

STEELCRAFT

# **INSTALLATION INSTRUCTIONS**

**EXTREME HEAVY DUTY GRILLE GUARD FOR FORD F250/350/450/550HD  
SUPERDUTY 08-10**

Read the instructions completely before you begin the installation. NOTE: Pictures are for reference only, actual brackets may be different. Installation is the same

**PARTS LIST:**

Qty	Description
2	Bottom support brackets
10	M12*45 hex head bolt
20	M12 Enlarge flat washer
4	M12 lock washer
6	M12 lock nuts
4	M12 hex nuts

Step 1: install bottom support brackets behind frame horn. Note: You must use regular M12 hex nuts and M12 lock washers on the bolts going through truck frame! You will access the bolt head through a small hole located on the inside/bottom of truck frame when you are tightening.

Step 2: Mount grille guard to frame horn and Bottom Support Bracket using M12 lock nuts. Bolts will go through the grille guard bracket and the frame horn on the front. Foot of grille guard on the bottom goes under bottom support bracket.

Step 3: Check alignment of grille guard to truck and tighten all bolts.

