 1)**.
- Locate the driver side front Mounting Bracket and bolt it to the vehicle using the factory body mount bolt, **(Figure 2)**. **NOTE:** Brackets mount over bushings. Do not tighten at this time.
- Select the driver side Front Support Bracket and insert (1) 12mm x 120mm Hex Bolt with (1) 12mm Flat Washer through the mounting slot. Place (2) 14mm x 50mm OD x 4mm Flat Washers onto the 12mm Hex Bolt between the Support Bracket and the factory body mount, **(Figure 3)**. Insert the 12mm Hex Bolt up through the holes in the factory body mount and secure with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut, **(Figure 4)**. Snug but do not tighten hardware at this time.
- Locate the driver side rear Mounting Bracket and bolt it to the vehicle using the factory body mount bolts, **(Figure 5)**. **NOTE:** Brackets mount over bushings. Refer to Step 2 for installation instructions.
- Carefully position the driver Sidebar up to the Mounting Brackets. Line up the mounting hole in the Front Support Bracket with the hole in the Front Mounting Bracket, **(Figure 6)**. Use the

included (2) 1/2" x 2" Hex Head Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers to attach the Sidebar to the Mounting Brackets, **(Figure 7 & 8)**.

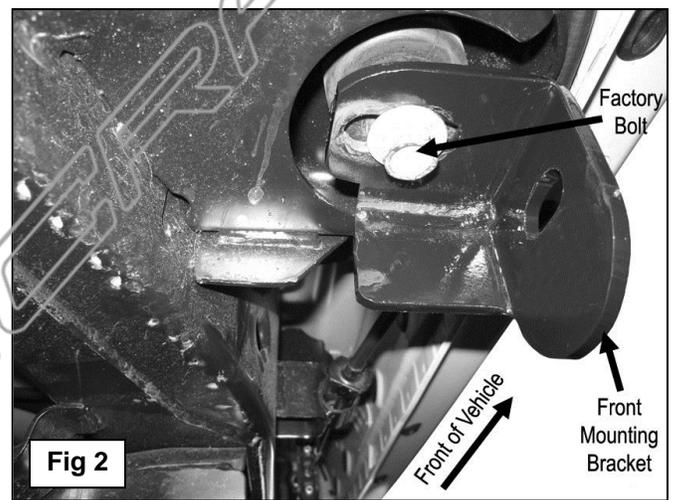
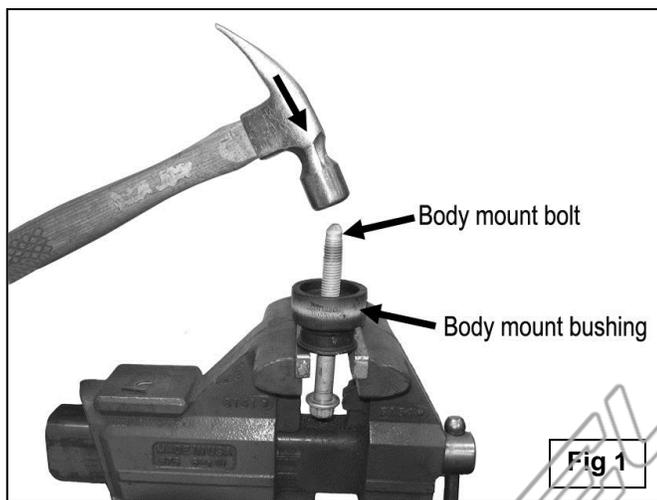
7. Adjust the Sidebar properly and then tighten all hardware.
8. Repeat steps 2 – 7 for passenger Sidebar installation.
9. Do periodic inspections of the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

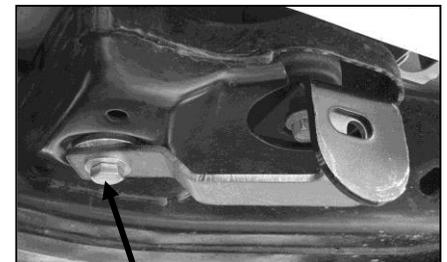
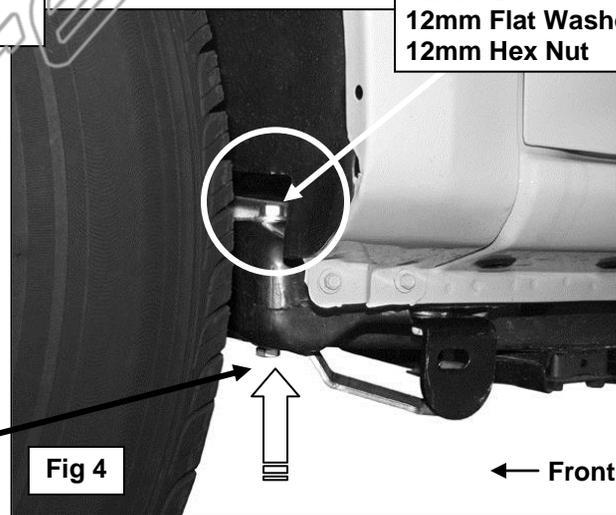
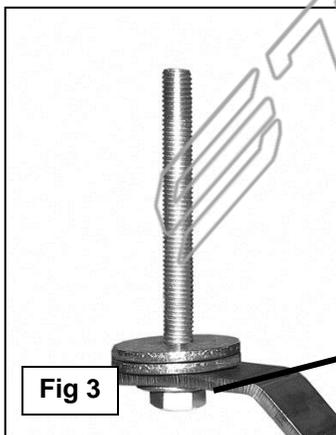
**For gloss black finishes:** Mild soap may be used to clean the Sidebar

### Driver Side Installation Pictured



12mm x 120mm Hex Bolt  
12mm Flat Washer  
(2) 14mm x 50mm OD x 4mm Flat Washers

12mm Lock Washer  
12mm Flat Washer  
12mm Hex Nut



### Driver Side Installation Pictured

