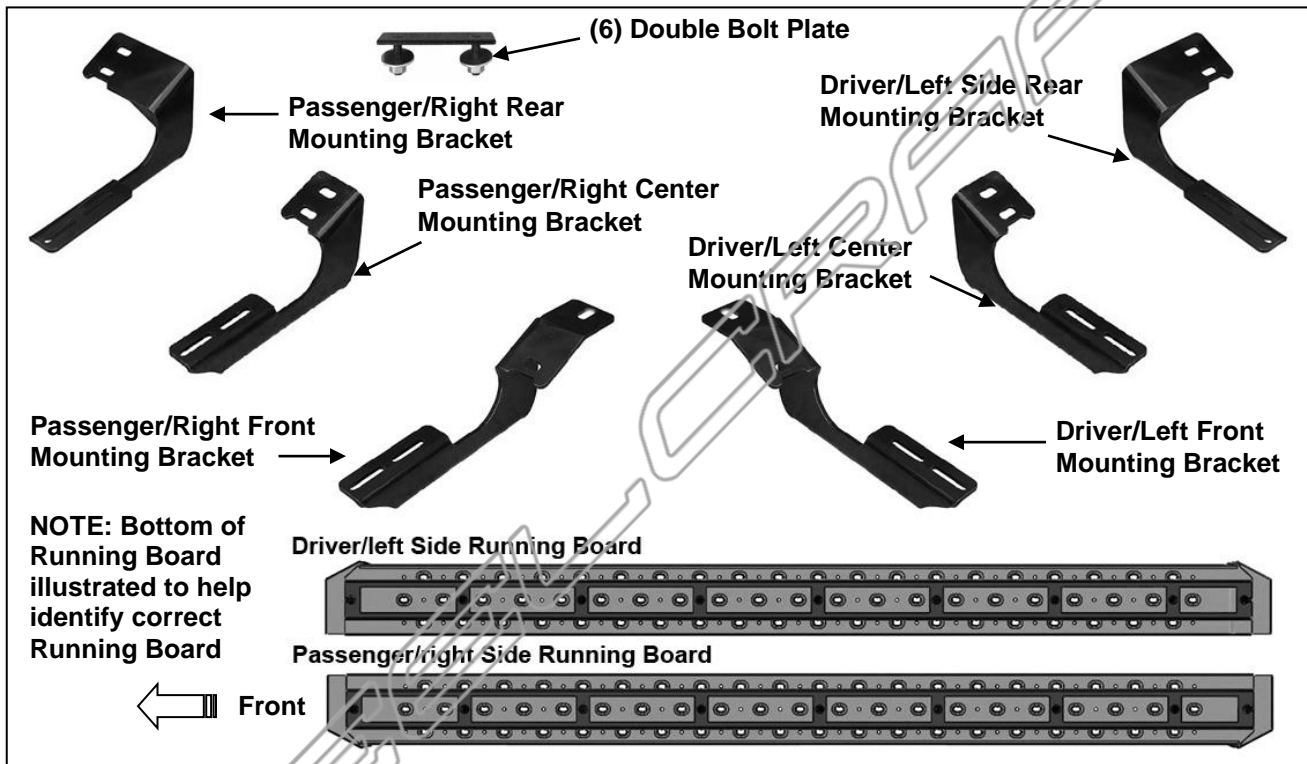


INSTALLATION INSTRUCTIONS
RATTLER STEEL RUNNING BOARD
05-15 TACOMA DOUBLE CAB

STEELCRAFT

PARTS LIST:

1	Driver/left Running Board	12	8-1.25 x 25mm Hex Bolt
1	Passenger/right Running Board	12	8mm x 24mm OD x 2mm Flat Washers
1	Driver/Left Front Mounting Bracket	12	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	6	6mm Double Bolt Plates
1	Driver/Left Center Mounting Bracket	12	6mm x 22mm OD x 2mm Flat Washers
1	Passenger/Right Center Mounting Bracket	12	6mm Lock Washers
1	Driver/Left Rear Mounting Bracket	12	6mm Hex Nuts
1	Passenger/Right Rear Mounting Bracket		



PROCEDURE:

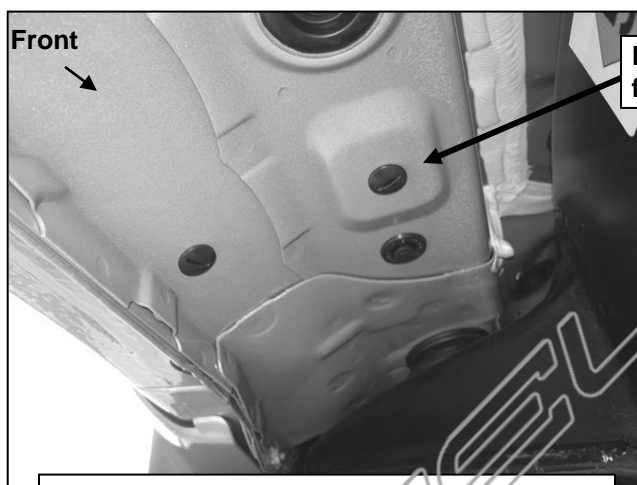
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO IDENTIFY BRACKETS AND RUNNING BOARDS.**
- Starting on the driver side front of the vehicle, remove the plastic plugs or hex bolts covering the (2) threaded holes in the body panel, **(Figure 1)**. Select the driver side front Mounting Bracket, **(Figure 2)**. Bolt the Bracket to the vehicle using the included (2) 8mm x 25mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 3)**. Do not tighten hardware at this time.
- Next, move along the side of the vehicle to the next mounting location. Select the driver side center Mounting Bracket, **(Figure 4)**. **IMPORTANT:** Use the picture above to help identify each Bracket. Repeat **Step 2** to install the center Mounting Bracket, **(Figure 5)**.
- Continue to the last mounting location at the back of the cab, **(Figure 6)**. Repeat **Step 2** to install the driver side rear Bracket, **(Figures 7 & 8)**.
- Once all (3) Brackets have been fully installed, select the driver side Running Board. **IMPORTANT:** Use the picture above to help identify the driver side Running Board.
- Place the Running Board on top of the Brackets. Locate the channels in the bottom of the Running Board. Select (3) 6mm Double Bolt Plates, **(Figure 9)**. Insert the Bolt Plates into the

channels in the bottom of the Running Board closest to the Brackets, **(Figure 10)**. Lift the Running Board up and guide the studs through the Brackets.

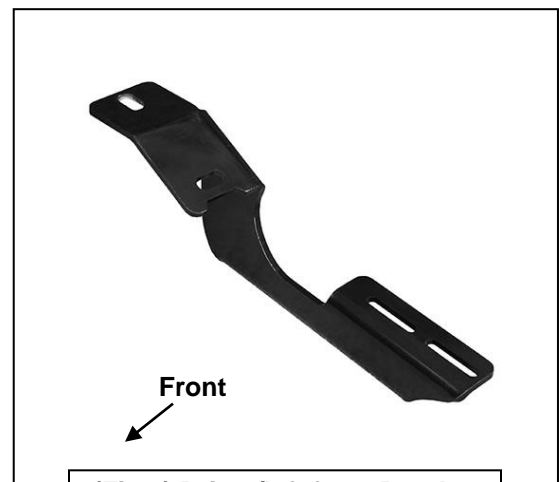
7. Attach the Running Board to the Brackets with (6) 6mm Flat Washers, (6) 6mm Lock Washers and (6) 6mm Hex Nuts, **(Figure 11)**. **NOTE:** The Running Board is designed to fit close to the vehicle. It may be necessary to loosen the Bracket hardware slightly and tilt the Brackets downward to insert the Running Board between the Brackets and the body.
8. Level and adjust the Running Board as necessary and fully tighten all hardware.
9. Repeat **Steps 2—8** for passenger side Running Board installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Running Board.

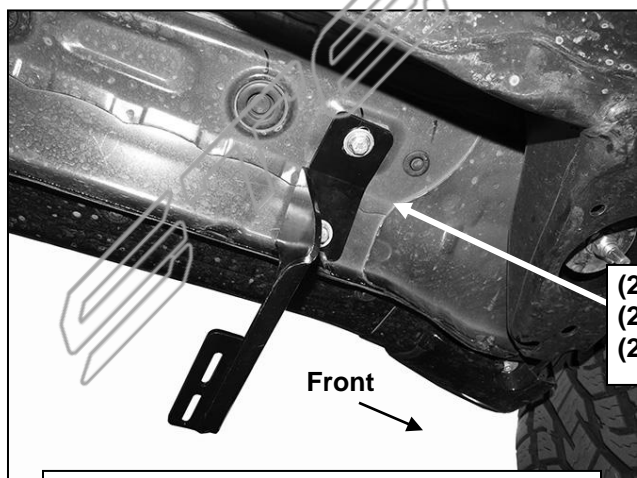
Driver Side Installation Pictured



(Fig 1) Driver/left front mounting location

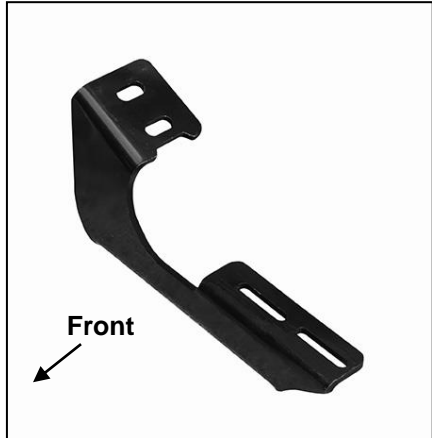


(Fig 2) Driver/left front Bracket



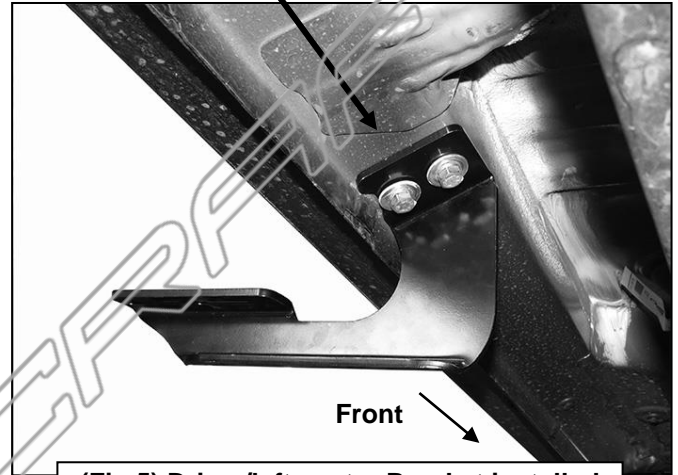
(Fig 3) Driver/left front Bracket installed

Driver Side Installation Pictured

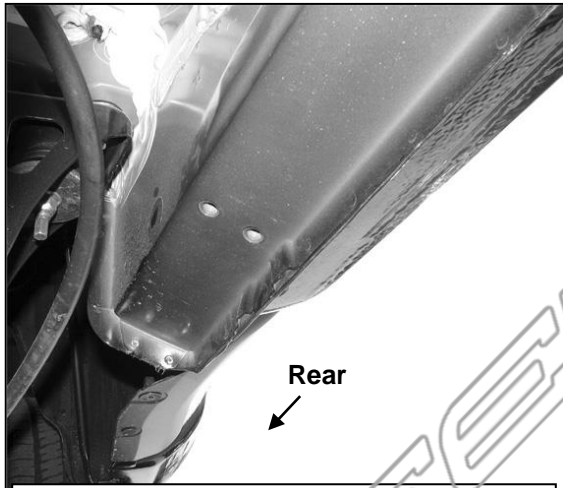


(Fig 4) Driver/left center Bracket

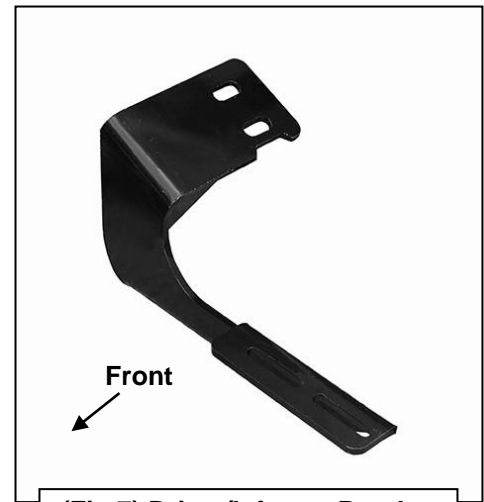
- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



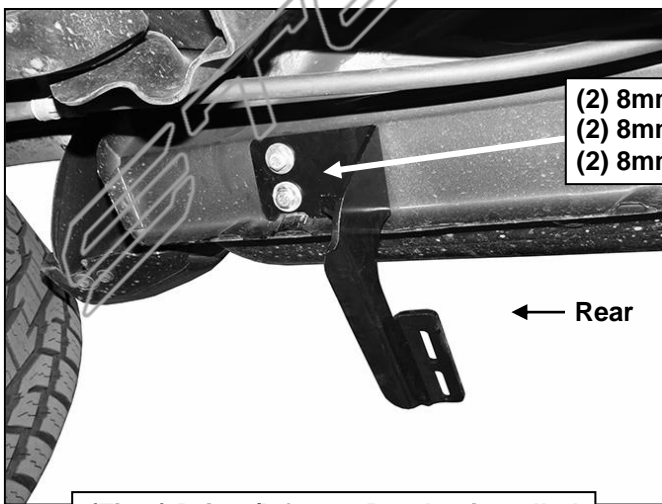
(Fig 5) Driver/left center Bracket installed



(Fig 6) Driver/left rear mounting location



(Fig 7) Driver/left rear Bracket



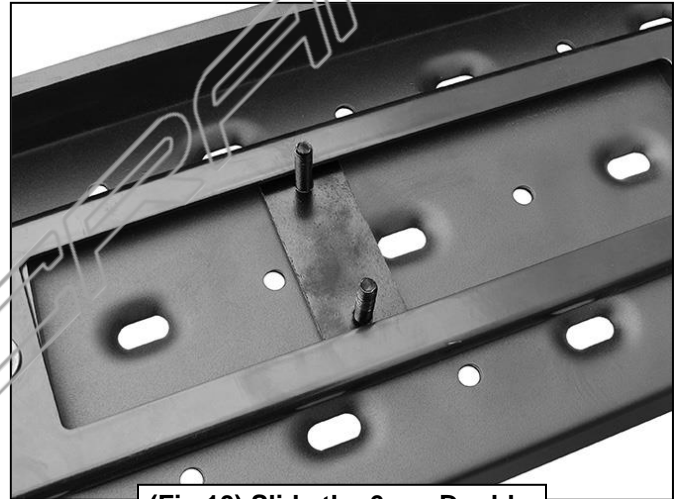
- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

(Fig 8) Driver/left rear Bracket installed

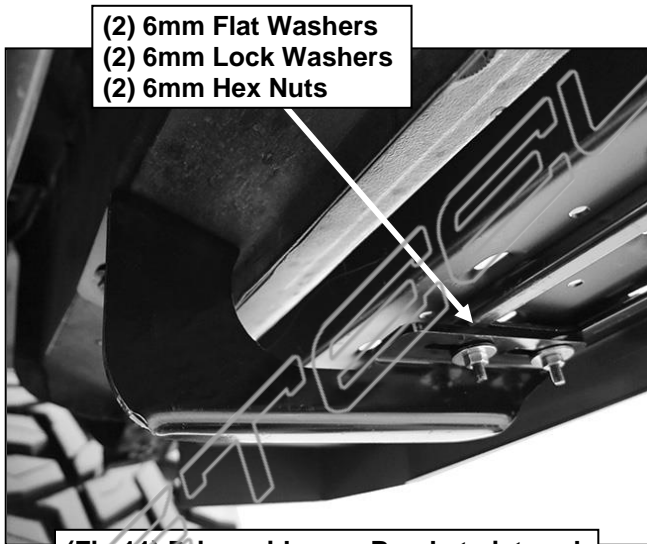
Driver Side Installation Pictured



(Fig 9) 6mm Double Bolt Plate



(Fig 10) Slide the 6mm Double Bolt Plate into channels



- (2) 6mm Flat Washers
- (2) 6mm Lock Washers
- (2) 6mm Hex Nuts

(Fig 11) Driver side rear Bracket pictured



Complete Installation