

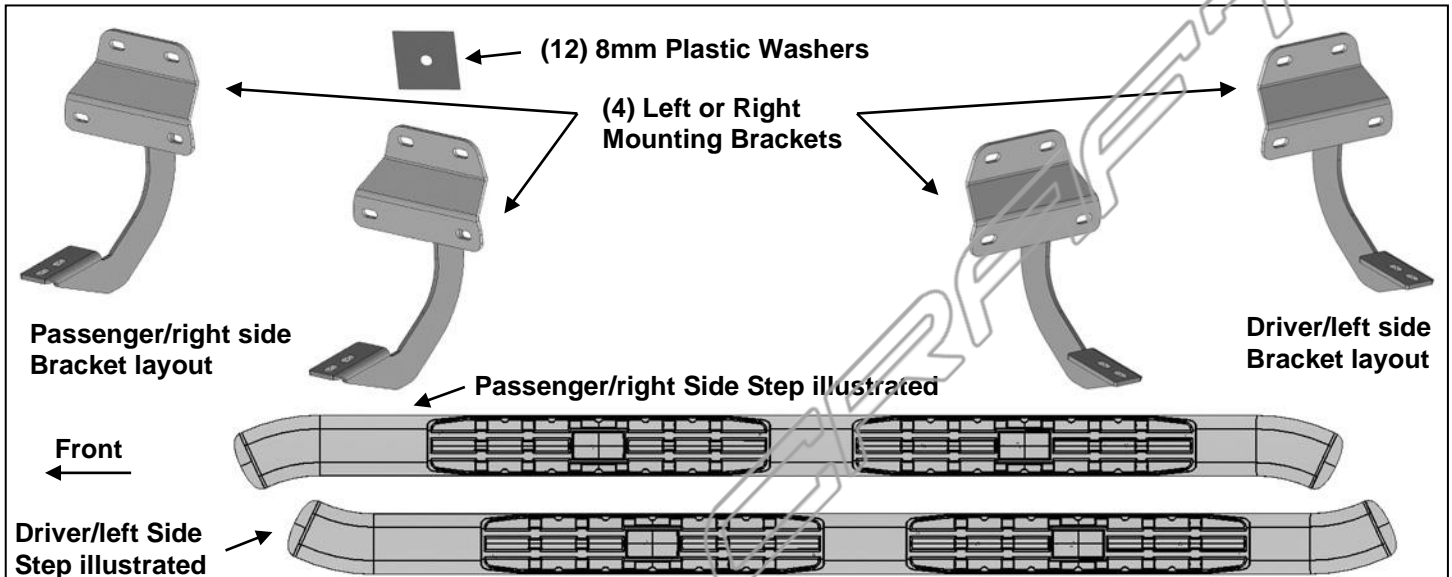
# **INSTALLATION INSTRUCTIONS**

**4X SERIES 4" OVAL BENT END SIDE STEP  
15-17 FORD F150 SUPER CAB**

STEELCRAFT

**PARTS LIST:**

1	Driver/left Side Step	12	8mm x 24mm OD x 2mm Washers
1	Passenger/right Side Step	12	8-1.25mm Nylon Lock Nuts
4	Sidebar Brackets (use for left or right)	8	8mm Combination Bolts
12	8mm Plastic Washers		



**PROCEDURE:**

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.**

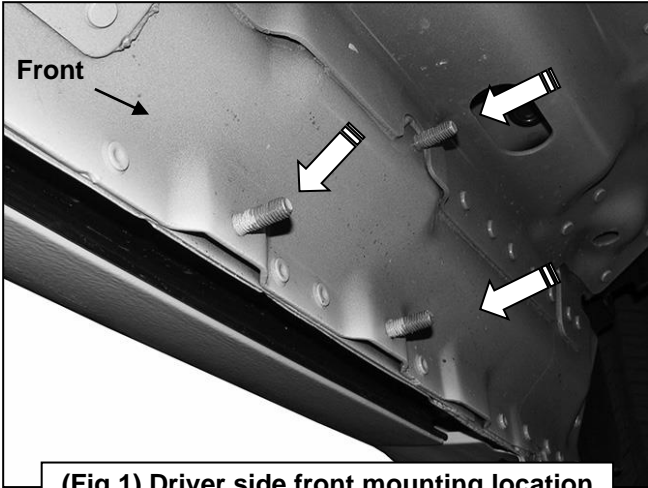
1. Start the installation under the driver side of the vehicle. Locate the front factory running board mounting location along the inner side of the body, **(Figure 1)**.
2. Slide (1) Plastic Washer over each factory mounting stud in the body panel, **(Figures 2 & 3)**.  
**IMPORTANT:** The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the Brackets without the Plastic Washers.**
3. Select (1) Mounting Bracket. **NOTE:** All (4) Brackets are universal and will fit left or right side. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figure 4)**. Snug but do not fully tighten the hardware.
4. Repeat **Steps 1—3** to install the driver side rear Bracket.
5. Select the Driver/left Side Step. **NOTE:** To determine correct Side Step, Step Pad is farther from front end of tube—see illustration on this page. Carefully position the Side Step onto the (2) Mounting Brackets. **IMPORTANT:** Do not slide, (front to back or rotate), the Side Step on the Brackets or damage to the finish may result. Attach the Side Step to the Mounting Brackets with (4) 8mm x 25mm Combination Hex Bolts, **(Figure 5)**. Do not tighten hardware.
6. Level and adjust the Side Step and tighten all hardware.
7. Repeat **Steps 1—6** to install the passenger/right Side Step.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

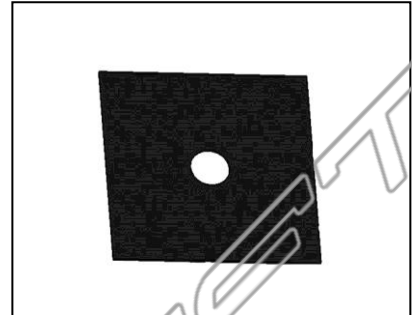
**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Side Step.

**For gloss black finishes:** Mild soap may be used to clean the Side Step.

**Driver/left Side Installation Pictured**



**(Fig 1) Driver side front mounting location**



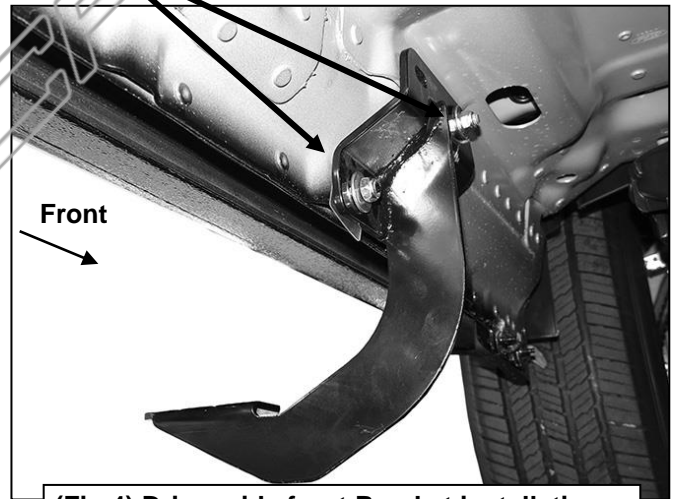
**(Fig 2) Plastic Insulation Washer**

- (3) 8mm Plastic Washers
- (3) 8mm Flat Washers
- (3) 8mm Nylon Lock Nuts

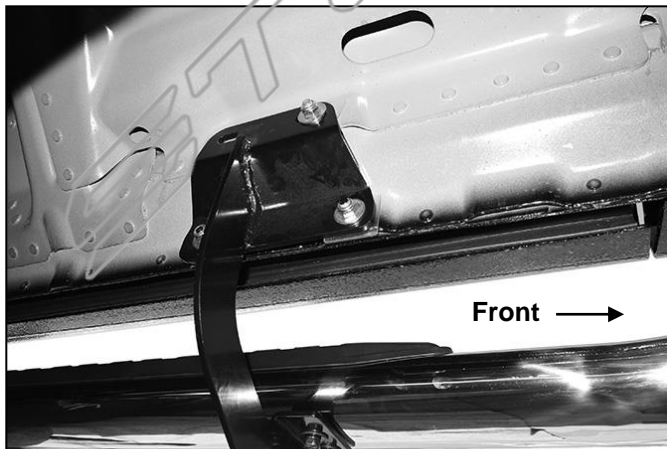


**(3) Plastic Insulation Washers**

**(Fig 3) Thread Plastic Washers onto all mounting studs. Driver side front location pictured**



**(Fig 4) Driver side front Bracket installation**



**Fig 5**

**(2) 8mm x 25mm Combo Hex Bolts**



**Complete Installation**