

# **INSTALLATION INSTRUCTIONS**

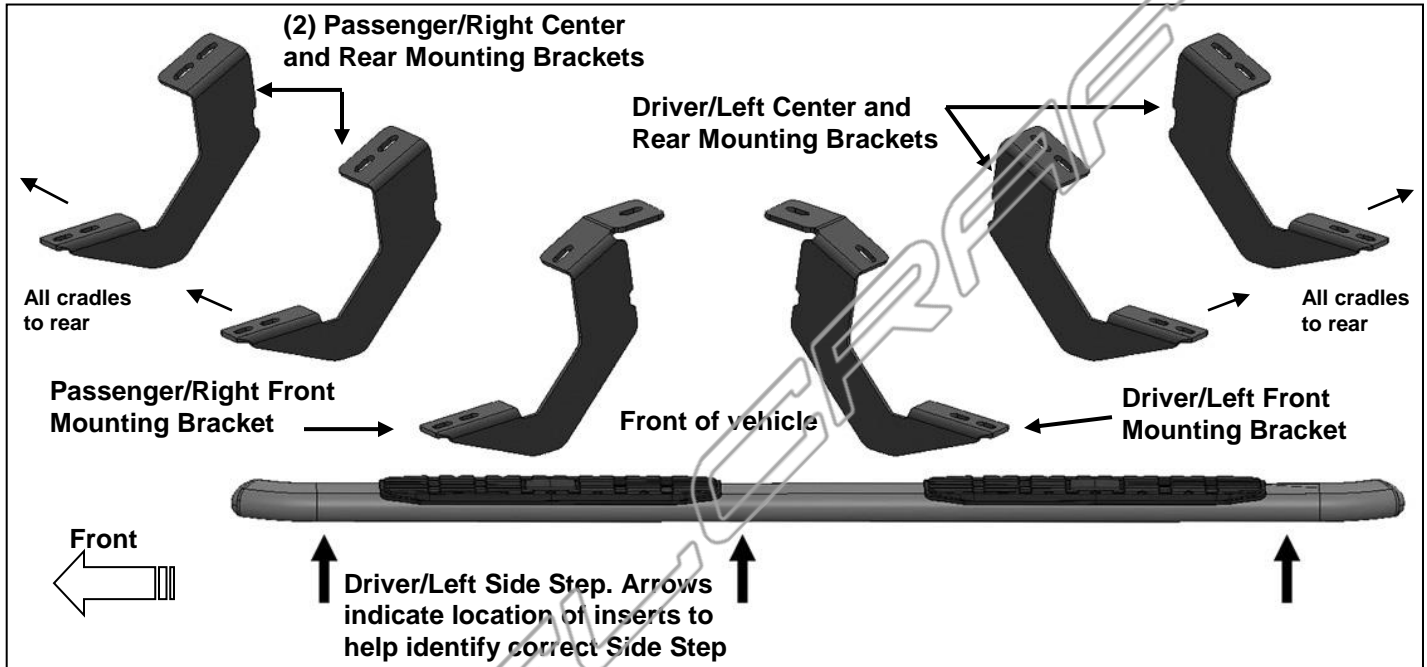
**4X SERIES 4" BENT END SIDE STEPS**

**05-17 TACOMA DOUBLE CAB**

STEELCRAFT

**PARTS LIST:**

1	Driver/left Side Step	12	8-1.25mm x 30mm Hex Bolts
1	Passenger/right Side Step	12	8mm x 24mm OD x 2mm Flat Washers
1	Driver/Left Front Mounting Bracket	12	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	12	8-1.25mm x 25mm Combination Bolts
2	Driver/Left Middle and Rear Mounting Brackets		
2	Passenger/Right Middle and Rear Mounting Brackets		



**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO PROPERLY IDENTIFY BRACKETS AND SIDEBARS.**
- Starting on the driver side front of the vehicle, remove the plastic plugs or bolts covering the threaded holes in the body panel, (**Figure 1**). Select the driver side front Mounting Bracket. Attach the Bracket to the vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (**Figure 2**). Do not tighten hardware at this time.
- Repeat **Step 2** for Center and rear Mounting Bracket installation, (**Figures 3 & 4**).
- IMPORTANT:** Use the illustration on this page to identify the Side Steps before continuing with the installation. Verify that the Brackets are in the correct locations as illustrated above.
- Carefully place the driver Side Step onto the Brackets. **IMPORTANT:** Do not slide, (front to back or rotate), the Side Step on the Brackets or damage to the finish may result. Align the inserts in the bottom of the Side Step with the slots on the Mounting Brackets. Attach the Side Step to the Mounting Brackets with the included (6) 8mm x 25mm Combination Hex Bolt Assemblies, (**Figure 4**). Do not tighten hardware at this time.
- Level and adjust the Side Step properly and tighten all hardware.
- Repeat **Steps 2—6** for passenger Side Step installation.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

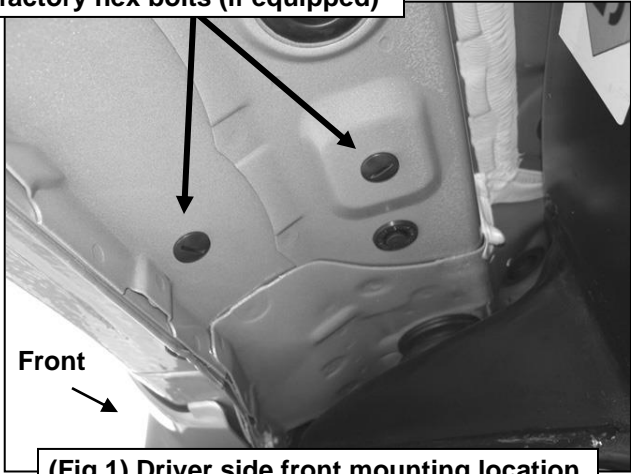
**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Side Step.

**For gloss black finishes:** Mild soap may be used to clean the Side Step.

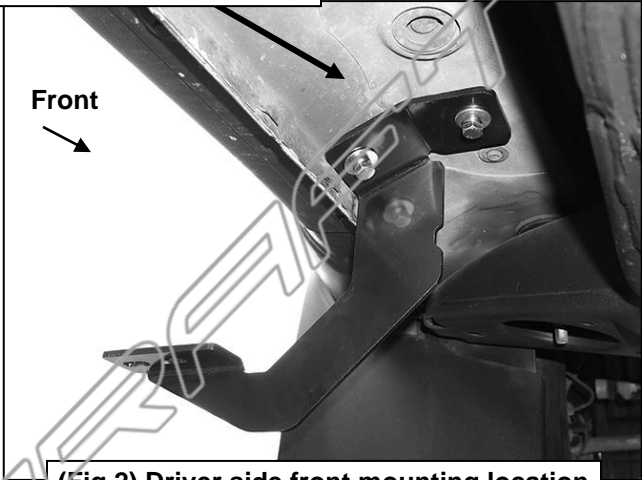
**Driver Side Installation Pictured**

Remove plastic plugs or  
factory hex bolts (if equipped)

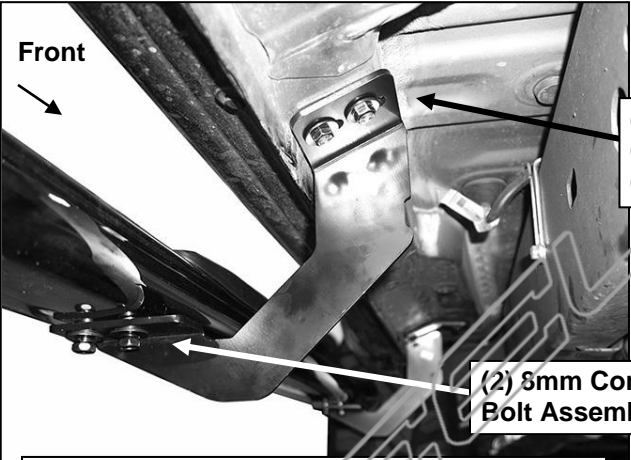


**(Fig 1) Driver side front mounting location**

(2) 8mm x 30mm Hex Bolts  
(2) 8mm Flat Washers  
(2) 8mm Lock Washers



**(Fig 2) Driver side front mounting location**

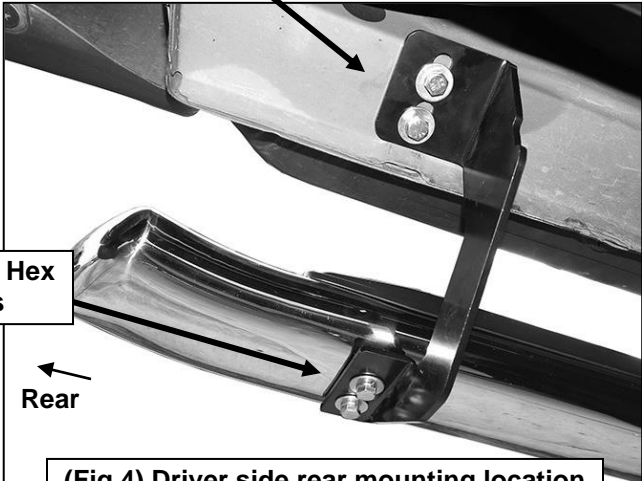


(2) 8mm x 30mm Hex Bolts  
(2) 8mm Flat Washers  
(2) 8mm Lock Washers

(2) 8mm Combo Hex  
Bolt Assemblies

**(Fig 3) Driver side center mounting location**

(2) 8mm Combo Hex  
Bolt Assemblies



**(Fig 4) Driver side rear mounting location**



**Complete Installation**