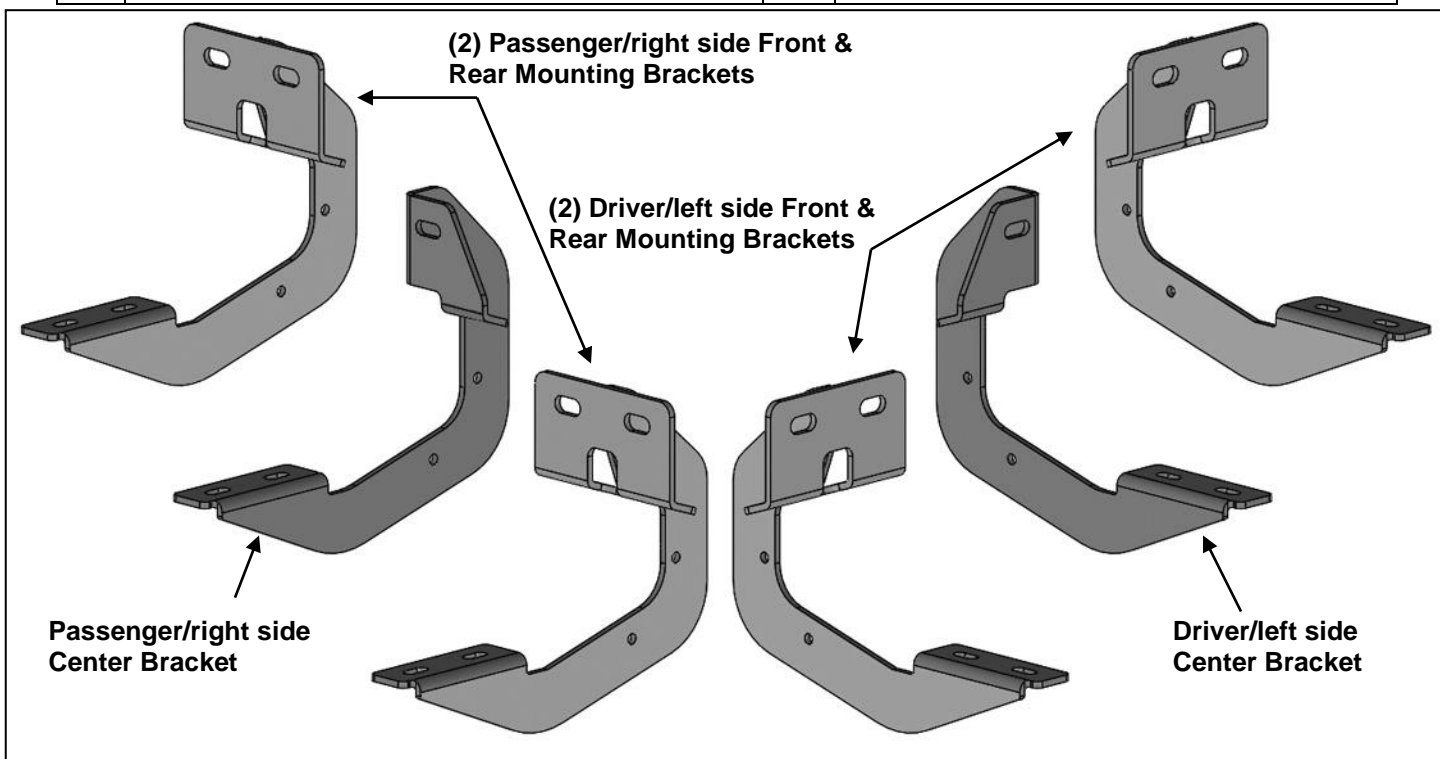


**PARTS LIST:**

2	T6 Sidebars (91in)	10	8-1.25mm x 30mm Hex Bolts
2	Driver/left Front and Rear Mounting Brackets	10	8-1.25mm x 25mm Hex Bolts
2	Passenger/right Front and Rear Mounting Brackets	10	8mm x 28mm x 3mm Large Flat Washers
1	Driver/left Center Mounting Bracket	32	8mm x 24mm x 2mm Flat Washers
1	Passenger/right Center Mounting Bracket	32	8mm Lock Washers
10	8mm Clip Nuts	22	8-1.25mm Hex Nuts
6	8-1.25mm x 35mm Double Bolt Plates		



**PROCEDURE:**

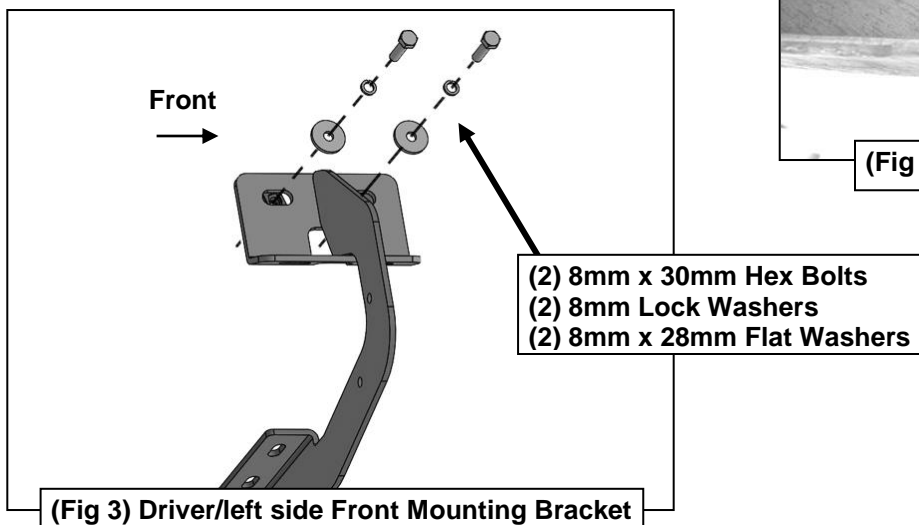
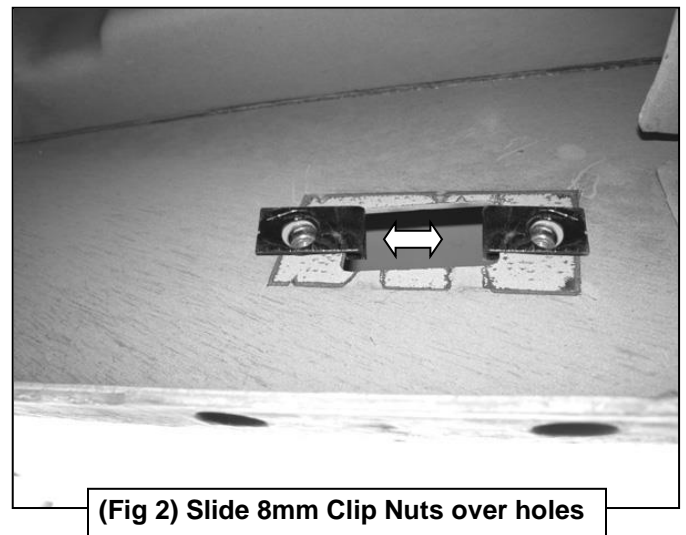
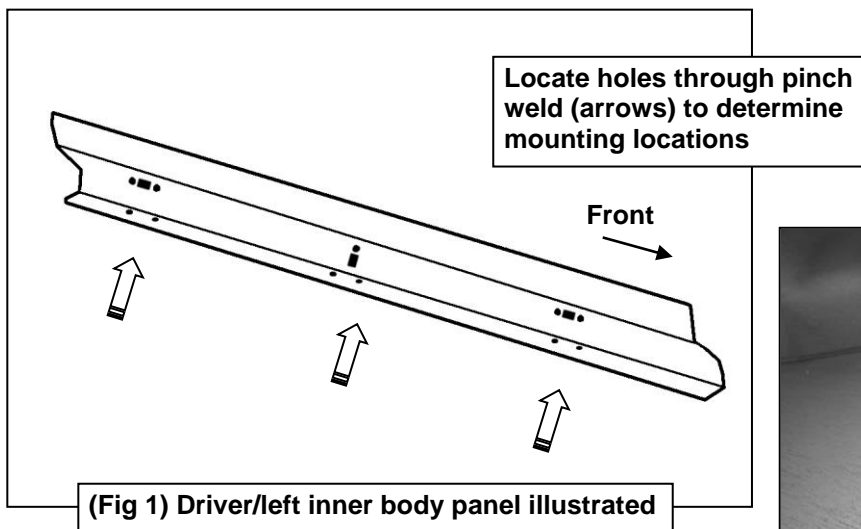
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- Starting on the driver/left side of the vehicle, locate the (2) holes in the bottom of the body panel, (pinch weld), toward the front tire, **(Figure 1)**. Next locate the rectangular opening and (2) small holes in the inner body panel directly above the holes in the pinch weld, **(Figures 1 & 2)**. **NOTE:** The holes in the inner panel may be covered with sealing tape or insulation.
- Slide (1) 8mm Clip Nut into the rectangular opening with the nut towards the inside. Line up the threaded nut on the clip with the round hole, **(Figure 2)**. Repeat to install the 2nd 8mm Clip Nut in remaining hole location.
- Select (1) Driver/left side Front Mounting Bracket. Attach the Bracket to the (2) Clip Nuts with the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm x 28mm Large Flat Washers, **(Figures 3 & 5)**. **NOTE:** The brake cable may be run on the outside of the Bracket. Do not tighten hardware at this time.
- Align the bottom holes in the front Bracket with the (2) holes in the pinch weld. Attach the Bracket to the pinch weld using the included (2) 8mm x 25mm Hex Bolts, (4) 8mm x 24mm STD Flat Washers, (2) 8mm Lock Washers and (2) 8mm Hex Nuts, **(Figures 4 & 5)**. **NOTE:** Insert the bolts up from the bottom of the pinch weld and through the Bracket.
- Move along the cab to the center mounting location, **(Figures 1 & 6)**. Locate the (2) holes in the pinch weld similar to the front location. Insert (1) 8mm Clip Nut into the rectangular opening and up to the single small round hole in the body panel, **(Figure 6)**. Attach the top of the center Bracket to the Clip Nut with (1) 8mm x 30mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm x 28mm Large Flat Washer,

**(Figure 7).** Line up the hole in the Bracket with the forward hole in the pinch weld. Attach the Bracket to the pinch weld with (1) 8mm x 25mm Hex Bolt, (2) 8mm STD Flat Washers, (1) 8mm Lock Washer and (1) 8mm Hex Nut, **(Figures 7 & 8)**. Do not tighten hardware at this time.

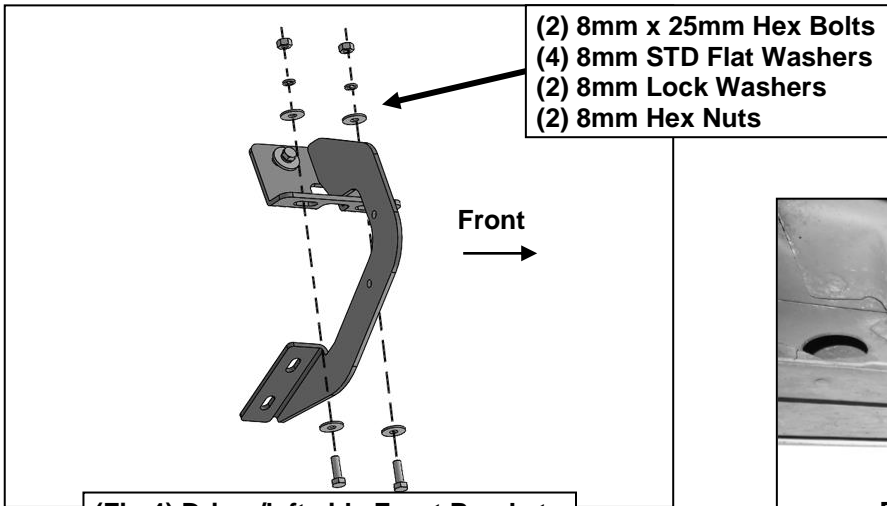
7. Continue along the cab to the rear mounting location and locate the last (2) mounting holes in the pinch weld at the back of the cab, **(Figure 1)**. Repeat **Steps 2—5** for rear Bracket installation, **(Figure 9)**.
8. Carefully unwrap and select (1) Sidebar. Place the Sidebar on top of the Brackets. Locate the channel openings in the bottom of the Sidebar. Select (3) 8mm Double Bolt Plates, **(Figure 10)**. Insert the Bolt Plates into the channel in the bottom of the Sidebar closest to the Brackets, **(Figure 11)**. Lift the Sidebar up and guide the studs through the Brackets.
9. Attach the Sidebar to the Brackets with (6) 8mm Flat Washers, (6) 8mm Lock Washers and (6) 8mm Hex Nuts, **(Figures 12 & 13)**.
10. Level and adjust the Sidebar and tighten all hardware.
11. Repeat **Steps 2—11** Sidebar installation on the passenger/right side.
12. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Sidebar.

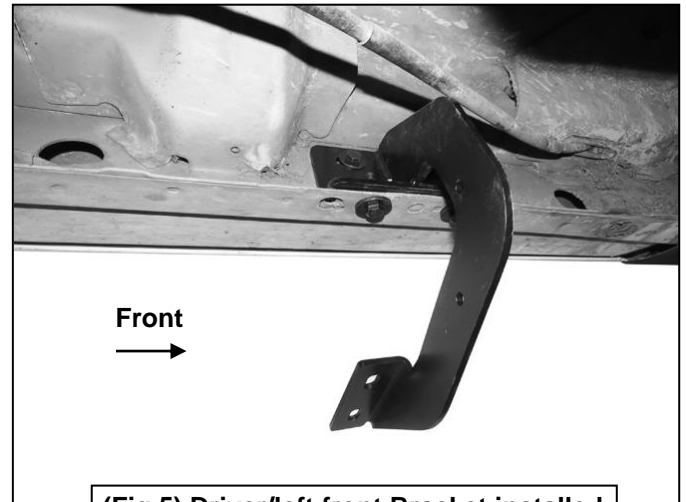
### Driver/left Side Installation Pictured



### Driver/left Side Installation Pictured



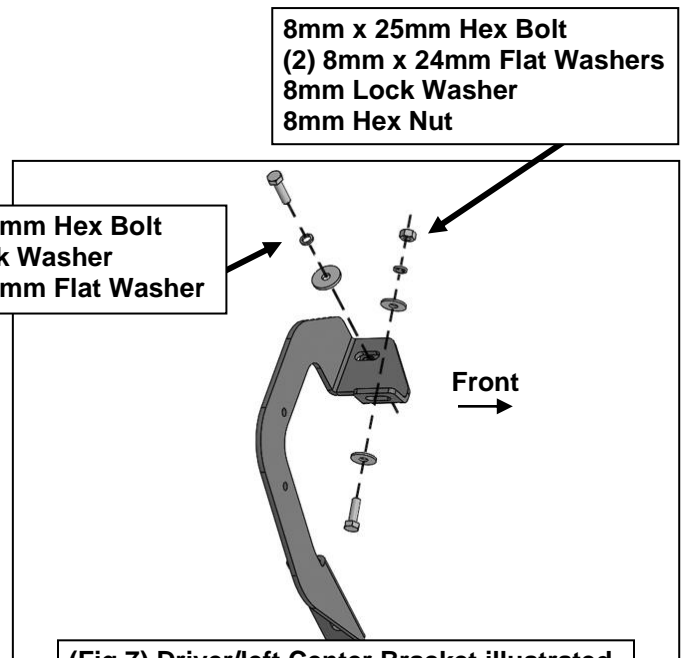
(Fig 4) Driver/left side Front Bracket attached to pinch weld illustrated



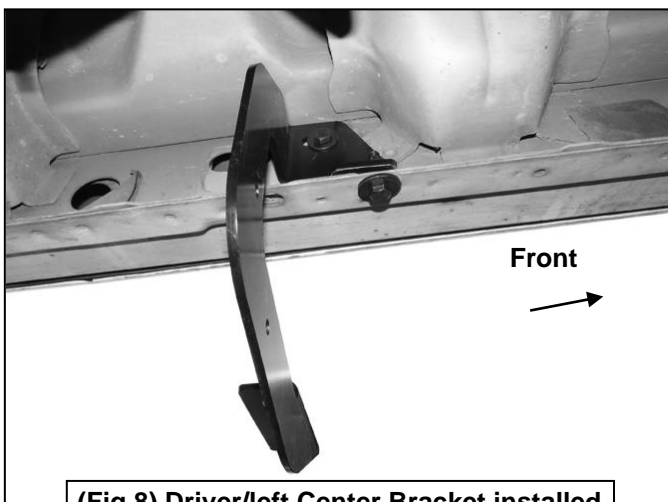
(Fig 5) Driver/left front Bracket installed



(Fig 6) Driver/left center mounting location



(Fig 7) Driver/left Center Bracket illustrated

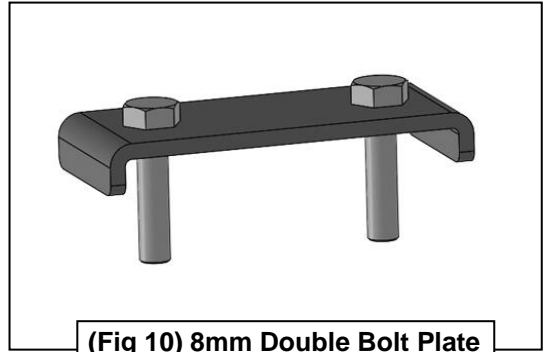


(Fig 8) Driver/left Center Bracket installed

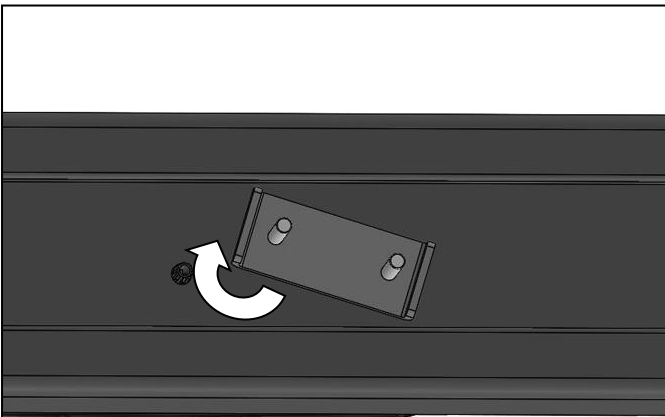
### Driver/left Side Installation Pictured



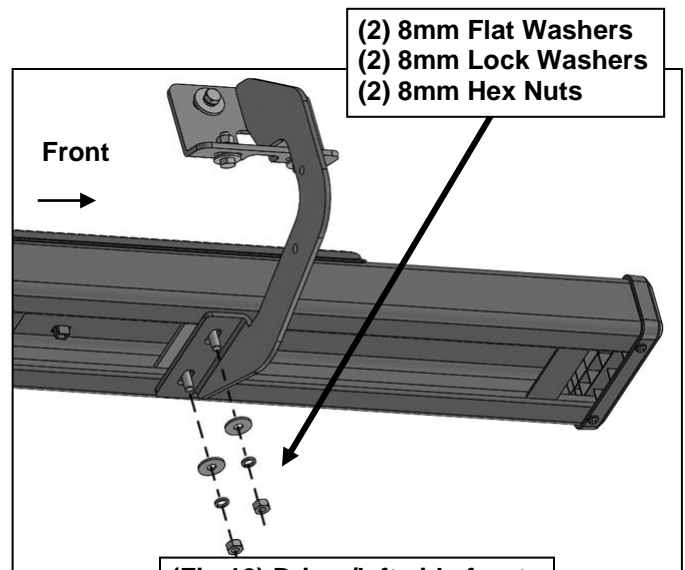
(Fig 9) Driver/left side Rear Bracket installed



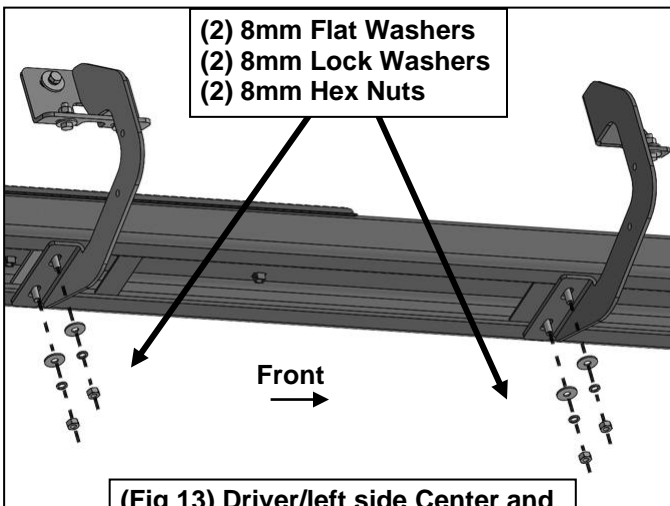
(Fig 10) 8mm Double Bolt Plate



(Fig 11) Insert 8mm Double Bolt Plate through the channel opening in the bottom of the Sidebar



(Fig 12) Driver/left side front Bracket attached to Sidebar



(Fig 13) Driver/left side Center and Rear Brackets attached to Sidebar

