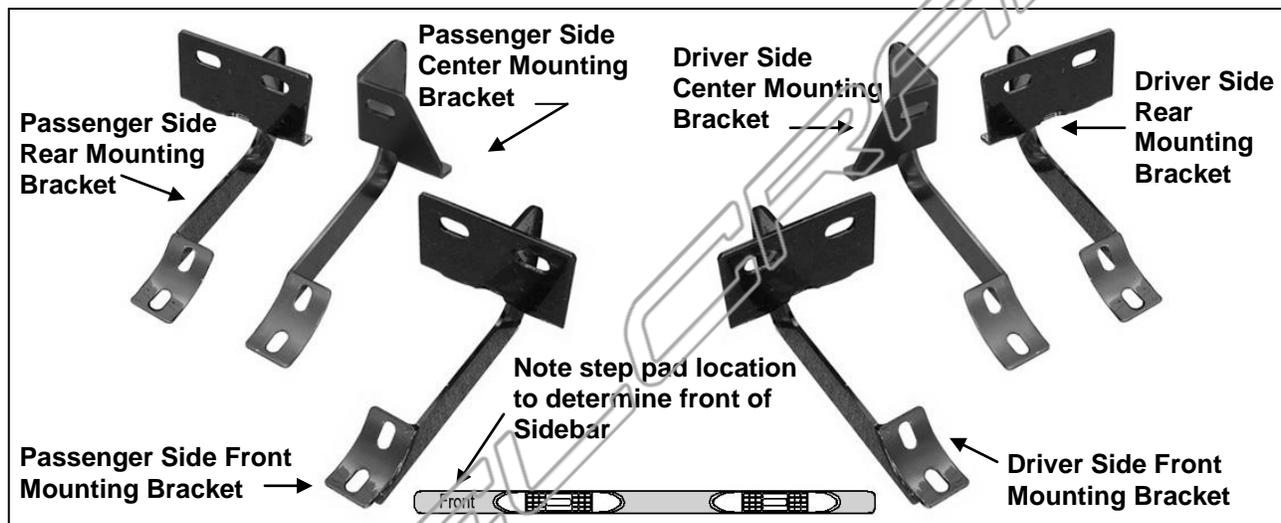


**5IN STRAIGHT OVAL SIDEBAR
09-11 FORD F-150 SUPER CREW CAB**

PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Side Bar	10	10mm Clip Nuts
1	Passenger/Right Side Bar	10	10-1.50mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	10	10mm Lock Washers
1	Passenger/Right Front Mounting Bracket	10	10mm x 30mm OD x 2.5mm Flat Washers
1	Driver/Left Center Mounting Bracket	22	8-1.25mm x 25mm Hex Bolts
1	Passenger/Right Center Mounting Bracket	32	8mm x 24mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket	22	8mm Lock Washers
1	Passenger/Right Rear Mounting Bracket	10	8mm Hex Nuts



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DRILLING IS REQUIRED.**
- Starting on the driver side of the vehicle, locate the factory mounting holes in the side panel, **(Figure 1)**. **NOTE:** These holes may be covered with sealing tape. Slide the 10mm Clip Nuts into the opening and line up the threaded nut on the clip with the round holes, **(Figure 1)**.
- Partially attach the driver side Mounting Bracket to the Clip Nuts with the included (2) 10mm x 30mm Hex Bolts, (2) 10mm Lock Washers and (2) 10mm Flat Washers, **(Figure 2)**. Do not tighten hardware at this time. **NOTE:** The Cradle on the Front Mounting Bracket should face to the rear of the vehicle.
- Align the bottom holes in the front Mounting Bracket with the (2) holes in the pinch weld and attach using the included (2) 8mm x 25mm Hex Bolts, (2) 8mm Lock Washers, (4) 8mm Flat Washers and (2) 8mm Hex Nuts, **(Figure 3)**. **NOTE:** Insert the bolts up from the bottom of the pinch weld.
- Repeat **Steps 2 – 4** for Rear Mounting Bracket installation. **NOTE:** The cradle on the Rear Mounting Bracket should face the front of the vehicle, **(Figure 4)**.
- Select the driver side Center Mounting Bracket. Locate the mounting location and insert only (1) 10mm Nut Clip as per **Step 2**, **(Figure 5)**. Secure the Center Bracket to the Clip Nut with (1) 10mm x 30mm Hex Bolt, (1) 10mm Lock Washer and (1) 10mm Flat Washer, **(Figure 6)**. Line up the (1) bottom hole with the hole in the pinch weld and bolt together with (1) 8mm x 25mm Hex Bolt, (1) 8mm Lock Washer, (2) 8mm Flat Washers and (1) 8mm Hex Nut, **(Figure**

**5IN STRAIGHT OVAL SIDEBAR
09-11 FORD F-150 SUPER CREW CAB**

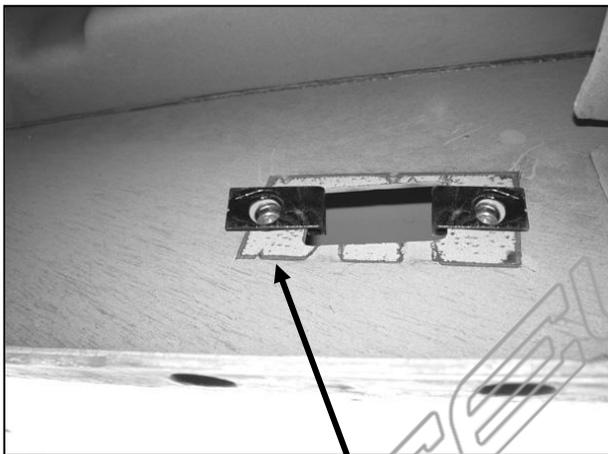
- 6). Do not tighten hardware at this time. **NOTE:** The cradle on the Center Mounting Bracket should face the front of the vehicle.
7. Carefully position the Sidebar onto the Mounting Bracket cradles and attach it using the included (6) 8mm x 25mm Hex Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers, **(Figure 4)**. Do not tighten hardware at this time.
8. Level and adjust the Sidebar properly and tighten all hardware.
9. Repeat steps 2 – 8 for passenger Sidebar installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

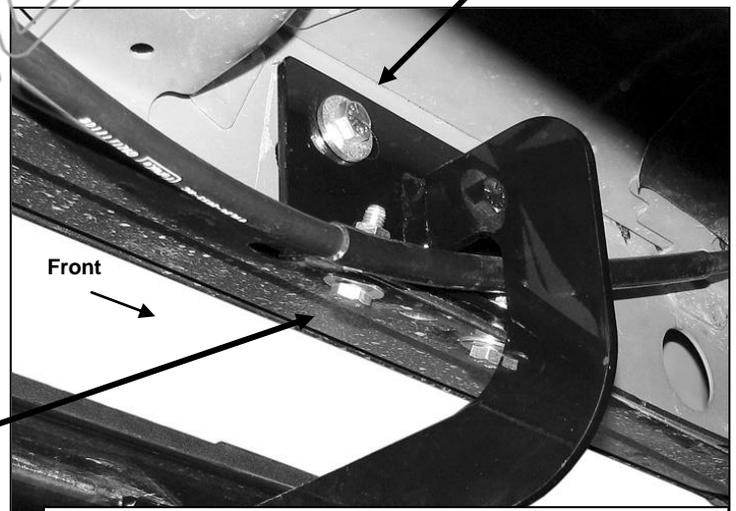
For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured



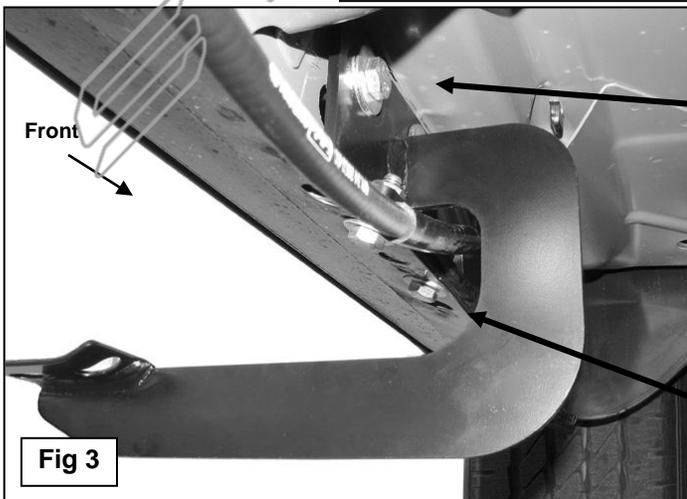
- (2) 10mm Clip Nuts
- (2) 10mm x 30mm Hex Bolts
- (2) 10mm Lock Washers
- (2) 10mm Flat Washers

(Fig 1) 10mm Clip Nuts (hole in body panel shown for example only-location and shape may differ slightly)



- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washer
- (4) 8mm Flat Washers
- (2) 8mm Hex Nuts

(Fig 2) Driver side-front Mounting Bracket location



- (2) 10mm Clip Nuts
- (2) 10mm x 30mm Hex Bolts
- (2) 10mm Lock Washers
- (2) 10mm Flat Washers

- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washer
- (4) 8mm Flat Washers
- (2) 8mm Hex Nuts

Fig 3

**5IN STRAIGHT OVAL SIDEBAR
09-11 FORD F-150 SUPER CREW CAB**

Driver Side Installation Pictured



- (2) 8mm x 25mm Hex Bolts
- (2) 8mm Lock Washer
- (4) 8mm Flat Washers
- (2) 8mm Hex Nuts

(Fig 4) Rear Bracket Mounting Location

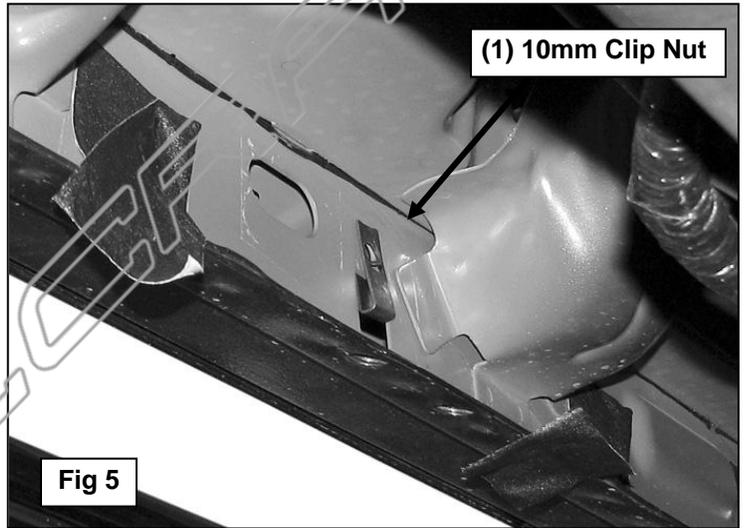
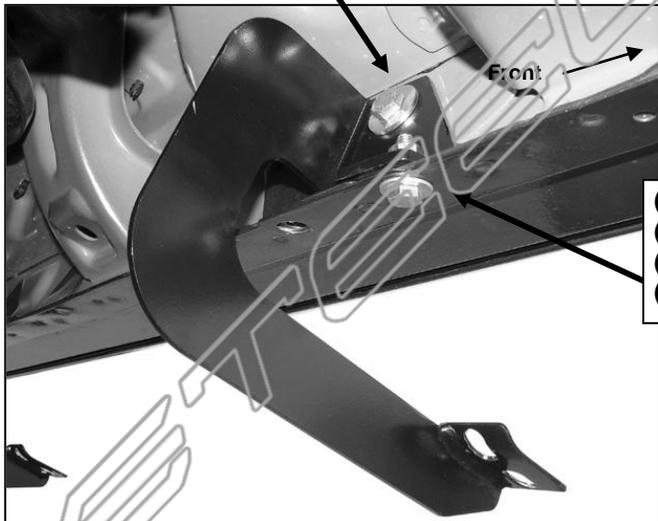


Fig 5

- (1) 10mm Clip Nut
- (1) 10mm Hex Bolt
- (1) 10mm Flat Washer
- (1) 10mm Lock Washer



- (1) 8mm Hex Bolt
- (2) 8mm Flat Washers
- (1) 8mm Lock Washer
- (1) 8mm Hex Nut

(Fig 6) Driver Side Center Mounting Bracket location

