



**STEELCRAFT EXTREME HEAVY DUTY GRILLE GUARD  
2022 NISSAN FRONTIER**

12mm Lock Washers and (2) 12mm Flat Washers, **(Figures 6 & 7)**. **NOTE:** Models with tow hooks, reinstall tow hook with Bracket between tow hook and frame. Do not fully tighten hardware.

4. Repeat **Steps 2 & 3** for the passenger/right side Mounting Bracket installation, **(Figure 8)**.
5. Next, open the front hood. Remove the plastic cover from the top of the grille and radiator, **(Figure 9)**. Remove the hardware attaching the top of the grille to the radiator core support. Release the clips along the bottom and side of the grille and pull outward to remove the grille from the grille opening, **(Figure 10)**.
6. Remove the (2) fasteners attaching the top of the plastic bumper cover to the inner steel bumper support brackets, **(Figure 11)**.
7. Select the driver/left Support Mounting Bracket, **(Figure 12)**. Hold (1) 8mm Nut Plate up under the steel support bracket. Attach the Mounting Bracket to the top of the plastic bumper cover with (1) 8mm x 30mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, **(Figure 13)**. Snug but do not fully tighten hardware at this time. Repeat this **Step** to attach the passenger/right Support Mounting Bracket
8. Place the grille assembly in position but do not fully reinstall. Guide the Support Mounting Brackets through the openings in the bottom of the grille, **(Figure 14)**.
9. Attach the driver/left Support Bracket to the bottom of the Support Mounting Bracket with the included (2) 8mm x 30mm Hex Bolts, (4) 8mm Flat Washers and (2) 8mm Nylon Lock Nuts, **(Figures 15 & 16)**. Repeat this **Step** to attach the passenger/right Support Bracket.
10. Carefully unwrap the Grille Guard.
11. With assistance, hold the Grille Guard up to the outside of the Frame Brackets. Attach the Grille Guard to the Brackets with the included (4) 12mm x 35mm Coarse Thread Hex Bolts, (8) 12mm Flat Washers, (4) 12mm Lock Washers and (4) 12mm Hex Nuts, **(Figure 17)**. Snug but do not fully tighten hardware.
12. Attach the outer end of the driver/left Support Bracket to the inside of the Grille Guard upright with the included (1) 10mm x 35mm Hex Bolt, (2) 10mm Flat Washers and (1) 10mm Nylon Lock Nut, **(Figure 18 & 19)**. Repeat this **Step** to attach the passenger/right Support Bracket to the Grille Guard.
13. Level and adjust the Grille Guard properly and fully tighten all hardware including the Support Mounting Bracket hardware. Fully reattach the grille.

**Models with splash guard:**

- a. Hold the splash guard up in place against the bottom of the Brackets, **(Figure 20)**. Mark the Bracket location onto the splash guard, **(Figure 21)**. Use a knife or hacksaw blade to cut slots out of the splash guard to clear the Brackets.
  - b. Reinstall splash guard, **(Figure 22)**.
14. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment,** Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Grille Guard.



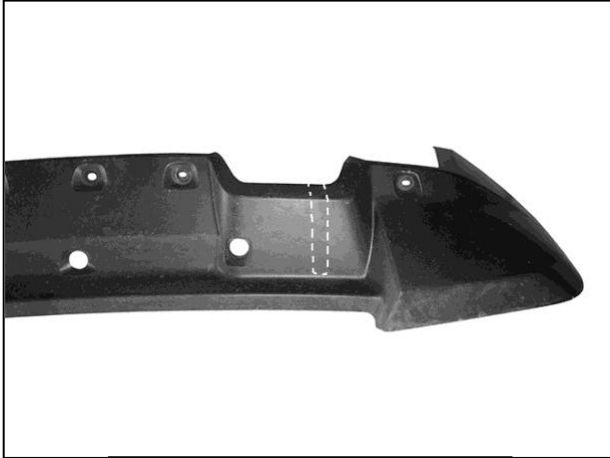






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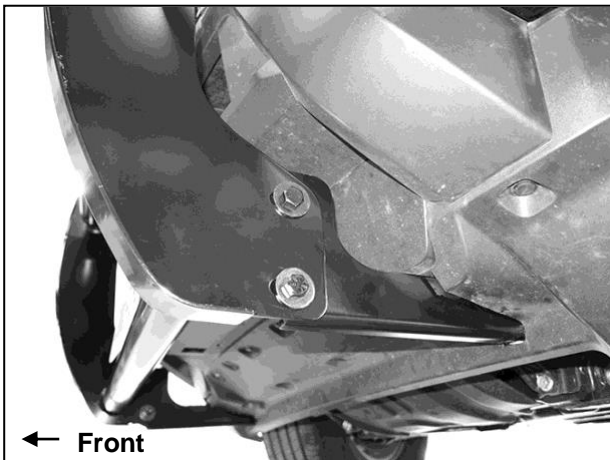
**Driver/left Side Installation Pictured**



**(Fig 20) Mark Bracket location  
onto splash guard**



**(Fig 21) Cut slots to clear the Brackets  
(dashed line for example only )**



**(Fig 22) Reinstall splash guard**



**Complete Installation**