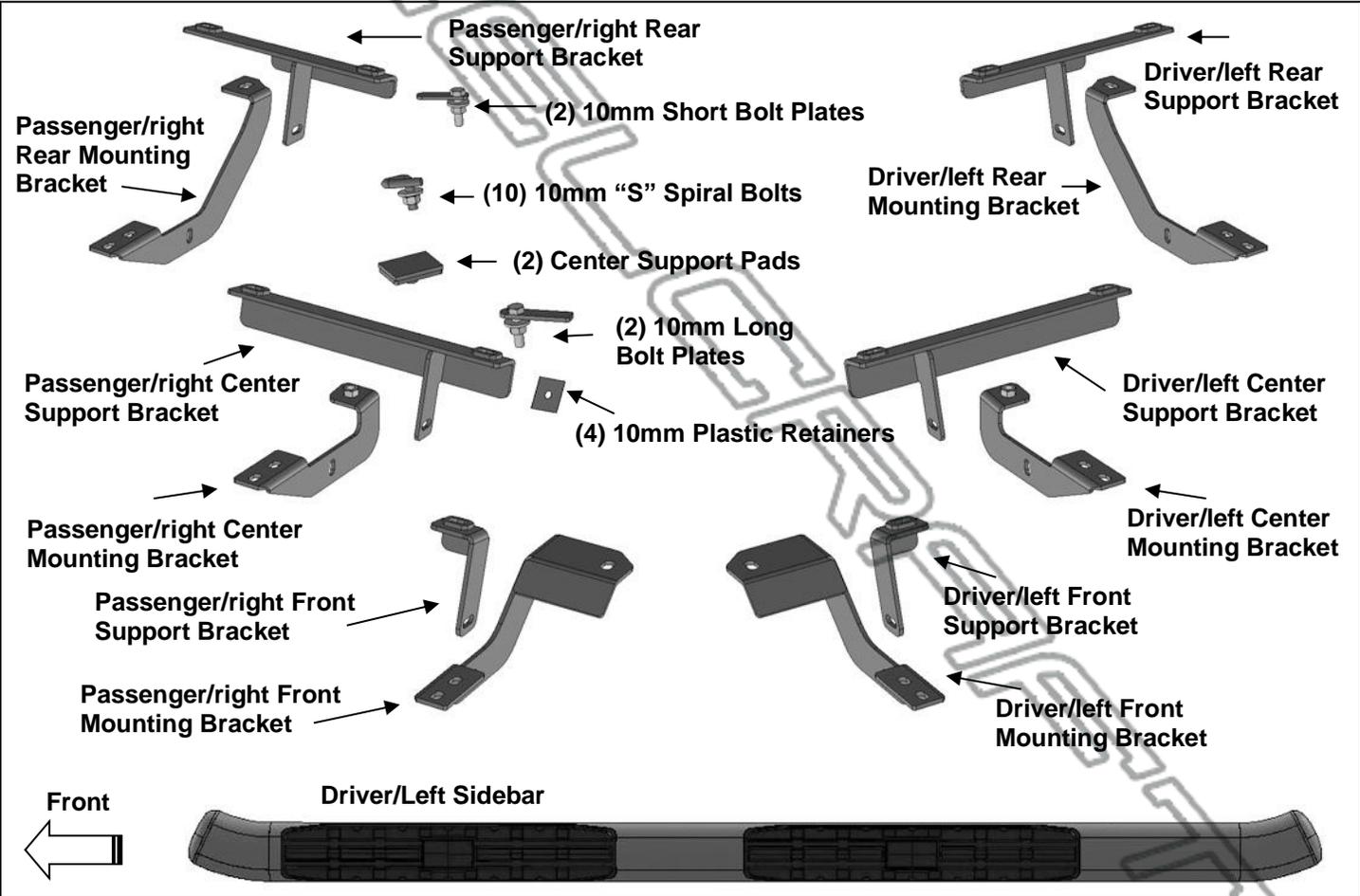


**4X SERIES SIDEBAR  
2022 FORD MAVERICK**

**PARTS LIST:**

1	Driver/Left Sidebar	10	10mm "S" Spiral Bolts
1	Passenger/Right Sidebar	2	10mm x 40mm Long Bolt Plates (front use)
1	Driver/Left Front Sidebar Bracket	2	10mm x 40mm Short Bolt Plates (rear use)
1	Passenger/Right Front Sidebar Bracket	4	10mm Plastic Retainers
1	Driver/Left Front Support Bracket	2	10-1.5mm x 80mm Hex Bolts
1	Passenger/Right Front Support Bracket	14	10mm x 27mm x 3mm Flat Washers
1	Driver/Left Center Sidebar Bracket	2	10mm x 20mm x 2mm Flat Washers
1	Passenger/Right Center Sidebar Bracket	16	10mm Lock Washers
1	Driver/Left Center Support Bracket	16	10mm Hex Nuts
1	Passenger/Right Center Support Bracket	12	8-1.25mm x 25mm Combo Bolts
1	Driver/Left Rear Sidebar Bracket	6	8-1.25mm x 25mm Hex Bolts
1	Passenger/Right Rear Sidebar Bracket	12	8mm x 24mm x 2mm Flat Washers
1	Driver/Left Rear Support Bracket	6	8mm Lock Washers
1	Passenger/Right Rear Support Bracket	6	8mm Hex Nuts
2	Center Support Pads	1	Fish Wire



**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. CUTTING IS REQUIRED.**
- Starting from under the passenger/right side of the vehicle, locate the rectangular clips attaching the plastic rocker cover to the bottom of the body. Remove the second clip back from the front wheel opening, **(Figure 1s & 2)**.

3. Locate the front mounting location, **(Figure 1)**. Select (1) 10mm Spiral Bolt. Insert the Spiral Bolt into the side panel, **(Figures 3A & 3B)**. Select (1) 10mm Short Bolt Plate. Insert the Bolt Plate into the floor panel, **(Figure 3A)**. Thread (1) 10mm Plastic Retainer onto the Bolt Plate to hold it in place.
  - a. With the Spiral Bolt threads pointing away from the vehicle, insert the tail all the way up into the slot. Keep threads pointed outwards, **(Figure 4)**.
  - b. Slide in the bend in the tail up into the slot, keeping the threads pointed outwards, **(Figure 5)**.
  - c. Rotate Spiral Bolt downwards so that the threads are pointed towards the ground, **(Figure 6)**.
  - d. Follow link for 10mm Spiral Bolt installation. <https://youtu.be/BqQis3QjZnc>



**\*Note: This may not be the same vehicle, but the same process applies**

4. Select the passenger/right front Support Bracket. Attach the Support Bracket to the “S” Bolt with (1) 10mm Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, **(Figure 7)**. Snug but do not fully tighten hardware.
5. Hold the passenger/right front Mounting Bracket up to the bottom of the body, **(Figure 8)**. Line up the outer hole in the Bracket with the hole in the Support Bracket. Line up the inner end of the Mounting Bracket with the oval hole in the floor. Use a marker or masking tape to trace the outline of the Mounting Bracket onto the plastic cover, **(Figure 9)**.
6. Move to the center mounting location below where the front and rear doors meet, **(Figure 10)**. Remove the (2) rectangular plastic clips. Insert (2) “S” Bolts into the holes. Attach the passenger/right Center Support Bracket to the “S” Bolts with (2) 10mm Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts, **(Figure 11)**. Snug but do not fully tighten hardware.
7. Select (1) Compression Plate.
  - a. Thread (1) 10mm Hex Nut to (1) 10mm x 60mm Hex Bolt.
  - b. Slide (1) 10mm Lock Washer and (1) 10mm Flat washer onto the 10mm Hex Bolt.
  - c. Thread the 10mm Hex Bolt assembly into the welded nut on the back of the Mounting Bracket. Place the Compression Plate onto the end of the 10mm Hex Bolt, **(Figures 12A & 12B)**.
  - d. Tighten Hex Bolt to place the Compression Plate onto the floor panel. Do not tighten Hex Bolt all the way. **NOTE:** Use the 10mm Hex Nut to adjust the level of the Mounting Bracket.
  - e. Follow link for Compression Plate installation. <https://youtu.be/R51s7Vk1Sy4>



**\*Note: This may not be the same vehicle, but the same process applies**

8. Use a marker or masking tape to trace the outline of the Support Pad onto the plastic cover, **(Figure 13)**.
9. Continue along the passenger/right side to the last two clips, **(Figure 14)**. Insert (2) “S” Bolts into the holes. Attach the passenger/right Rear Support Bracket to the “S” Bolts with (2) 10mm Flat Washers, (2) 10mm Lock Washers and (2) 10mm Hex Nuts, **(Figure 15)**.
10. Hold the passenger/right rear Mounting Bracket up to the bottom of the body. Line up the outer hole in the Bracket with the hole in the Support Bracket. Line up the inner end of the Mounting Bracket with the hole in the floor. Use a marker or masking tape to trace the outline of the Mounting Bracket onto the plastic cover.
11. Remove the plastic cover from the bottom of the body. Use a hacksaw blade or sharp knife to cut out the marked areas. Once cut, partially reinstall the cover. Leave the front and rear of the cover loose.
12. Move to the front mounting location. Select the 10mm “Long” Bolt Plate, **(Figure 16)**. Insert the Bolt Plate into the oval hole in the floor, **(Figure 17)**. Thread (1) 10mm Plastic Retainer onto the Bolt Plate to help hold in place. Use is not mandatory for installation. Attach the passenger/right front Mounting Bracket to the Bolt Plate with (1) 10mm Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, **(Figure 15)**. Attach the Mounting Bracket to the front facing side of the Support Bracket with the

## 4X SERIES SIDEBAR 2022 FORD MAVERICK

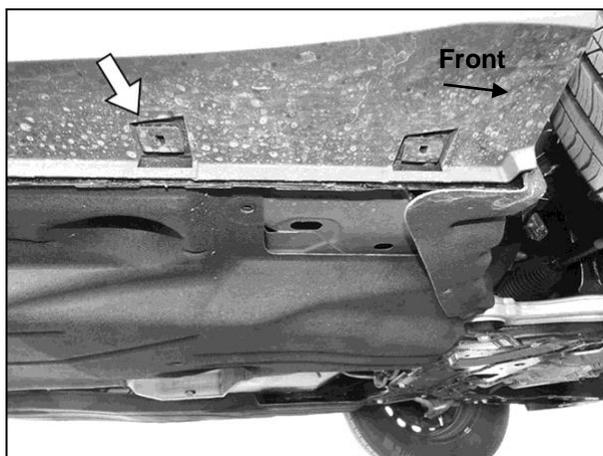
- included (1) 8mm x 25mm Hex Bolt, (2) 8mm Flat Washers, (1) 8mm Lock Washer and (1) 8mm Hex Nut, **(Figure 18)**. Do not fully tighten hardware.
13. Move to the center mounting location. Attach the Center Mounting Bracket to the rear facing side of the Center Support Bracket with the included (1) 8mm x 25mm Hex Bolt, (2) 8mm Flat Washers, (1) 8mm Lock Washer and (1) 8mm Hex Nut, **(Figure 19)**. Tighten or loosen the long 10mm Hex Bolt with Center Support Pad until the Mounting Bracket is close to level and in line with the front and rear Brackets, **(Figure 20)**. Leave hardware loose.
  14. Continue to the rear mounting location. Thread (1) 10mm Fish Wire onto (1) 10mm "Short" Bolt Plate, **(Figure 21)**. Insert Fish Wire and 10mm "Short" Bolt Plate into the square hole and down through the round hole in the floor, **(Figures 22 & 23)**. Thread (1) 10mm Plastic Retainer onto the Bolt Plate to help hold in place. Use is not mandatory for installation. Attach the passenger/right Rear Mounting Bracket to the Bolt Plate with (1) 10mm Flat Washer, (1) 10mm Lock Washer and (1) 10mm Hex Nut, **(Figure 24)**. Attach the Mounting Bracket to the rear facing side of the Support Bracket with the included (1) 8mm x 25mm Hex Bolt, (2) 8mm Flat Washers, (1) 8mm Lock Washer and (1) 8mm Hex Nut, **(Figure 25)**. Do not fully tighten hardware.
  15. Select the passenger/right Sidebar. Carefully position the Sidebar onto the (3) Mounting Brackets, **(Figure 26)**. **IMPORTANT:** Do not slide the Sidebar, (forward or backward or rotate), on the Brackets or damage to the finish on the Sidebar may result.
  16. Attach the Sidebar to the Brackets with the included (6) 8mm Combo Bolts, **(Figure 27)**. Do not tighten hardware. Level and adjust Sidebar on the front and rear Brackets first and tighten hardware.
  17. Move to the center Mounting Bracket. Thread the 10mm Hex Bolt in or out to adjust the Bracket up to the Side Bar. Once properly adjusted, turn the Hex Bolt in (clockwise) 1/4-1/2 of a turn then tighten the 10mm Hex Nut on the Bolt against the Bracket to lock in place and tighten all hardware, **(Figure 21)**.
  18. Fully reattach plastic cover to floor.
  19. Repeat **Steps 2—18** for driver/left Sidebar installation.
  20. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebars.

**For gloss black finishes:** Mild soap may be used to clean the Sidebars.

### Passenger/right Side Installation Pictured



**(Fig 1) Passenger/right front mounting location, remove clip (arrow)**



**(Fig 2) Passenger/right #2 clip removed**

Passenger/right Side Installation Pictured



(Fig 3A) Insert "S" Spiral Bolt into opening after removing clip (arrow)

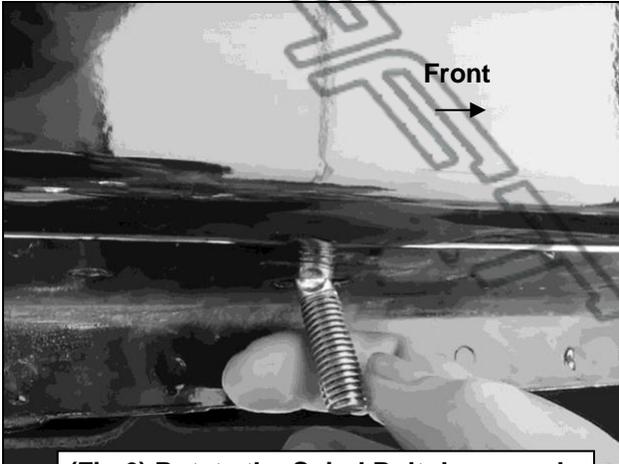
(Fig 3B) Follow link for 10mm Spiral Bolt installation.  
<https://youtu.be/BqQis3QjZNc>



(Fig 4) Insert the tail on the Spiral Bolt into the slot, keeping the threads pointed outwards

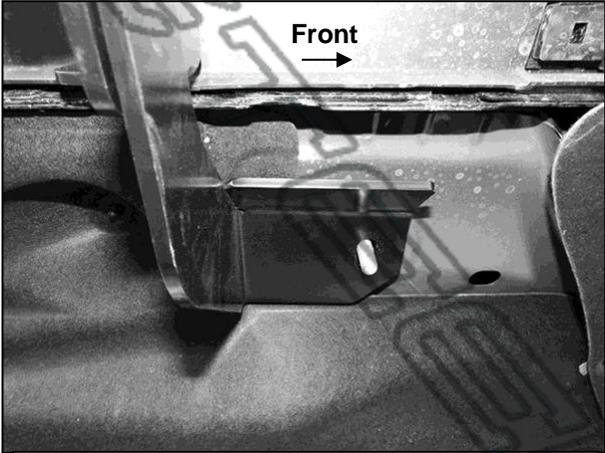


(Fig 5) Insert the bend on the tail into the slot, keeping the threads pointed outwards

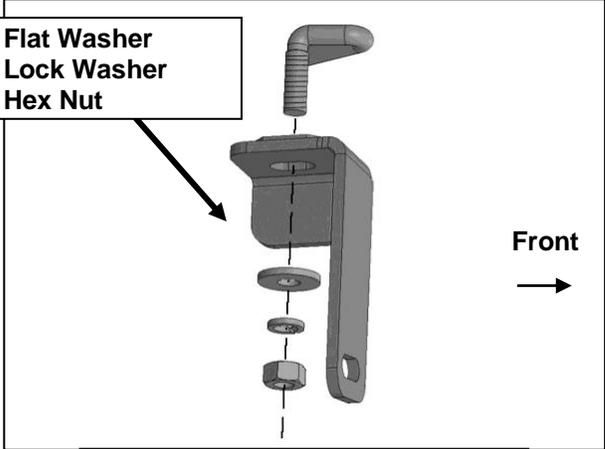


(Fig 6) Rotate the Spiral Bolt downwards

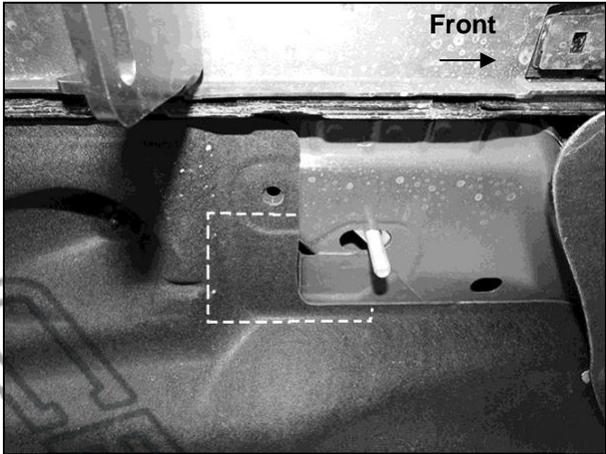
Passenger/right Side Installation Pictured



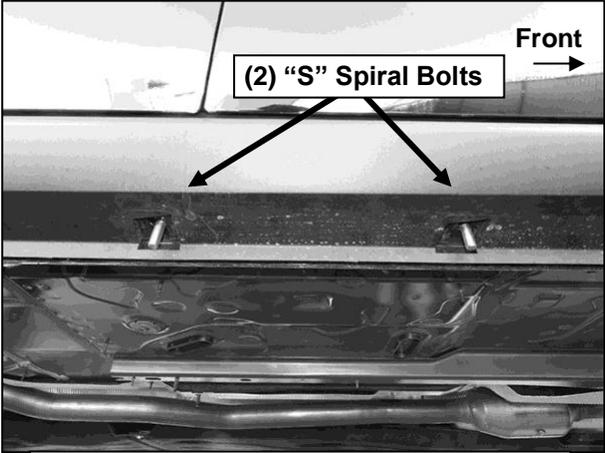
(Fig 8) Hold passenger/right front Bracket in place. Trace outline of Bracket onto cover



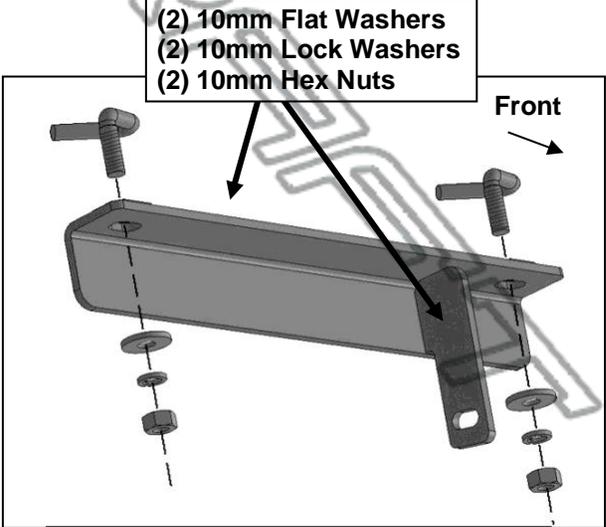
(Fig 7) Attach passenger/right front Support Bracket to "S" Bolt



(Fig 9) Trace outline of passenger/right front Bracket onto cover

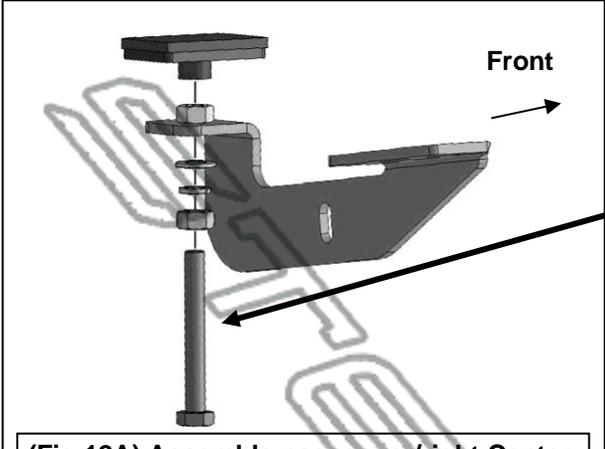


(Fig 10) Passenger/right center mounting location. Remove clips, insert "S" Bolts



(Fig 11) Attach passenger/right center Support Bracket to "S" Bolts

Passenger/right Side Installation Pictured

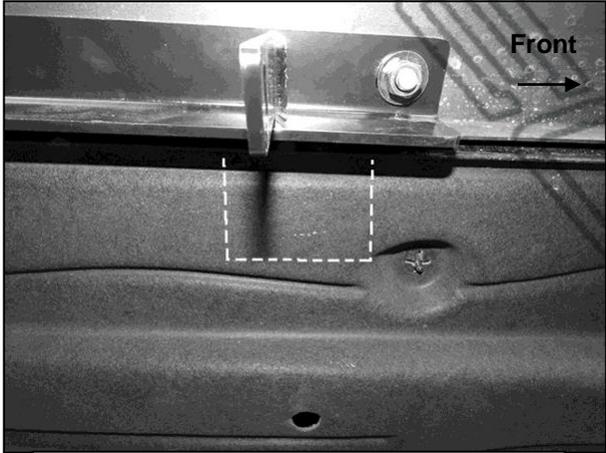


- 10mmx 80mm Hex Bolt
- 10mm Hex Nut
- 10mm Lock Washer
- 10mm Small Flat Washer

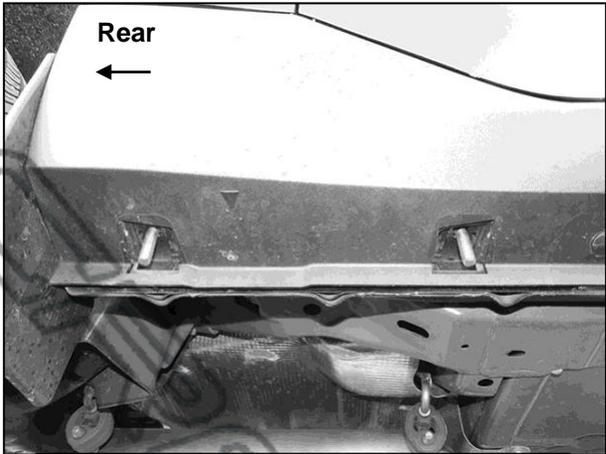
(Fig 12A) Assemble passenger/right Center Mounting Bracket with Support Pad



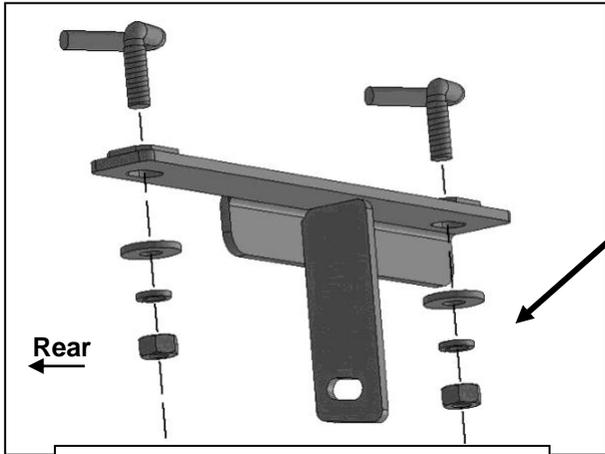
(Fig 12B) Follow link for Compression Plate installation.  
<https://youtu.be/R51s7Vk1Sy4>



(Fig 13) Trace outline of passenger/right center Bracket Support Pad onto cover



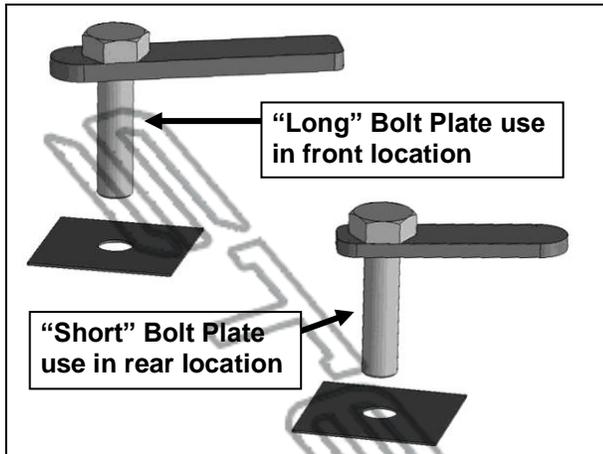
(Fig 14) Passenger/right rear mounting location. Remove clips, insert "S" Bolts



- (2) 10mm Flat Washers
- (2) 10mm Lock Washers
- (2) 10mm Hex Nuts

(Fig 15) Attach passenger/right Rear Support Bracket to "S" Bolts

Passenger/right Side Installation Pictured



“Long” Bolt Plate use  
in front location

“Short” Bolt Plate  
use in rear location

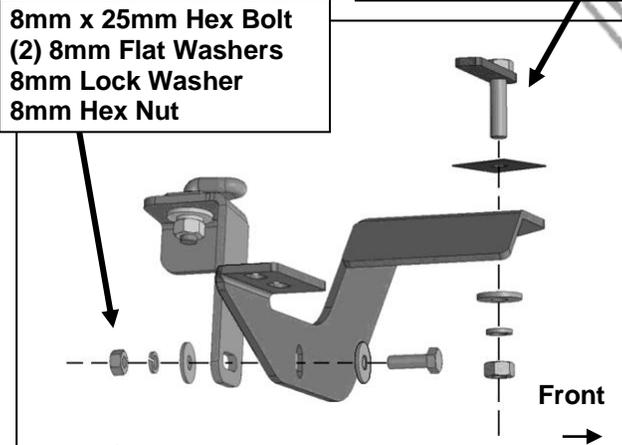
(Fig 16) Long and Short Bolt Plates with  
Plastic Retainers (retainer use optional)



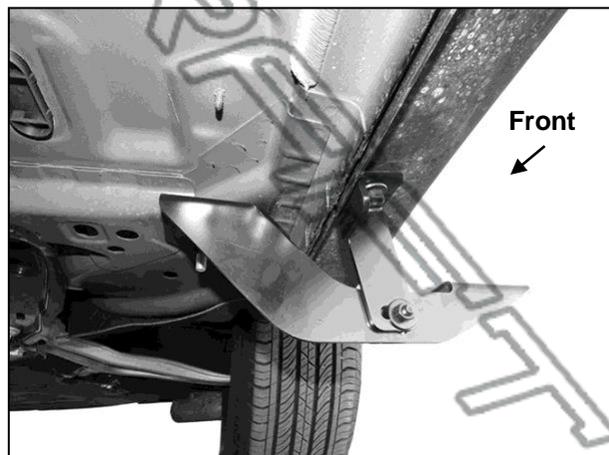
(Fig 17) Insert “Long” Bolt Plate into oval  
hole in front floor location (arrow)

10mm Long Bolt Plate  
10mm Plastic Retainer  
10mm Flat Washer  
10mm Lock Washer  
10mm Hex Nut

8mm x 25mm Hex Bolt  
(2) 8mm Flat Washers  
8mm Lock Washer  
8mm Hex Nut

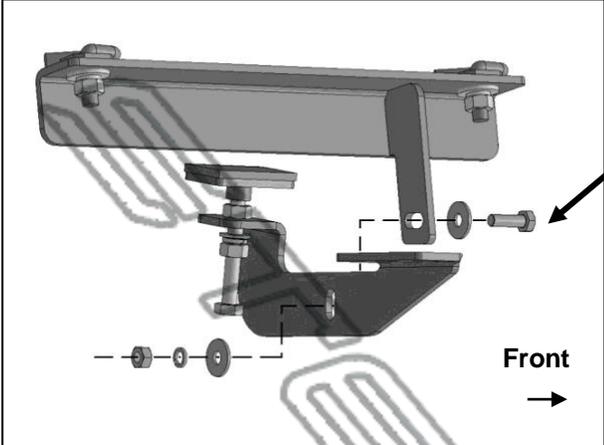


(Fig 18) Attach passenger/right Mounting  
Bracket to Bolt Plate and front of Support  
Bracket



(Fig 19) Passenger/right front  
Mounting Brackets installed

Passenger/right Side Installation Pictured

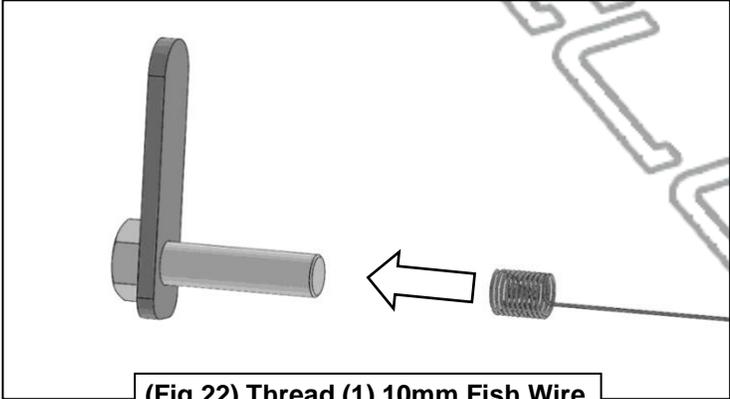


8mm x 25mm Hex Bolt  
(2) 8mm Flat Washers  
8mm Lock Washer  
8mm Hex Nut

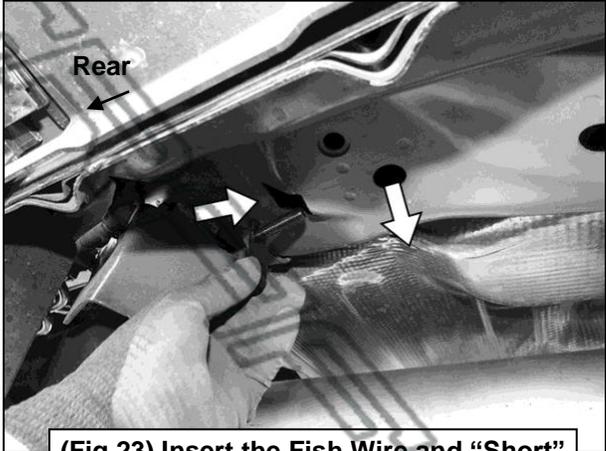
(Fig 20) Attach passenger/right center Mounting Bracket to back of Support Bracket



(Fig 21) Passenger/right center Mounting Bracket and Support Bracket installed

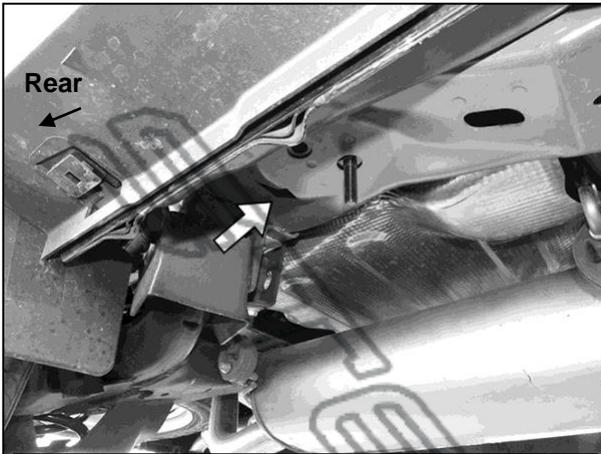


(Fig 22) Thread (1) 10mm Fish Wire onto (1) 10mm "Short" Bolt Plate



(Fig 23) Insert the Fish Wire and "Short" Bolt Plate assembly into square hole and down through floor (arrow)

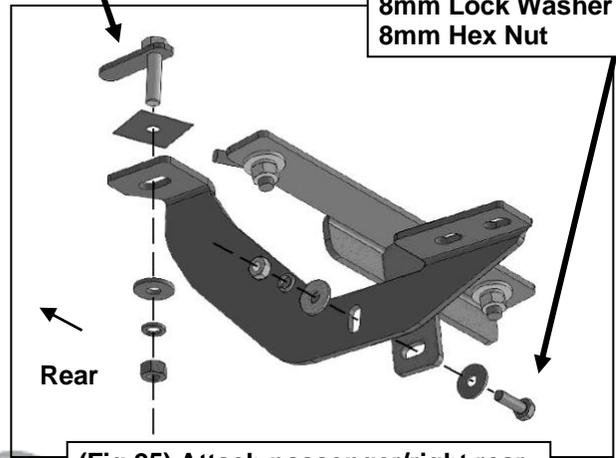
Passenger/right Side Installation Pictured



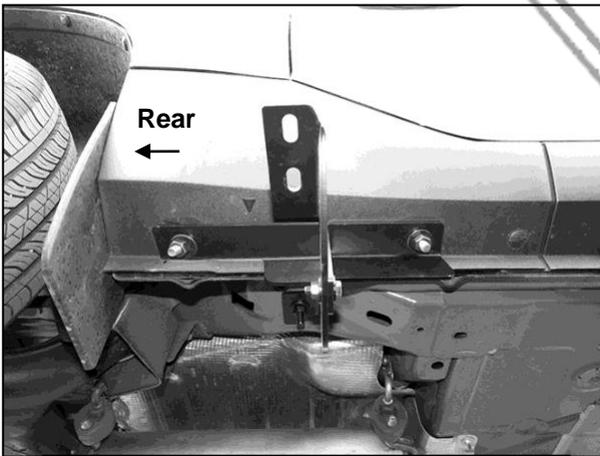
(Fig 24) "Short" Bolt Plate installed (arrow)

- 10mm Short Bolt Plate
- 10mm Plastic Retainer
- 10mm Flat Washer
- 10mm Lock Washer
- 10mm Hex Nut

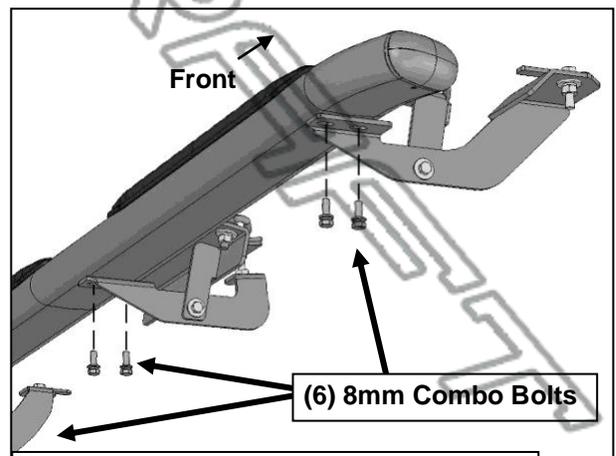
- 8mm x 25mm Hex Bolt
- (2) 8mm Flat Washers
- 8mm Lock Washer
- 8mm Hex Nut



(Fig 25) Attach passenger/right rear Mounting Bracket to Bolt Plate and back of Support Bracket



(Fig 26) Passenger/right rear Mounting Bracket and Support Bracket installed



- (6) 8mm Combo Bolts

(Fig 27) Attach passenger/right Sidebar to Mounting Brackets