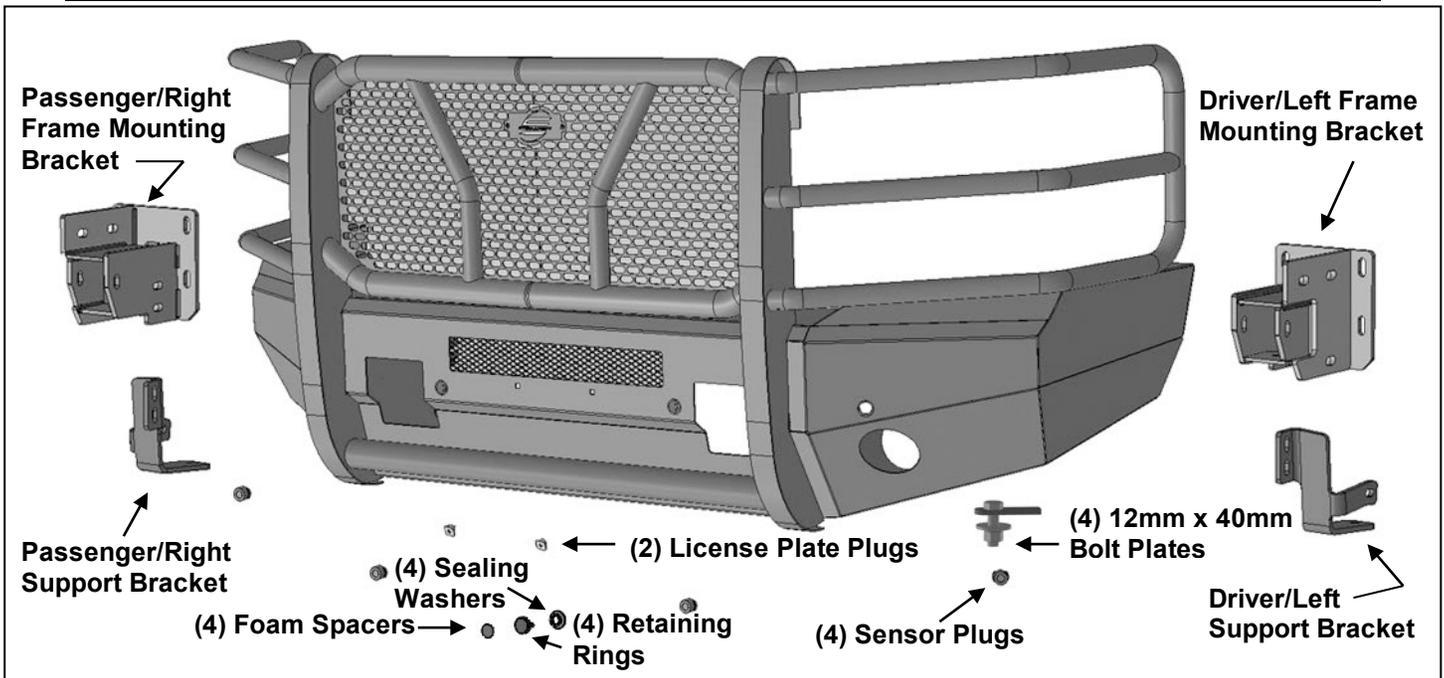


**ELEVATION FRONT BUMPER  
2015-19 CHEVY SILVERADO 25-3500**

**PARTS LIST:**

1	Front bumper	14	12mm Hex Nuts
1	Driver/left Mounting Bracket	2	Plastic Plugs for License Plate
1	Passenger/right Mounting Bracket	8	4mm x 10mm Button Head Screws
1	Driver/left Lower Support Bracket	1	Wrench
1	Passenger/right Lower Support Bracket	4	Rubber Sensor Hole Block Offs
4	12mm x 40mm Bolt Plate	4	Sealing Washers
10	12-1.75mm x 50mm Hex Bolts	4	20mm x 2mm Foam Spacers
24	12mm x 37mm OD x 3mm Flat Washers	4	Retaining Rings
14	12mm Lock Washers	1	Sensor Covers Kit



**PROCEDURE:**

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. BUMPER IS HEAVY, ASSISTANCE IS HIGHLY RECOMMENDED TO AVOID POSSIBLE INJURY OR DAMAGE TO THE VEHICLE.**

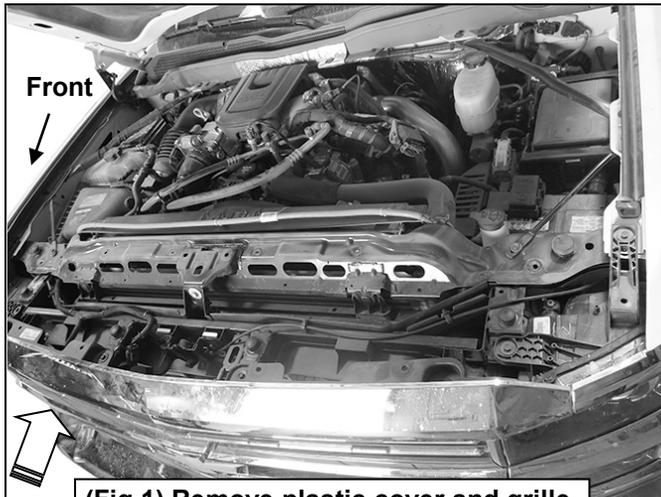
1. Open the hood and remove the plastic cover on top of the radiator and the grille, **(Figure 1)**.
2. Remove the license plate and bracket. On models with factory fog lights, unplug both lights. On models with bumper mounted sensors, unplug all sensors. Release the wiring harnesses from the clips attached to the back of the bumper. Move all harnesses away from bumper.
3. Release the rubber air deflector from the back of the bumper, if equipped, and remove it from vehicle. Next, remove the hardware at each end of the bumper attaching the bumper supports to each side of the frame, **(Figure 2)**.
4. Place blocks or jack stands under the front bumper to support it during mounting bolt removal. Once the bumper has been safely supported, from above the bumper, remove the (2) factory bumper bolts from each side, **(Figure 3)**. **WARNING!** Assistance is required to hold the bumper in place during bolt removal to prevent the bumper from falling. Remove the bumper assembly.
5. Remove the factory bumper brackets from the ends of frame and both tow hooks, **(Figure 4)**.
6. Select (2) 12mm Bolt Plates. Insert Bolt Plates into the inside of the frame and out the bottom and side of the frame, **(Figure 5)**. Select the driver side Support Bracket. Attach the Bracket to the outside of the frame with the included (2) 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts, **(Figures 6 & 7)**. Leave hardware loose at this time.

**ELEVATION FRONT BUMPER  
2015-19 CHEVY SILVERADO 25-3500**

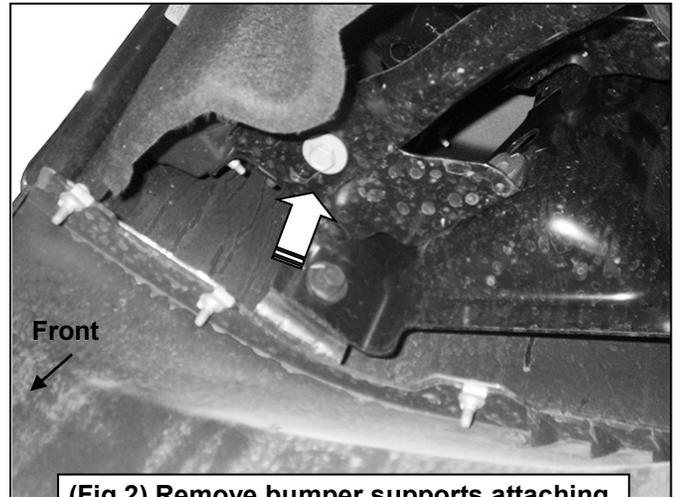
7. Next, slide the driver side Frame Mounting Bracket down and into position between the Support Bracket and the end of the frame. Attach the inner side of the frame Bracket to the (2) slots in the Support Bracket with (2) 12mm x 50mm Hex Bolts, (4) 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts, **(Figure 8)**. Do not fully tighten hardware.
8. Attach the Frame Bracket to the end of the frame with the (4) factory bumper bracket bolts, **(Figure 9)**. Snug but do not fully tighten the factory hex bolts at this time. **NOTE:** Bumper height will be adjusted with the factory bumper bracket bolts.
9. Select (1) tow hook. Insert the tow hook into the opening in the driver side Frame Bracket, **(Figure 9)**. Insert the long factory tow hook bolt through the outside of the Bracket, the tow hook and the inner plate on the Bracket. Secure with the factory hex nut. **IMPORTANT:** The long hex bolt must be inserted from the outside of the Bracket to the inside to clear the mounting plate on the Bumper. Reuse the short factory tow hook hex bolt to attach the tow hook to the bottom plate on the Bracket, **(Figure 9)**. Fully tighten the tow hook hardware.
10. Repeat **Steps 5—9** to install the passenger side Brackets and tow hook.
11. Sensors must be installed in Bumper, (if equipped), before installing Bumper Assembly.  
**Models without bumper sensors:**
  - a. Select the included (4) Rubber Plugs.
  - b. From behind bumper, push plugs into sensor mounting holes.**Models with bumper mounted sensors:**
  - a. Remove the factory sealing washer from the sensor. Attach the provided Sealing Washer onto the front of the sensor.
  - b. Push the sensor in from the back of the Bumper until it is flush with the sensor sleeve. **NOTE:** Sensor tabs may need to be trimmed to fit sensor inside the sensor sleeve. Attach the adhesive side of (1) Foam Spacer to (1) Retaining Ring. Push the Retaining Ring into the sensor sleeve to secure the sensor in place, **(Figure 10)**.
  - c. Repeat the previous steps for the remaining sensors.
12. With assistance, position the Bumper Assembly up to and over the Brackets. Temporarily support the weight of the Bumper. **WARNING:** To avoid possible injury or damage to the vehicle, do not proceed until the Bumper is fully and safely supported.
13. Line up the (3) holes in the driver side mounting plate on the inside of the Bumper with the (3) slots in the Frame Bracket. Attach the Bumper to the Bracket with the included (3) 12mm x 50mm Hex Bolts, (6) 12mm Flat Washers, (3) 12mm Lock Washers and (3) 12mm Hex Nuts, **(Figures 11 & 12)**. Do not fully tighten hardware at this time. Repeat this Step to attach the passenger side mounting plate to the Frame Bracket.
14. Level and adjust the bumper and fully tighten all 12mm hardware to 65-70ft-lbs.
15. **Models with fog lights:**
  - a. Slide the driver side fog light into place through the opening in the bumper, **(Figure 13)**. Carefully push the attaching posts into the tabs on the bumper, **(Figure 14)**. Repeat this **Step** to install passenger side light.
16. Use the included (2) push-in Plastic Nuts to attach the front license plate, (if required), to the (2) holes in the front Bumper, **(Figure 15)**.
17. Back of Bumper is equipped with mounting tabs for LED center light. Follow manufacturer's installation and wiring instructions for proper installation.
18. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Heavy Duty Front Bumper assembly.

Driver Side Installation Pictured

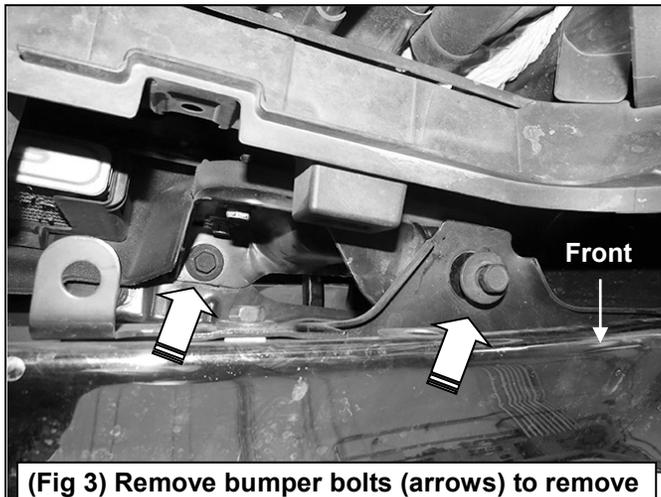


(Fig 1) Remove plastic cover and grille

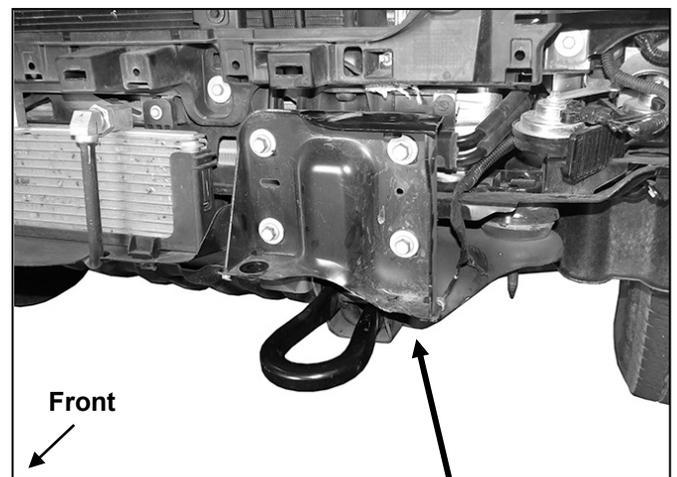


(Fig 2) Remove bumper supports attaching outer end of bumper to frame (arrow)

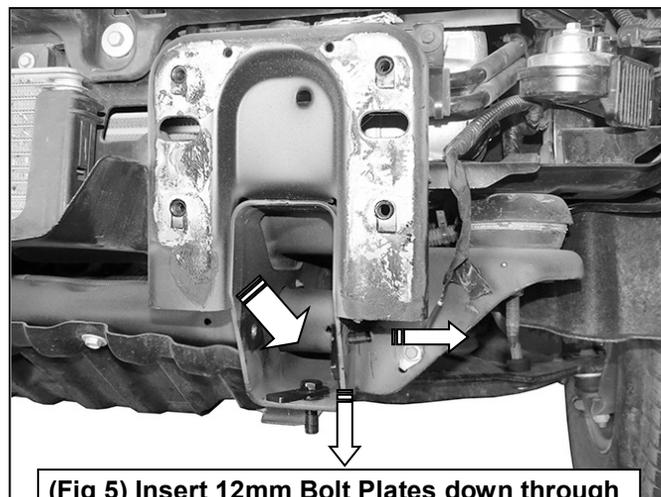
**WARNING!** Do not remove bumper bolts unless the bumper is properly supported on blocks or stands or the bumper may fall.



(Fig 3) Remove bumper bolts (arrows) to remove bumper (driver side pictured from above)

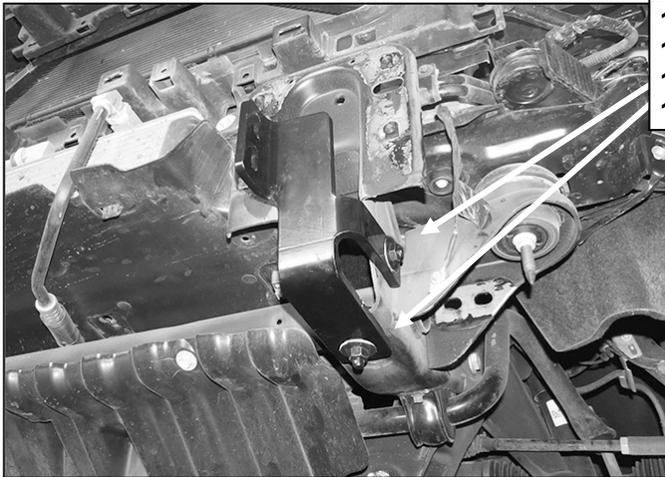


(Fig 4) Remove bumper brackets and tow hooks



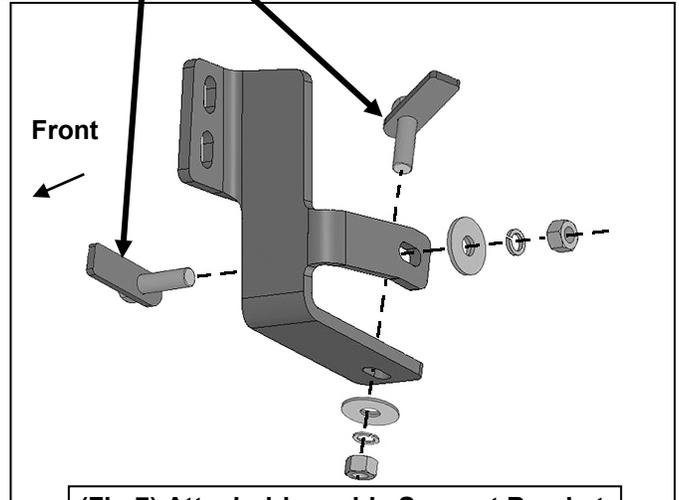
(Fig 5) Insert 12mm Bolt Plates down through hole in bottom and out the side of the frame

Driver Side Installation Pictured

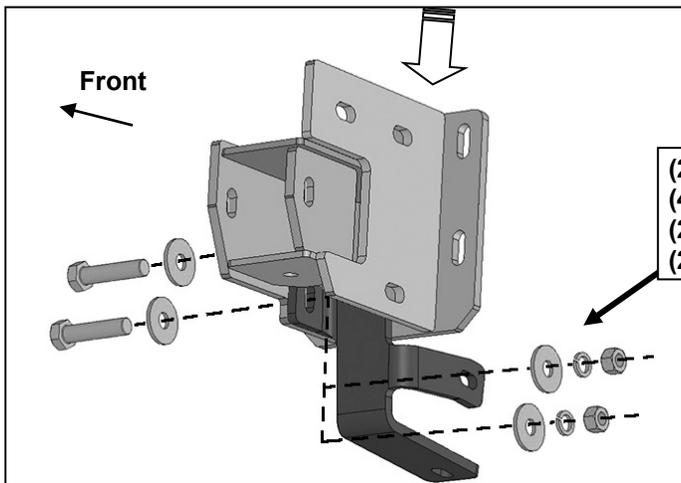


- 12mm Bolt Plate
- 12mm Flat Washer
- 12mm Lock Washer
- 12mm Hex Nut

(Fig 6) Attach driver side Support Bracket to frame



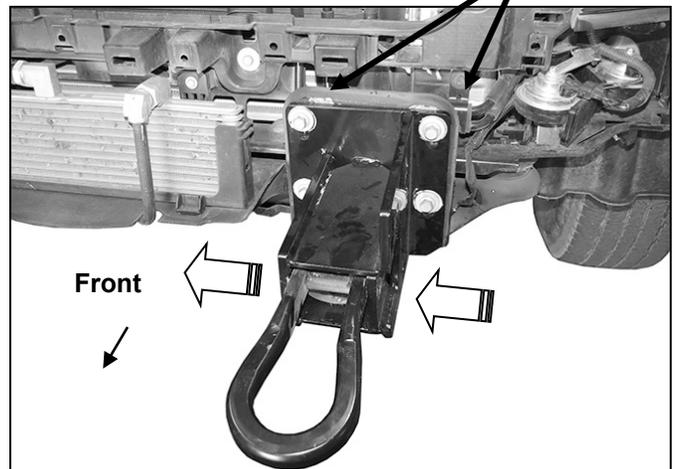
(Fig 7) Attach driver side Support Bracket



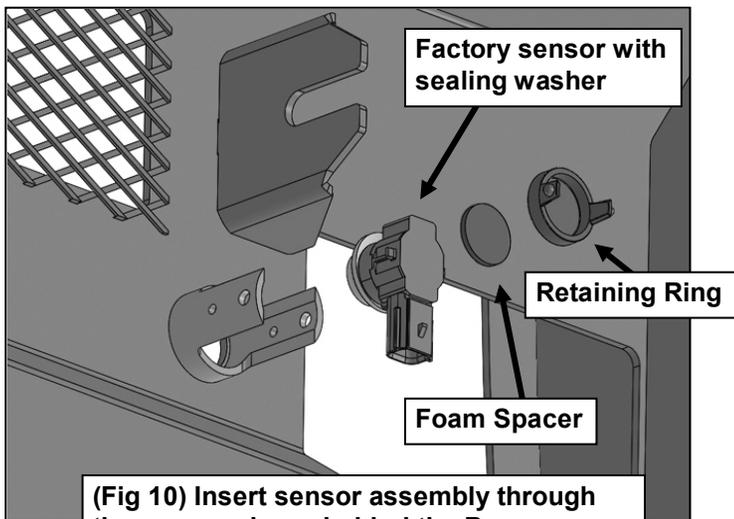
(Fig 8) Slide Mounting Bracket down between Support Bracket and mounting plate on end of frame

- (2) 12mm x 50mm Hex Bolts
- (4) 12mm Flat Washers
- (2) 12mm Lock Washers
- (2) 12mm Hex Nuts

Reuse factory bumper bolts

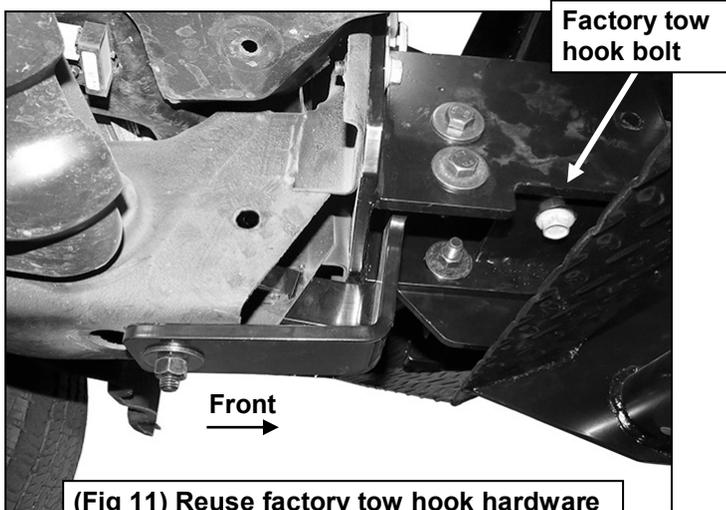


(Fig 9) Reuse factory bumper bolts to attach Mounting Bracket to end of frame. Reuse factory tow hook hardware to attach tow hook to inside of Bracket. **IMPORTANT:** Insert long tow hook bolt from outside to inside only (see arrow)



(Fig 10) Insert sensor assembly through the sensor sleeve behind the Bumper

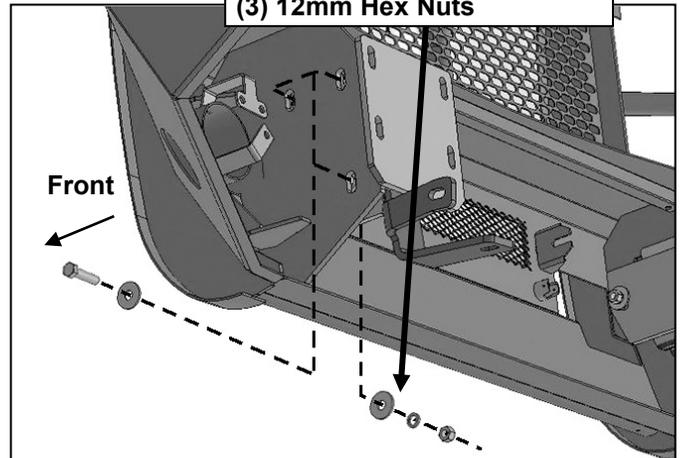
Driver side installation pictured



(Fig 11) Reuse factory tow hook hardware to attach tow hook to inside of Bracket

**WARNING!** Do not crawl under bumper unless the bumper is properly supported on blocks or stands or the bumper may fall.

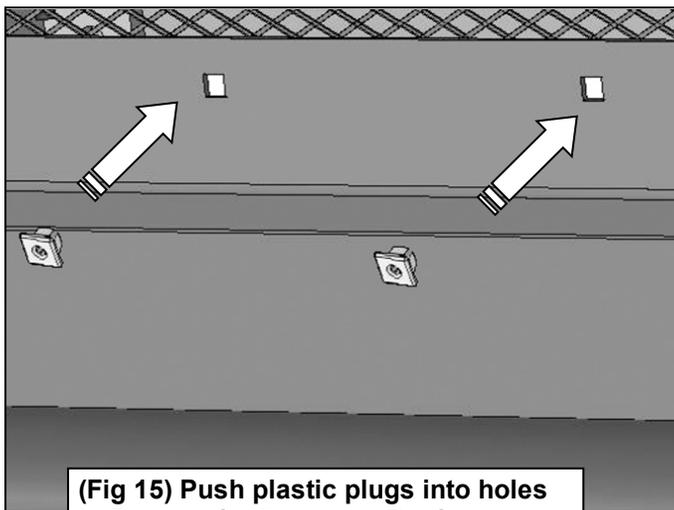
- (3) 12mm x 50mm Hex Bolts
- (6) 12mm Flat Washers
- (3) 12mm Lock Washers
- (3) 12mm Hex Nuts



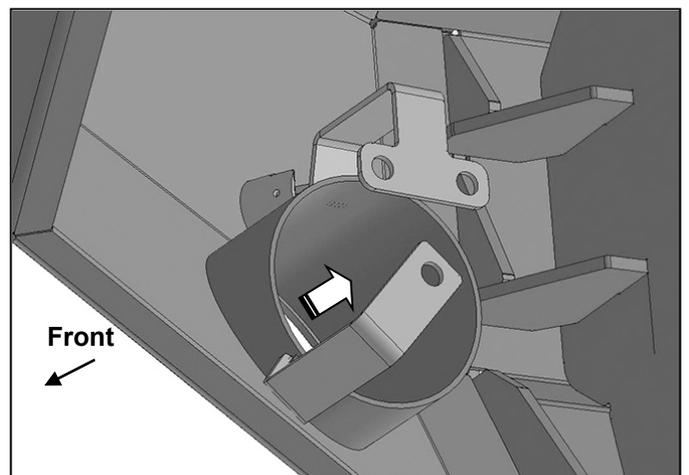
(Fig 12) Attach Bumper assembly to Frame Brackets



(Fig 13) Factory fog light



(Fig 15) Push plastic plugs into holes in Bumper for license plate if required



(Fig 14) Attach factory fog light to mounting tabs