

INSTALLATION INSTRUCTIONS

90-DEGREE BENT END SIDEBARS

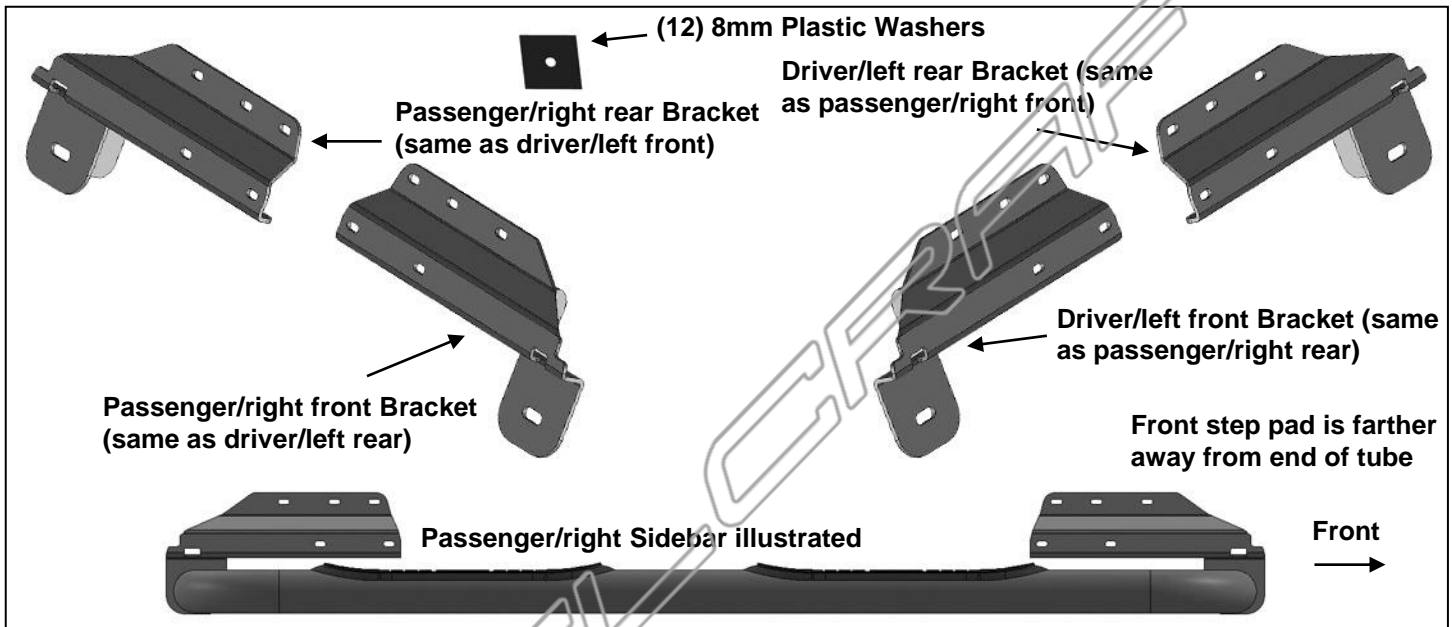
2015-16 FORD F150 SUPER CAB

2017 F250-350 SUPER DUTY SUPER CAB

STEELCRAFT

PARTS LIST:

1	Driver/left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/right Sidebar	4	1/2" x 1-1/4" OD x 3/32" Flat Washers
2	Driver side front-passenger side rear Sidebar Brackets	4	1/2" Lock Washers
2	Passenger side front-driver side rear Sidebar Brackets	12	8mm x 24mm OD x 2mm Washers
12	8mm Plastic Washers	12	8-1.25mm Nylon Lock Nuts



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

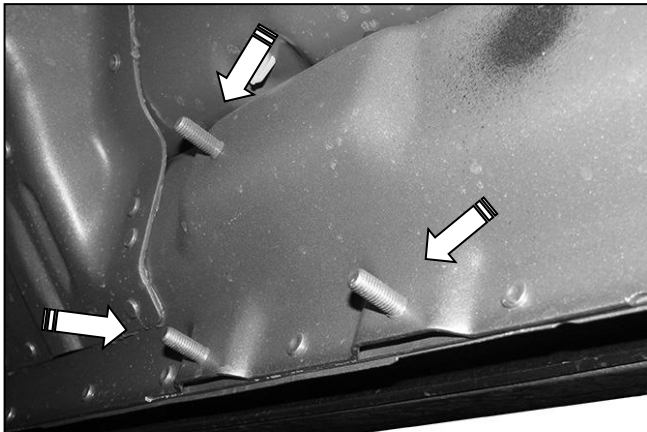
1. Start the installation under the passenger side of the vehicle. Locate the front and rear factory running board mounting locations along the inner side of the body, **(Figure 1)**.
2. Slide (1) Plastic Washer over each factory mounting stud in the body panel, **(Figures 2 & 3)**.
IMPORTANT: The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the Brackets without the Plastic Washers.**
3. Select (1) passenger side front Mounting Bracket. **NOTE:** Same bracket is used for the driver side rear installation. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figure 5)**. Snug but do not fully tighten the hardware.
4. Repeat **Steps 1—3** to install the passenger side rear Bracket, **(Figure 4)**.
5. Select the passenger/right Sidebar. With assistance, position the Sidebar up to the (2) Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers, **(Figure 5)**. Snug but do not tighten at this time.
6. Level and adjust the Sidebar and tighten all hardware.
7. Repeat **Steps 1—6** to install the driver/left Sidebar.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

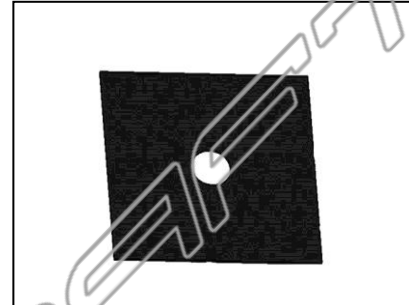
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

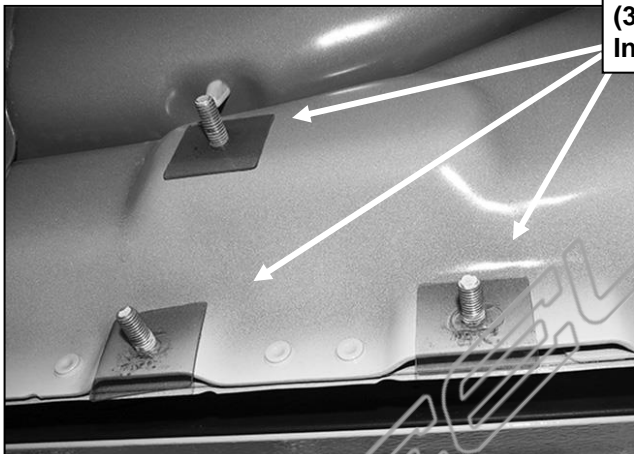
Passenger/right Side Installation Pictured



(Fig 1) Locate the (3) factory threaded studs at each location. Passenger side rear pictured



(Fig 2) Plastic Insulation Washer



(3) Plastic Insulation Washers

(Fig 3) Thread Plastic Washers onto all mounting studs. Passenger side rear pictured

**(3) 8mm Plastic Washers
(3) 8mm Flat Washers
(3) 8mm Nylon Lock Nuts**



(Fig 4) Passenger side rear Bracket installation



**1/2" x 2" Hex Bolts
1/2" Flat Washers
1/2" Lock Washers**

(Fig 5) Passenger side front Bracket installation