# INSTALLATION INSTRUCTIONS

**3 INCH SIDEBAR**
**2019 FORD RANGER SUPERCREW CAB 4DR**

**PARTS LIST:**

| | | | |
|---|---|---|---|
| 1 | Driver/Left Sidebar | 12 | 10-1.5mm x 25mm Hex Bolts |
| 1 | Passenger/Right Sidebar | 12 | 10mm Lock Washers |
| 2 | Front Mounting Brackets | 12 | 10mm x 27mm x 3mm Flat Washers |
| 4 | Center/Rear Mounting Brackets | 12 | 8-1.25mm x 25mm Combo Bolts |
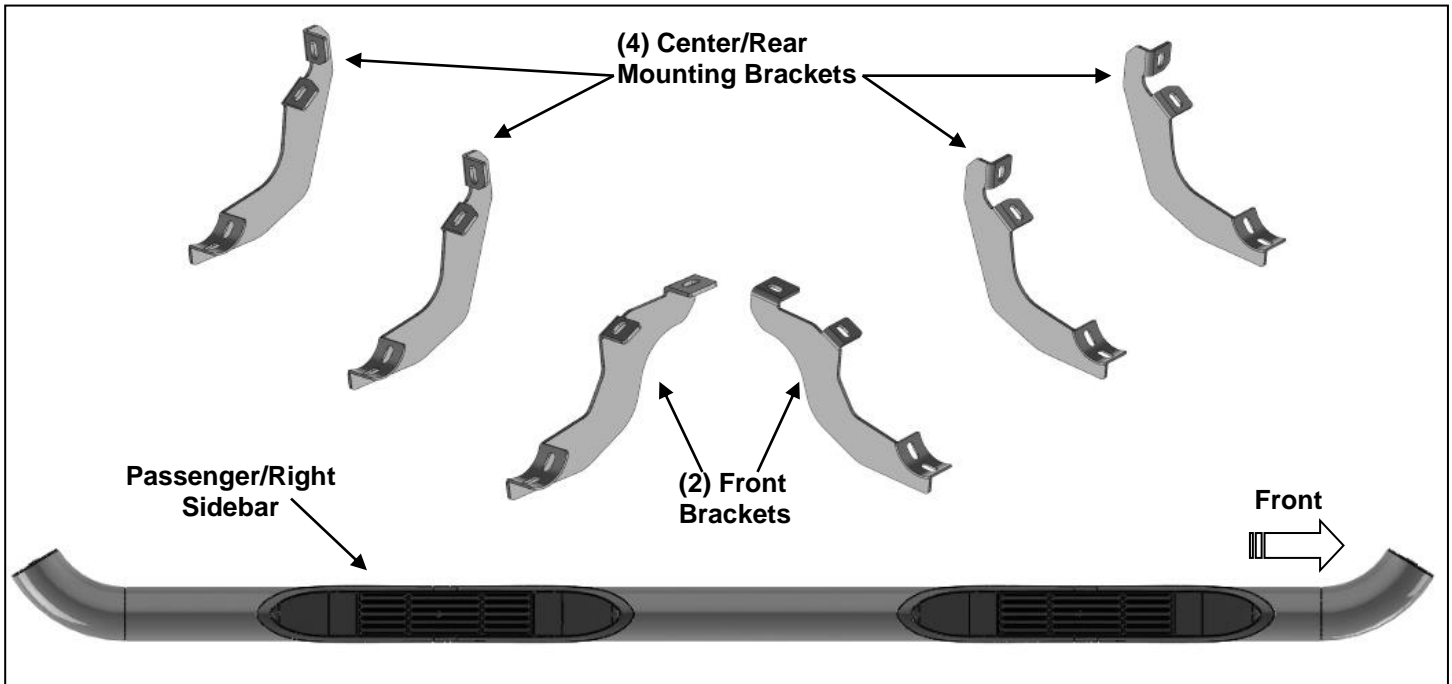


**PROCEDURE:**

1. **REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
2. Starting from underneath the Passenger/Right side inner rocker panel, locate the threaded mounting holes on the rocker panel, **(Figure 1)**. Remove the plastic plugs covering the mounting holes. Select the Passenger/Right Front Mounting Bracket, **(Figure 2)**. Attach with (2) 10mm Hex Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers, **(Figures 2 & 3)**. Do not tighten hardware at this time.
3. Locate the Center threaded mounting holes. Select (1) Center/Rear Mounting Bracket. Attach with (2) 10mm Hex Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers, **(Figures 4—6).** Do not tighten hardware at this time.
4. Repeat **Step 3** to install Rear Mounting Bracket, **(Figures 5 & 7)**.
5. Unwrap the Passenger/Right Sidebar. Attach Sidebar to the mounting brackets with (6) 8mm Combo Bolts. Do not tighten hardware at this time, **(Figures 8—11)**. **IMPORTANT:** Do not slide or rotate Sidebar on cradles, or damage to the finish may result.
6. Level and adjust Sidebar and tighten all hardware.
7. Repeat **Steps 2—6** for Driver/Left side installation.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For Stainless Steel**, Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used to clean the Sidebar.
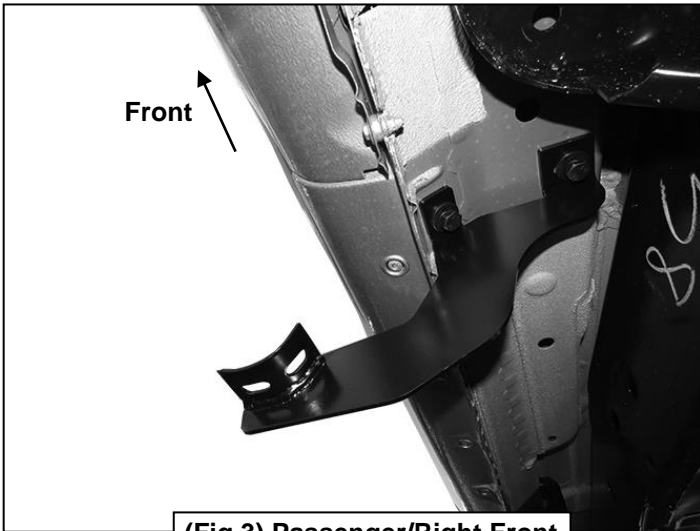
**Passenger/Right side Installation Pictured**
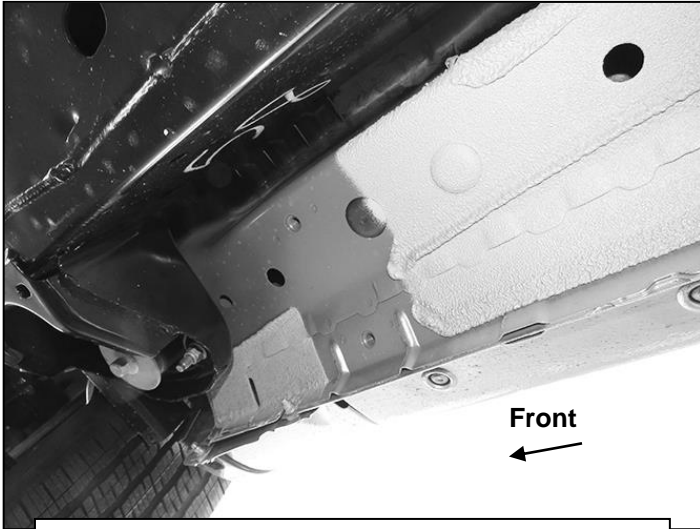


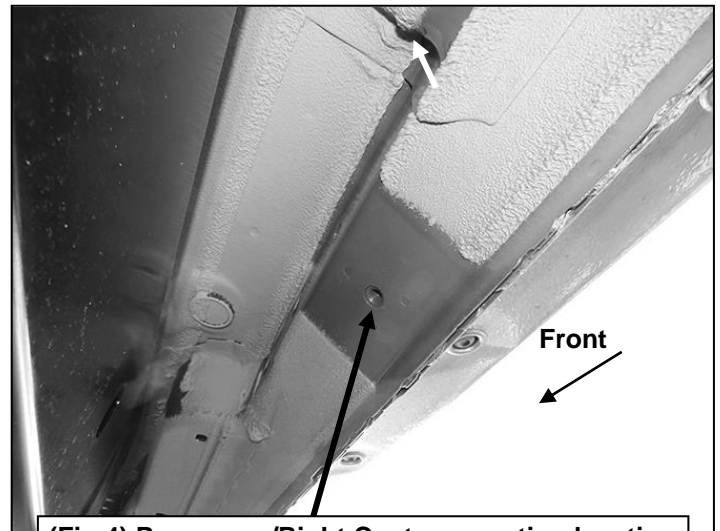**(Fig 1) Passenger/Right front mounting Location**
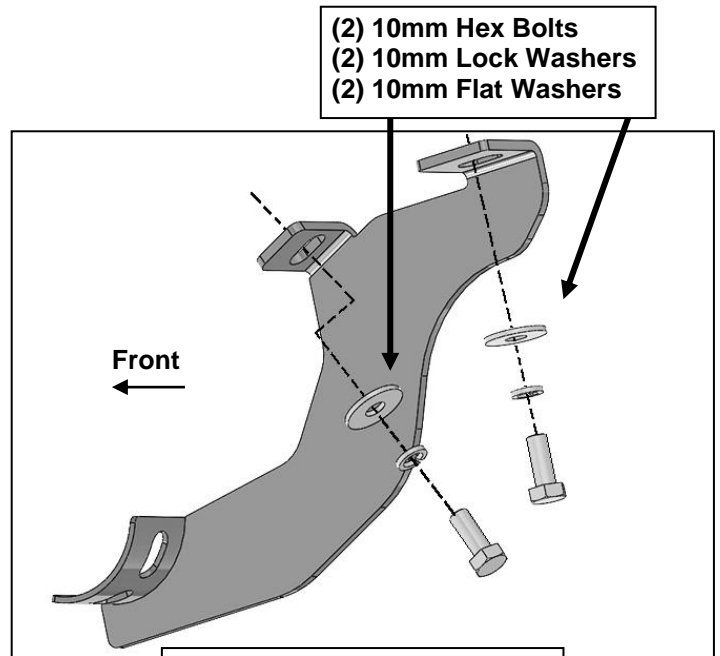
**(2) 10mm Hex Bolts**
**(2) 10mm Lock Washers**
**(2) 10mm Flat Washers**

Front



**(Fig 2) Passenger/Right Front Mounting Bracket installation**
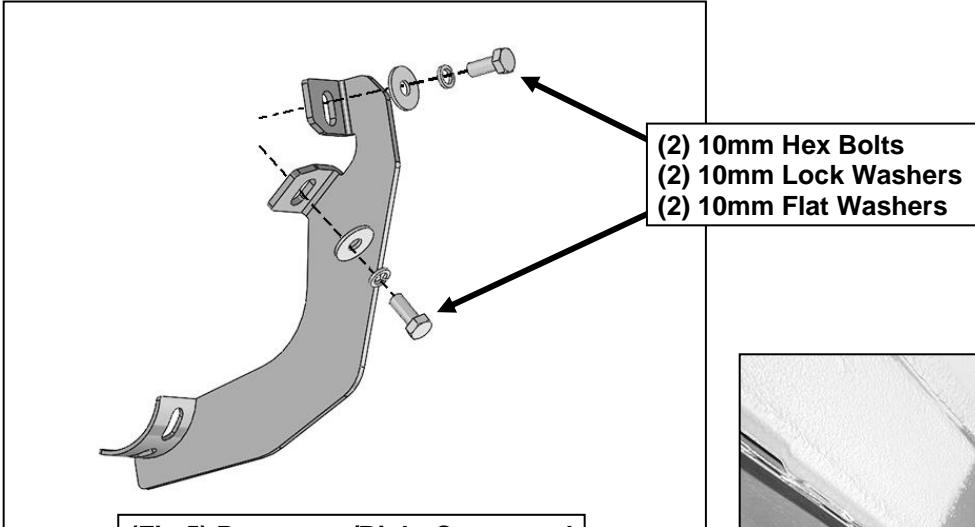
Front


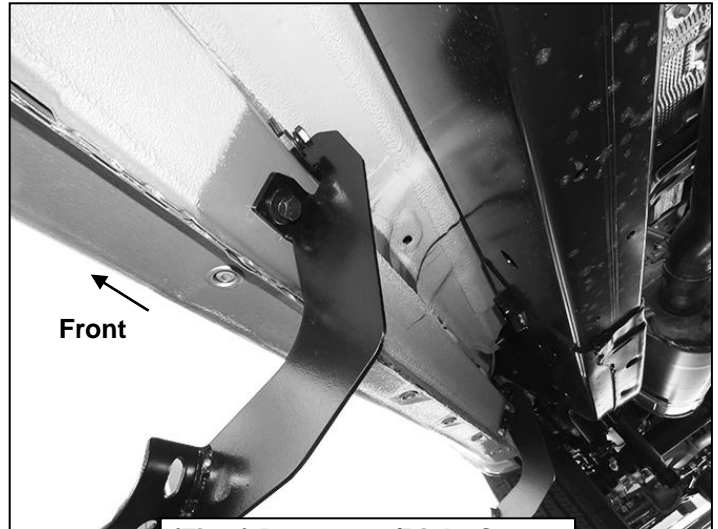
**(Fig 3) Passenger/Right Front Mounting Bracket attached**
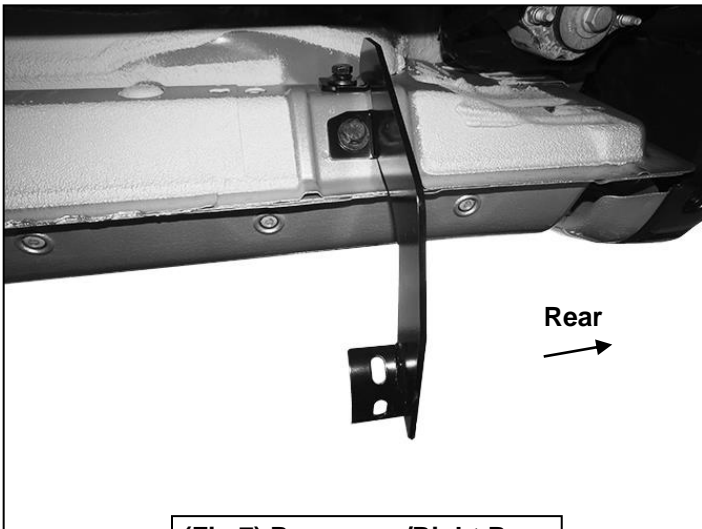
Front



**(Fig 4) Passenger/Right Center mounting location**
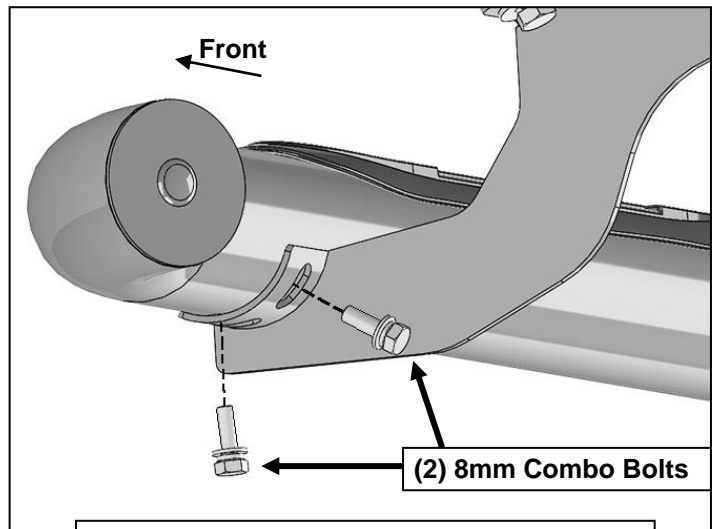
## Passenger/Right side Installation Pictured

**(2) 10mm Hex Bolts**
**(2) 10mm Lock Washers**
**(2) 10mm Flat Washers**

**(Fig 5) Passenger/Right Center and Rear mounting Bracket installation**

**Front**

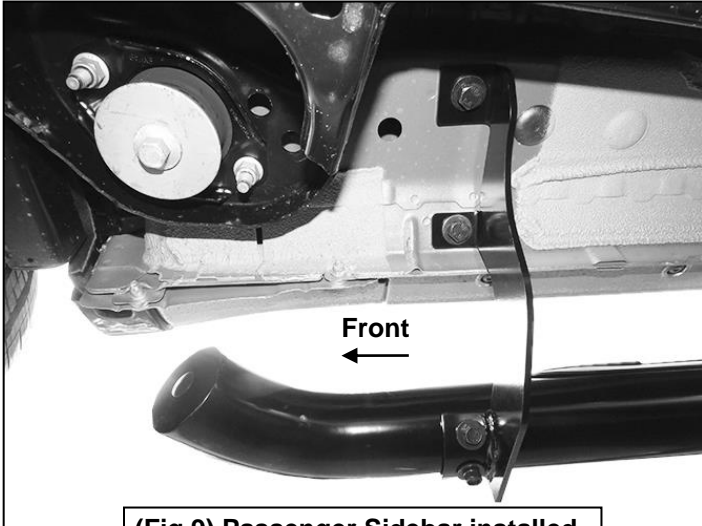**(Fig 6) Passenger/Right Center Mounting Bracket installed**

**Rear**

**(Fig 7) Passenger/Right Rear Mounting Bracket installed**

**Front**

**(2) 8mm Combo Bolts**

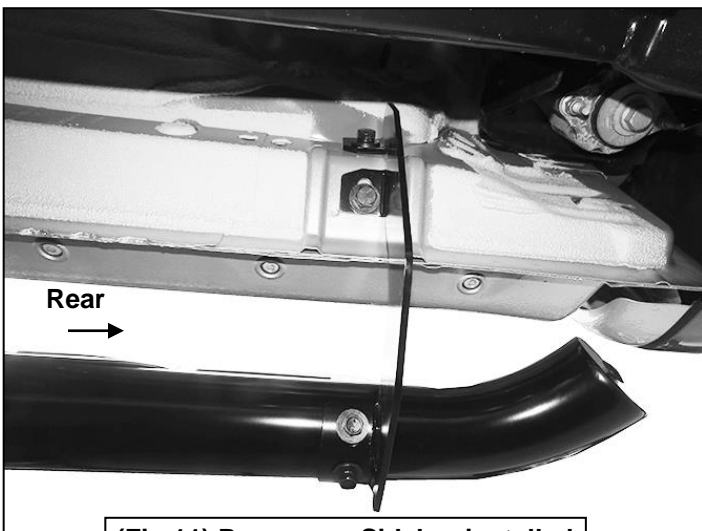**(Fig 8) Passenger/Right Sidebar installation**

# Passenger side Installation pictured



**(Fig 9) Passenger Sidebar installed on Front Mounting Bracket**



**(Fig 10) Passenger Sidebar installed on Center Mounting Bracket**



**(Fig 11) Passenger Sidebar installed on Rear Mounting Bracket**

4/24/19 (AL)